GR SERIES

PARTS LIST

VERSION

GR SERIES CE ONLY

PARTS LIST I

INDEX II

[ATTENTION]

- ★ If you want to order spare parts, please make sure of what is the spare parts you want referring to Parts List, and never fail to inform us the number, name and quantity of the spare parts you want referring to Index.
- ★ It should be agreed that some parts will be modified or added without prior information.
- ★ The parts composing of an unit are marked ' * ' before their names and arranged just below the name of the unit.
  In case the parts marked with ' * ' is also an assembly, its components are marked ' ** ' before their names.
- ★ As the not-numbered parts in Parts List can't be ordered, please order the unit including the not-numbered parts if you want them.
- ★ The actual parts to be shipped may differ in parts number in the last three digits from those on this parts list, but they are compatible.

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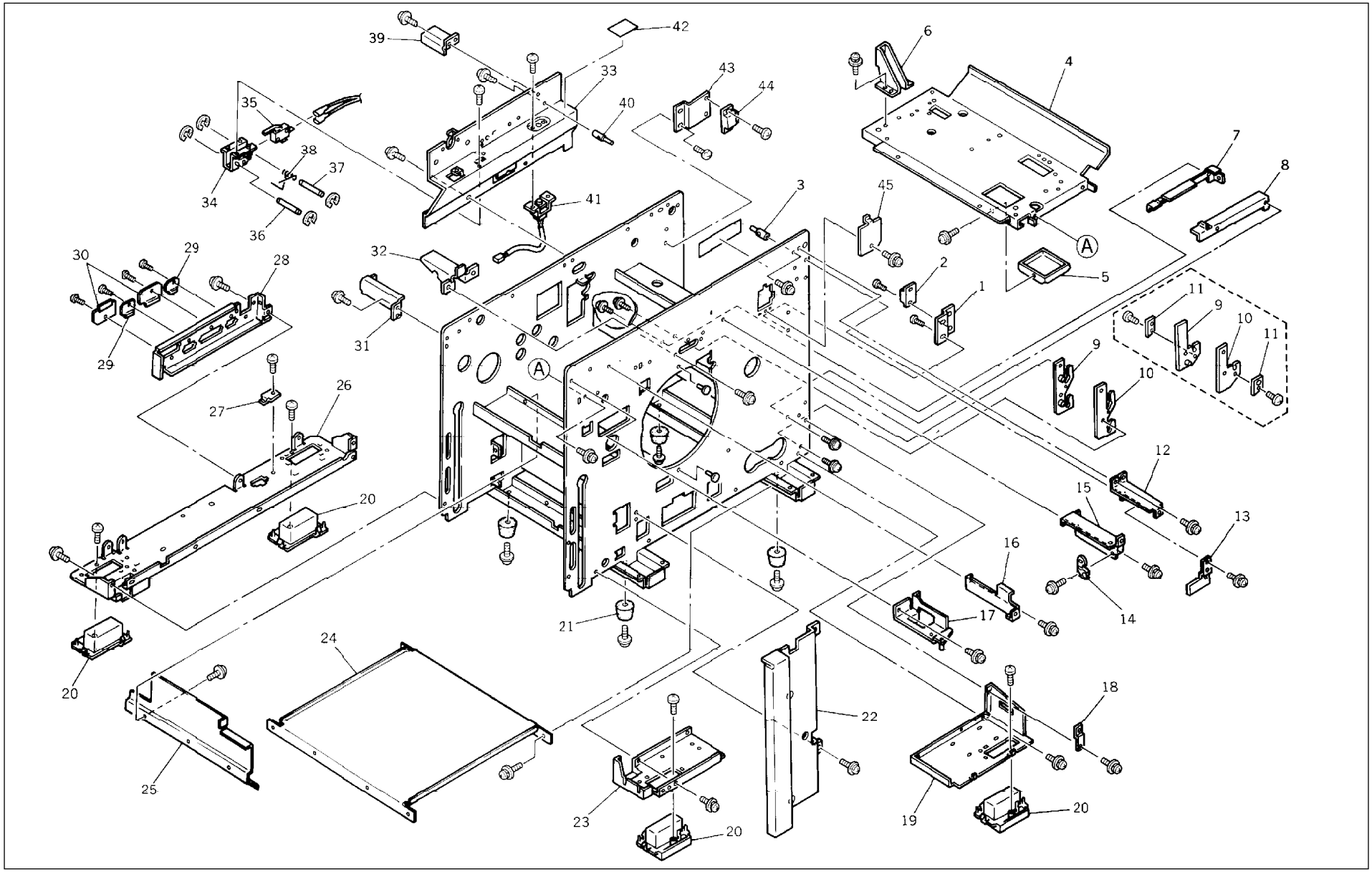
GR Parts List

Fig.1 MAIN BODY AREA (GR1700,GR1750)

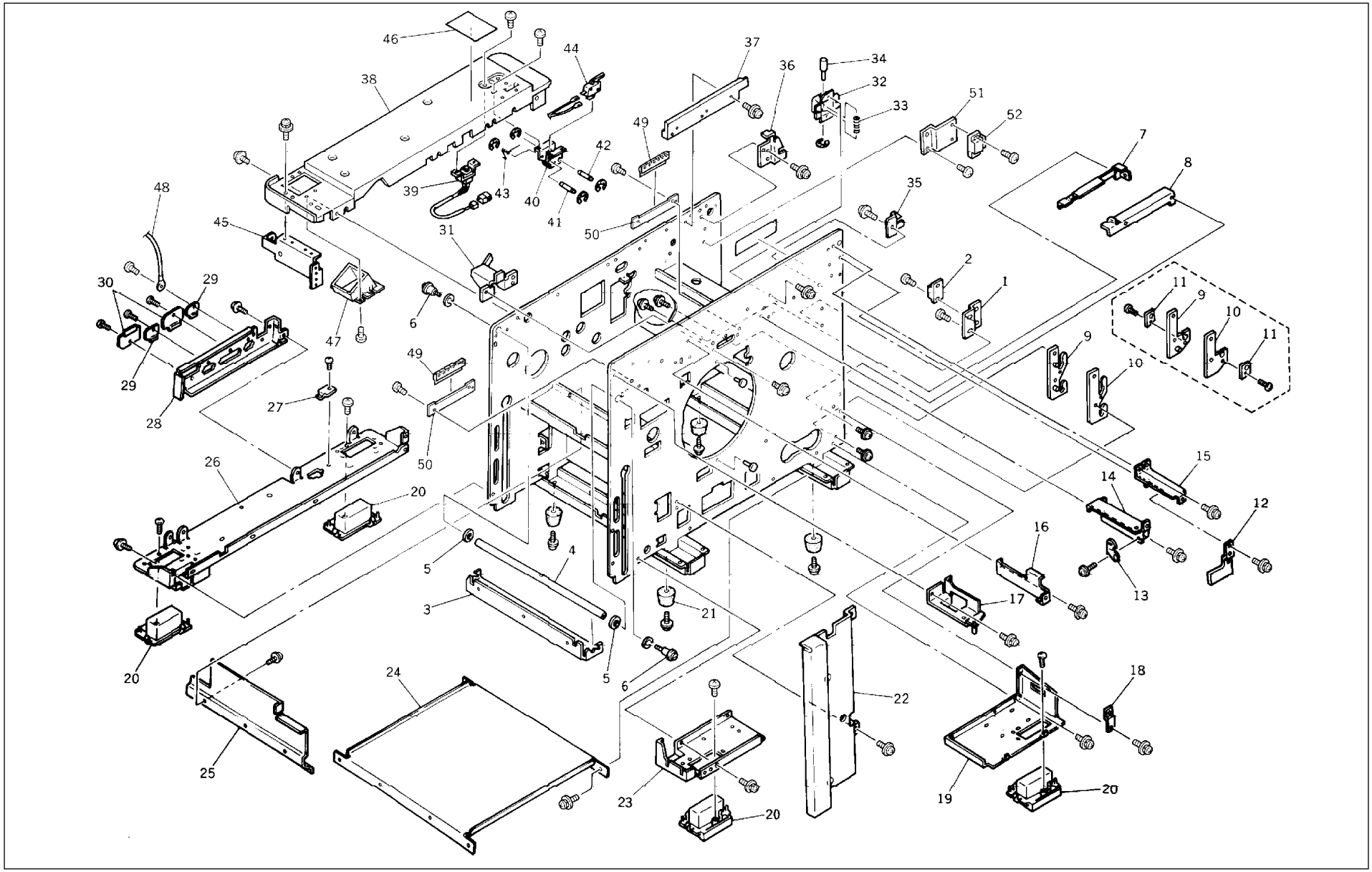


Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-3	1		011-93110-009	Magnet Catch Ass'y; P.-Rcv.-T.		
I-3	1	1	011-13122-109	*Bracket; Magnet Catch; P.-Rcv.-T.	1	
I-3	1	2	660-05000-018	*Magnet Catch SM50P	1	
I-3	1	3	017-16211-106	Fulcrum; Hook Catch	1	
I-3	1	4	017-26001-207	ADF Base Frame	1	
I-3	1	5	017-16006-103	Bottom Blind Plate; ADF	1	
I-3	1	6	017-16008-009	Bracket A; Back Cover	1	
I-3	1	7	011-11112-009	Bracket R; Suction	1	1700
I-3	1	7	017-23202-104	Bracket RII; Suction	1	1750
I-3	1	8	011-11111-002	Bracket F; Suction	1	1700
I-3	1	8	017-23201-000	Bracket FII; Suction	1	1750
I-3	1	9	011-13146-105	Set Plate R; P.-Rcv. -T.	1	
I-3	1	9	017-23403-304	Set Plate D-R; P.-Rcv.-T.	1	P.S. Tray
I-3	1	10	011-13144-102	Set Plate F; P.-Rcv. -T.	1	
I-3	1	10	017-23401-301	Set Plate D-F; P.-Rcv.-T.	1	P.S. Tray
I-3	1	11	019-13119-009	Lock Plate; P.-Rcv.-T.	2	P.S. Tray
I-3	1	12	011-17206-005	Bracket E; Keyboard	1	
I-3	1	13	011-17231-000	Set Plate Upper; Front Right Cover	1	
I-3	1		019-97220-001	Keyboard Bracket D Ass'y		
I-3	1	14	002-17017-203	*Cover Catch B; Front	1	
I-3	1	15	019-17206-003	*Bracket D; Keyboard	1	
I-3	1	16	019-17205-007	Bracket C; Keyboard	1	
I-3	1	17	019-17202-008	Upper Hinge	1	
I-3	1	18	011-17209-004	Set Plate; Front Right Cover	1	
I-3	1	19	017-17210-103	Bottom Plate (Right)	1	
I-3	1	20	017-17220-109	Carrying Grasp	4	
I-3	1	21	660-01000-200	Rubber Foot K-45	4	
I-3	1	22	011-34502-009	Inner Cover; CE	1	
I-3	1	23	019-37212-000	Bracket; Hinge; CE	1	
I-3	1	24	011-11113-307	Bottom Cover; CE	1	
I-3	1	25	011-14120-304	Front Cover; M.-Rmv.; CE	1	
I-3	1	26	017-17217-108	Bottom Plate (Left); CE	1	
I-3	1	27	011-17220-008	Blind Plate B; Connector	1	
I-3	1	28	017-37224-003	Mount II; Connector; CE	1	200V
I-3	1	28	017-17221-008	Mount; Connector	1	100V
I-3	1	29	017-17222-004	Blind Plate C; Connector	2	
I-3	1	30	017-17223-000	Blind Plate D; Connector	2	
I-3	1	31	017-17230-007	Bracket B; Back Cover	1	
I-3	1	32	017-15113-305	Bracket: Wire Harness	1	
I-3	1		017-96100-202	Unit/Upper Rear Frame; CE		
I-3	1	33	017-36201-107	*Upper Rear Frame; CE	1	
I-3	1		017-96110-100	*Upper Cover Set SW Ass'y		
I-3	1	34	017-16121-000	**Bracket; Upper Cover Set SW	1	
I-3	1	35	443-00121-400	**Micro-SW; E21-51H-009	1	
I-3	1	36	017-16123-002	**Shaft B; Upper Cover Set SW	1	
I-3	1	37	017-16122-006	**Shaft A; Upper Cover Set SW	1	
I-3	1	38	017-16124-106	**Spring; Upper Cover Set SW	1	
I-3	1	39	017-16007-002	*Bracket B; Back Cover	1	
I-3	1	40	017-16211-106	*Fulcrum; Hook Catch	1	
I-3	1	41	019-60014-002	*Switch A; CE	1	
I-3	1	42	550-20711-204	Seal; Master Cut	1	
I-3	1	42	550-20712-200	Seal; Master Cut; Pic.	1	
I-3	1		017-93110-100	Magnet Catch Ass'y D; P. -Rcv.- T. ; CE		
I-3	1	43	017-23405-200	*Bracket D; Magnet Catch; P. -Rcv. -T.; CE	1	

Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-3	1	44	660-05000-018	*Magnet Catch SM50P	1	
I-3	1	45	018-36251-004	Blind Plate; Side Frame	1	

GR Parts List

Fig.2 MAIN BODY AREA (GR2710,GR2750)

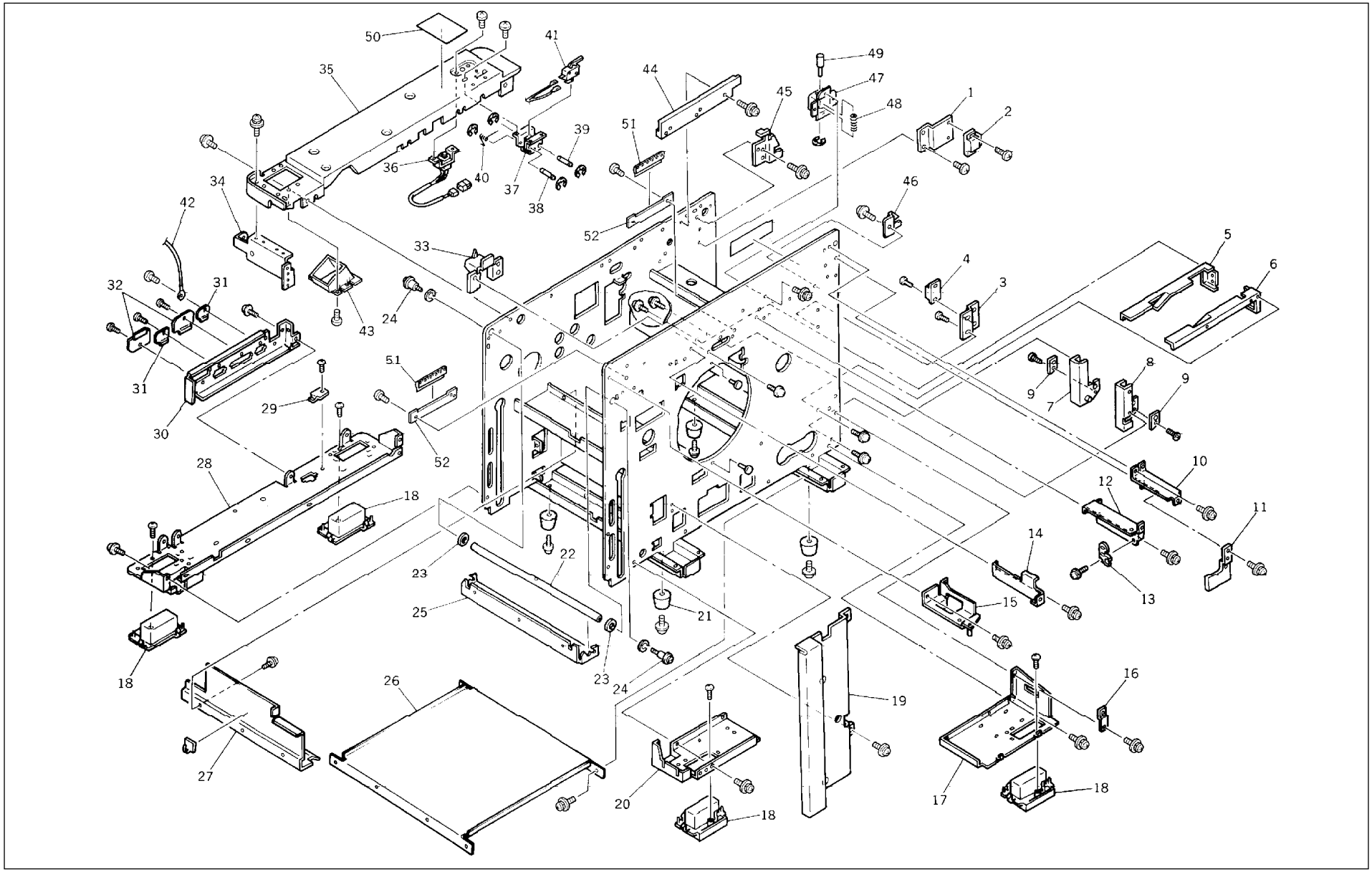


Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-5	2		011-93110-009	Magnet Catch Ass'y; P. -Rcv.-T.		
I-5	2	1	011-13122-109	*Bracket; Magnet Catch; P. -Rcv.-T.	1	
I-5	2	2	660-05000-018	*Magnet Catch SM50P	1	
I-5	2	3	018-36207-005	Fulcrum Support Plate; FB; CE	1	
I-5	2	4	018-16201-000	Fulcrum Shaft; FB	1	
I-5	2	5	607-09001-003	Metal; S14 x 18 x 4.5	2	
I-5	2	6	018-16202-007	Stepped Screw; M6 x 10	2	
I-5	2	7	017-23202-104	Bracket RII; Suction	1	
I-5	2	8	017-23201-000	Bracket FII; Suction	1	
I-5	2	9	011-13146-105	Set Plate R; P. -Rcv. -T.	1	
I-5	2	9	017-23403-304	Set Plate D-R; P. -Rcv.-T.	1	P.S. Tray
I-5	2	10	011-13144-102	Set Plate F; P. -Rcv. -T.	1	
I-5	2	10	017-23401-301	Set Plate D-F; P. -Rcv.-T.	1	P.S. Tray
I-5	2	11	019-13119-009	Lock Plate; P. -Rcv.-T.	2	P.S. Tray
I-5	2	12	011-17231-000	Set Plate Upper; Front Right Cover	1	
I-5	2		019-97220-001	Keyboard Bracket D Ass'y		
I-5	2	13	002-17017-203	*Cover Catch B; Front	1	
I-5	2	14	019-17206-003	*Bracket D; Keyboard	1	
I-5	2	15	011-17206-005	Bracket E; Keyboard	1	
I-5	2	16	019-17205-007	Bracket C; Keyboard	1	
I-5	2	17	019-17202-008	Upper Hinge	1	
I-5	2	18	011-17209-004	Set Plate; Front Right Cover	1	
I-5	2	19	017-17210-103	Bottom Plate (Right)	1	
I-5	2	20	017-17220-109	Carrying Grasp	4	
I-5	2	21	660-01000-200	Rubber Foot K-45	4	
I-5	2	22	011-34502-009	Inner Cover; CE	1	
I-5	2	23	019-37212-000	Bracket; Hinge; CE	1	
I-5	2	24	011-11113-307	Bottom Cover; CE	1	
I-5	2	25	011-14120-304	Front Cover; M. -Rmv.; CE	1	
I-5	2	26	017-17217-108	Bottom Plate (Left); CE	1	
I-5	2	27	011-17220-008	Blind Plate B; Connector	1	
I-5	2	28	017-37224-003	Mount II; Connector; CE	1	200V
I-5	2	28	017-17221-008	Mount; Connector	1	100V
I-5	2	29	017-17222-004	Blind Plate C; Connector	2	
I-5	2	30	017-17223-000	Blind Plate D; Connector	2	
I-5	2	31	017-15113-305	Bracket; Wire Harness	1	
I-5	2	32	018-16241-100	Bracket; Damper Stopper; CE	1	
I-5	2	33	018-16242-009	Spring; Damper Stopper	1	
I-5	2	34	018-16243-102	Cap; Damper Stopper	1	
I-5	2	35	018-16229-100	Hook Plate (F); FB; CE	1	
I-5	2	36	019-17252-307	Hook Plate (R); FB; CE	1	
I-5	2	37	019-17251-106	Lock Plate; Support Shaft	1	
I-5	2		018-96120-103	Unit/Upper Rear Frame; FB; CE		
I-5	2	38	018-26213-007	*Upper Rear Frame; FB; CE	1	
I-5	2	39	019-60014-002	*Switch A; CE	1	
I-5	2	40	017-16121-000	*Bracket; Upper Cover Set SW	1	
I-5	2	41	017-16122-006	*Shaft A; Upper Cover Set SW	1	
I-5	2	42	017-16123-002	*Shaft B; Upper Cover Set SW	1	
I-5	2	43	017-16124-106	*Spring; Upper Cover Set SW	1	
I-5	2	44	443-00121-400	*Micro-SW; E21-51H-009	1	
I-5	2	45	018-26216-006	Bracket; Back Cover; CE	1	
I-5	2	46	550-21305-005	Seal; Master Cut	1	
I-5	2	46	550-21306-001	Seal; Master Cut; Pic.	1	
I-5	2	47	019-16067-000	Cap 2; CE	1	

Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-5	2	48	488-90021-002	Ground Wire; U3-1000-R4	1	
I-5	2	49	481-30007-000	Ground Finger	2	
I-5	2	50	019-11501-100	Bracket; Ground Finger	2	
I-5	2		017-93110-100	Magnet Catch Ass'y D; P. -Rcv.-T.; CE		
I-5	2	51	017-23405-200	*Bracket D; Magnet Catch; P. -Rcv.-T.; CE	1	
I-5	2	52	660-05000-018	*Magnet Catch SM50P	1	

GR Parts List

Fig.3 MAIN BODY AREA (GR3750)

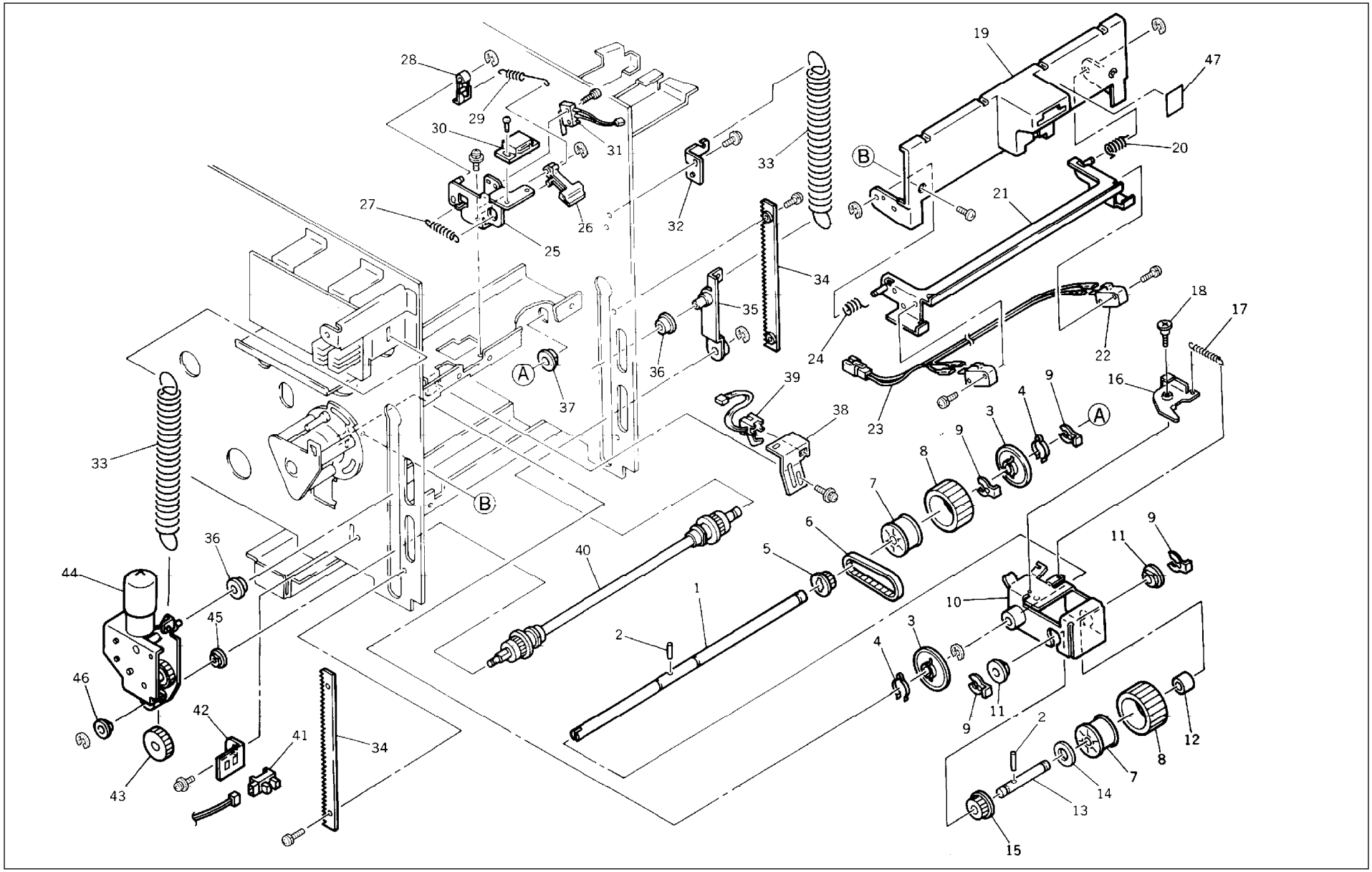


Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-7	3		017-93110-100	Magnet Catch Ass'y D; P. -Rcv.-T.; CE		
I-7	3	1	017-23405-200	*Bracket D; Magnet Catch; P. -Rcv.-T.; CE	1	
I-7	3	2	660-05000-018	*Magnet Catch SM50P	1	
I-7	3		011-93110-009	Magnet Catch Ass'y; P.-Rcv.-T.		
I-7	3	3	011-13122-109	*Bracket; Magnet Catch; P. -Rcv.-T.	1	
I-7	3	4	660-05000-018	*Magnet Catch SM50P	1	
I-7	3	5	019-23205-108	Bracket R; Suction; A3	1	
I-7	3	6	019-23204-004	Bracket F; Suction; A3	1	
I-7	3	7	019-23403-201	Set Plate R; P. -Rcv.-T.; A3	1	
I-7	3	8	019-23401-209	Set Plate F; P. -Rcv.-T.; A3	1	
I-7	3	9	019-13119-009	Lock Plate; P. -Rcv.-T.	2	
I-7	3	10	011-17206-005	Bracket E; Keyboard	1	
I-7	3	11	011-17231-000	Set Plate Upper; Front Right Cover	1	
I-7	3		019-97220-001	Keyboard Bracket D Ass'y		
I-7	3	12	019-17206-003	*Bracket D; Keyboard	1	
I-7	3	13	002-17017-203	*Cover Catch B; Front	1	
I-7	3	14	019-17205-007	Bracket C; Keyboard	1	
I-7	3	15	019-17202-008	Upper Hinge	1	
I-7	3	16	011-17209-004	Set Plate; Front Right Cover	1	
I-7	3	17	017-17210-103	Bottom Plate (Right)	1	
I-7	3	18	017-17220-109	Carrying Grasp	4	
I-7	3	19	011-34502-009	Inner Cover; CE	1	
I-7	3	20	019-37212-000	Bracket; Hinge; CE	1	
I-7	3	21	660-01000-200	Rubber Foot K-45	4	
I-7	3	22	019-26201-006	Fulcrum Shaft; FB	1	
I-7	3	23	607-09001-003	Metal; S14 x 18 x 4.5	2	
I-7	3	24	018-16202-007	Stepped Screw; M6 x 10	2	
I-7	3	25	019-46205-008	Fulcrum Support Plate; FB; CE	1	
I-7	3	26	014-11114-100	Bottom Cover; A3; CE	1	
I-7	3	27	014-14119-405	Front Cover; M.-Rmv.; A3; CE	1	
I-7	3	28	017-17217-108	Bottom Plate (Left); CE	1	
I-7	3	29	011-17220-008	Blind Plate B; Connector	1	
I-7	3	30	017-37224-003	Mount II; Connector; CE	1	200V
I-7	3	30	017-17221-008	Mount; Connector	1	100V
I-7	3	31	017-17222-004	Blind Plate C; Connector	2	
I-7	3	32	017-17223-000	Blind Plate D; Connector	2	
I-7	3	33	019-25006-307	Bracket; Wire Harness; CE	1	
I-7	3	34	019-26217-000	Bracket; Back Cover; CE	1	
I-7	3		019-96110-113	Unit/Upper Rear Frame; FB; CE		
I-7	3	35	019-26218-006	*Upper Rear Frame; FB; CE	1	
I-7	3	36	019-60014-002	*Switch A; CE	1	
I-7	3	37	017-16121-000	*Bracket; Upper Cover Set SW	1	
I-7	3	38	017-16122-006	*Shaft A; Upper Cover Set SW	1	
I-7	3	39	017-16123-002	*Shaft B; Upper Cover Set SW	1	
I-7	3	40	017-16124-106	*Spring; Upper Cover Set SW	1	
I-7	3	41	443-00121-400	*Micro-SW; E21-51H-009	1	
I-7	3	42	488-90021-002	Ground Wire; U3-1000-R4	1	
I-7	3	43	019-16067-000	Cap 2; CE	1	
I-7	3	44	019-17251-106	Lock Plate; Support Shaft	1	
I-7	3	45	019-17252-307	Hook Plate (R): FB; CE	1	
I-7	3	46	018-16229-100	Hook Plate (F): FB; CE	1	
I-7	3	47	018-16241-100	Bracket; Damper Stopper; CE	1	
I-7	3	48	018-16242-009	Spring; Damper Stopper	1	
I-7	3	49	018-16243-102	Cap; Damper Stopper	1	

Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-7	3	50	550-21301-000	Seal; Master Cut	1	
I-7	3	50	550-21302-006	Seal; Master Cut; Pic.	1	
I-7	3	51	481-30007-000	Ground Finger	2	
I-7	3	52	019-11501-100	Bracket; Ground Finger	2	

GR Parts List

Fig.4 ELEVATOR-SCRAPER AREA

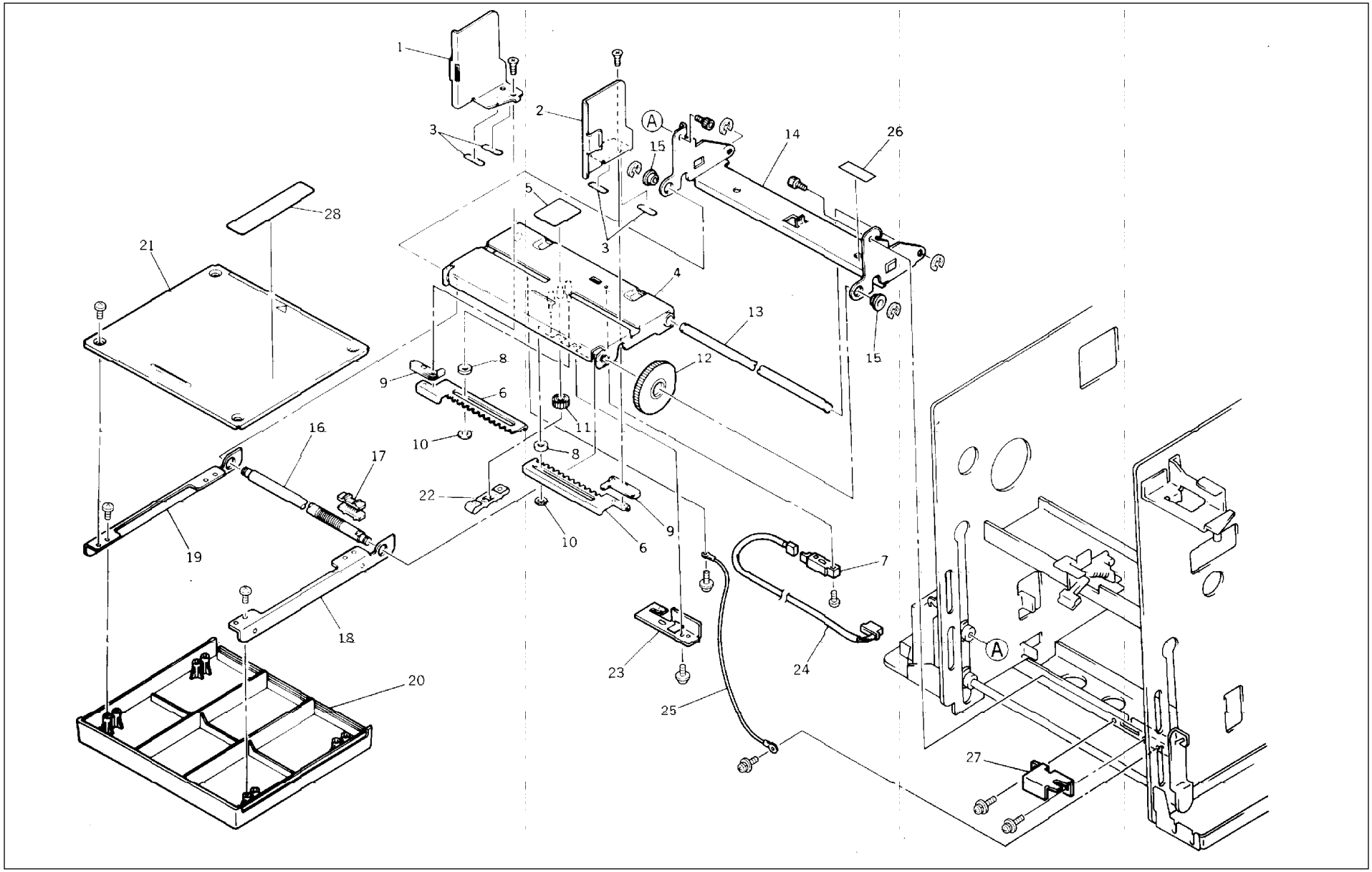


Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-9	4		019-91811-407	Scraper Ass'y; CE		A3
I-9	4		017-91813-405	Scraper Ass'y; CE		B4, A4, L
I-9	4	1	019-21805-108	*Shaft; Pickup Roller	1	A3
I-9	4	1	017-11811-202	*Shaft; Pickup Roller	1	B4, A4, L
I-9	4	2		*Pin; f2 x 14	2	Ref.Pg.II-37
I-9	4	3	011-11522-002	*Paper Guide Roller	2	
I-9	4	4	000-06123-007	*Stopper; Paper Guide Roller	2	
I-9	4	5	611-42100-001	*Pulley; P21-3M060 (HTD)	1	
I-9	4	6	620-31776-002	*Belt; 177-3M-6	1	
I-9	4		019-11810-103	*Pickup Roller Ass'y	2	
I-9	4	7	006-11332-009	**Core; Pickup Roller	2	
I-9	4	8	019-11806-106	**Rubber Roller; Pickup	2	
I-9	4	9	019-11812-106	*Lock Ring	4	
I-9	4	10	019-11801-104	*Holder Plate; Scraper; CE	1	
I-9	4	11	607-16000-802	*Metal; F10 x 18/16 x 5; 22 x 1.5	2	
I-9	4	12	017-11818-002	*Scraper Collar	1	
I-9	4	13	017-11812-004	*Shaft; Scraper	1	
I-9	4	14	638-90000-012	*Washer; 18 x 10.4 x 0.4	1	A3
I-9	4	15	611-42600-004	*Pulley; P26-3M060 (HTD)	1	
I-9	4	16	019-11803-000	*Upper Arm; Scraper	1	
I-9	4	17	019-11804-006	*Spring; Scraper	1	
I-9	4	18	635-17613-004	*Stepped Screw; M3 x 4	1	
I-9	4		019-91800-103	Feed Tray Safety SW Ass'y; A3; CE		A3
I-9	4		017-91805-100	Feed Tray Safety SW Ass'y II; CE		B4, A4, L
I-9	4	19	019-41801-001	*Cover; Pickup Roller; CE	1	A3
I-9	4	19	017-31801-009	*Cover; Pickup Roller; CE	1	B4, A4, L
I-9	4	20	017-11819-009	*Spring F; Safety SW	1	
I-9	4	21	019-21802-109	*Bracket; Feed Tray Safety SW; CE	1	A3
I-9	4	21	017-11802-203	*Bracket; Feed Tray Safety SW; CE	1	B4, A4, L
I-9	4	22	443-02000-708	*Micro-SW; AM50630A331	2	
I-9	4	23	019-55032-000	*Wire Harness; Feed Tray Safety SW	1	
I-9	4	24	017-11820-007	*Spring B; Safety SW	1	
I-9	4		019-91830-002	P.-F. Pressure Adj. Lever Ass'y		
I-9	4	25	017-11805-008	*Bracket; P.-F. Pressure Adj. Lever	1	
I-9	4	26	011-11810-008	*P.-F. Pressure Adj. Lever	1	
I-9	4	27	011-11815-000	*Spring: P.-F. Pressure Adj. Lever	1	
I-9	4	28	017-11808-007	*Hook; P.-F. Pressure Adj.	1	
I-9	4	29	019-11811-002	*Spring B; P.-F. Pressure Adj.	1	
I-9	4	30	660-05000-301	*Magnet Catch; SM-41	1	
I-9	4	31	017-60025-000	*Micro-SW Ass'y 3	1	
I-9	4	32	017-11640-009	Bracket; Elevator Spring	1	
I-9	4	33	019-21602-002	Spring; Elevator	2	A3
I-9	4	33	017-11641-005	Spring; Elevator	2	B4, A4, L
I-9	4	34	002-11719-303	Rack; Elevator	2	
I-9	4	35	017-11602-301	Link Plate; Elevator	1	
I-9	4	36	002-11717-009	Collar; Elevator	2	
I-9	4	37	607-16000-403	Metal; F10 x 15/14 x 5.5; 20 x 2.5	1	
I-9	4	38	019-11814-001	Bracket; Upper Limit Sensor	1	
I-9	4	39	017-60007-001	Upper Limit Sensor	1	
I-9	4	40	019-91600-007	Shaft; Elevator	1	A3
I-9	4	40	017-91610-008	Shaft; Elevator	1	B4, A4, L
I-9	4	41	443-30003-003	Sensor; LG-203D	1	
I-9	4	42	017-11648-000	Bracket; Lower Limit Sensor	1	
I-9	4	43	017-11649-006	Gear; Elevator	1	

Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-9	4		017-91620-003	Unit/Elevator Motor		
I-9	4	44	017-65002-008	*Elevator Motor	1	
I-9	4	45	607-15000-000	Metal; F8 x 13/12 x 5; 16 x 2	1	
I-9	4	46	607-12001-006	Metal; F5 x 10/9 x 4; 12 x 1.5	1	
I-9	4	47	550-20687-001	Seal; P.-Feed Pressure	1	
I-9	4	47	550-20688-008	Seal; P.-Feed Pressure; Pic.	1	

GR Parts List

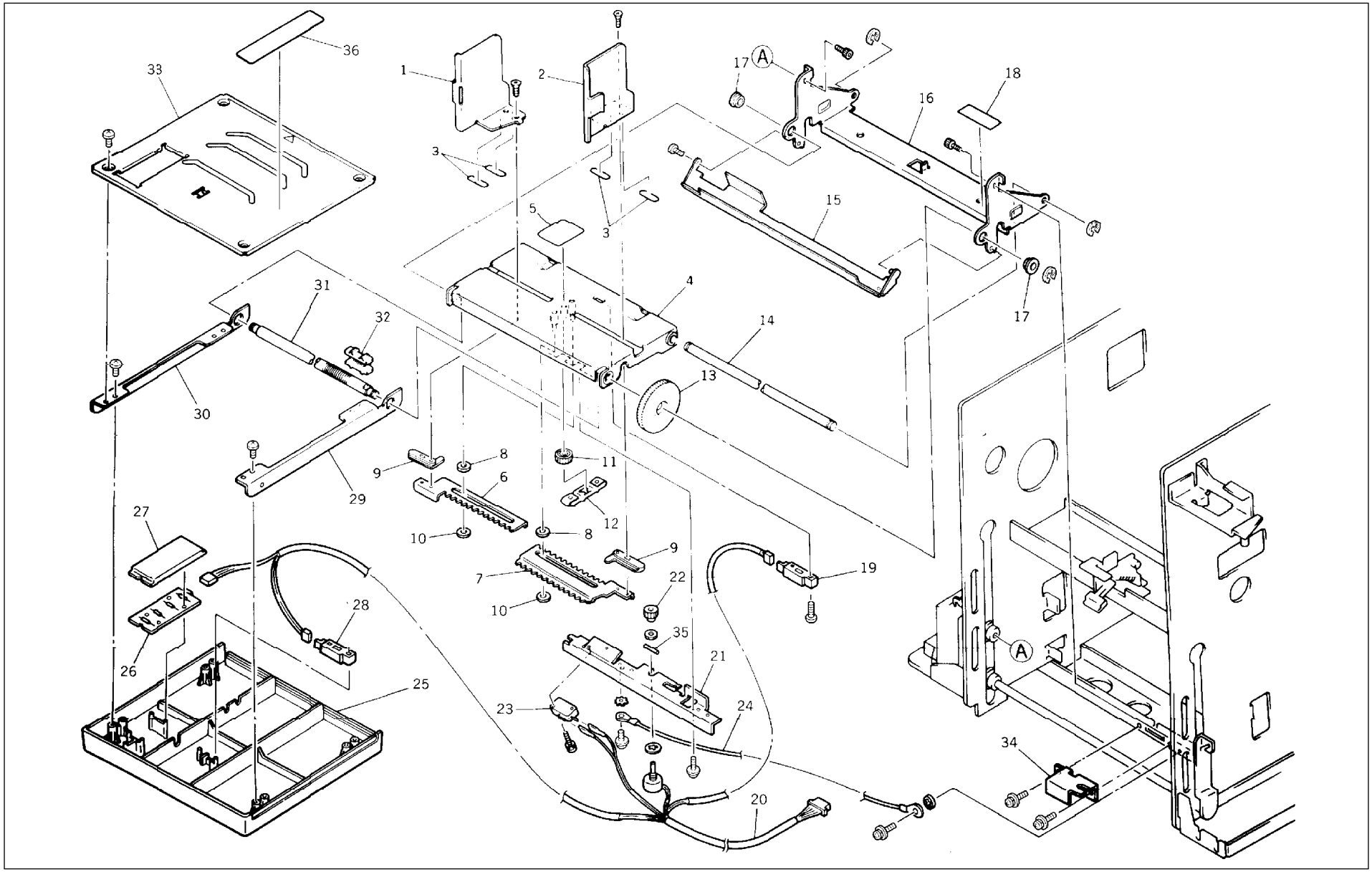
Fig.5 PAPER-FEED TRAY (GR1700)



Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-11	5		017-91511-204	Unit/Paper-Feed Tray; CE		
I-11	5		017-91513-207	Unit/Paper-Feed Tray; US; CE		U.S.A.
I-11	5	1	011-11510-209	*Side Guide L; P. -F. -T.	1	
I-11	5	2	011-11509-200	*Side Guide R; P. -F. -T.	1	
I-11	5	3	019-11524-100	*Slide Sheet; P. -F. -T.	4	
I-11	5	4	017-41501-100	*Paper Feed Tray; CE	1	
I-11	5	5	011-11516-002	*L. O. Sheet	1	
I-11	5	6	017-11512-205	*Slide Rack; P. -F. -T.; CE	2	
I-11	5	7	443-32001-008	*Sensor S; GP 2A20L	1	
I-11	5	8	011-11513-003	*Collar; Slide Rack; P. -F. -T.	2	
I-11	5	9	019-11522-108	*Link Plate; Side Guide; P. -F. -T.	2	
I-11	5	10	638-90616-005	*Washer; 6.1 x 12 x 1.6	2	
I-11	5	11	011-11514-000	*Gear; Slide Rack; P. -F. -T.	1	
I-11	5	12	011-11524-005	*Adj. Dial	1	
I-11	5	13	011-11503-008	*Shaft B; P. -F. -T.	1	
I-11	5	14	017-31503-008	*Bracket; P. -F. -T.; CE	1	
I-11	5	15	600-50059-017	*Bearing; FLW688ZZ	2	
I-11	5	16	011-11502-001	*Shaft A; P. -F. -T.	1	
I-11	5	17	011-11523-106	*Adj. Nut; P. -F. -T.	1	
I-11	5	18	019-11521-101	*Support Plate L; Feed Board; CE	1	
I-11	5	19	019-11520-105	*Support Plate R; Feed Board; CE	1	
I-11	5	20	011-11529-309	*Feed Board Cover	1	
I-11	5	21	011-31528-007	*Feed Board; CE	1	
I-11	5	21	011-31529-003	*Feed Board; US; CE	1	U.S.A.
I-11	5	22	014-11533-006	*Spring; Slide Rack	1	
I-11	5	23	017-11553-106	*Nut Holder; CE	1	
I-11	5	24	019-55031-004	*Wire Harness S; P. -F. -T.	1	
I-11	5	25	488-90009-002	*Ground Wire; P. -F. -T.	1	
I-11	5	26	550-20590-105	*Seal; P. -F. -T.	1	
I-11	5	26	550-21121-001	*Seal; P. -F. -T.; US	1	
I-11	5	27	019-11502-000	Connector Cover	1	
I-11	5	28	550-21292-108	Seal; Paper Side Guide	1	

GR Parts List

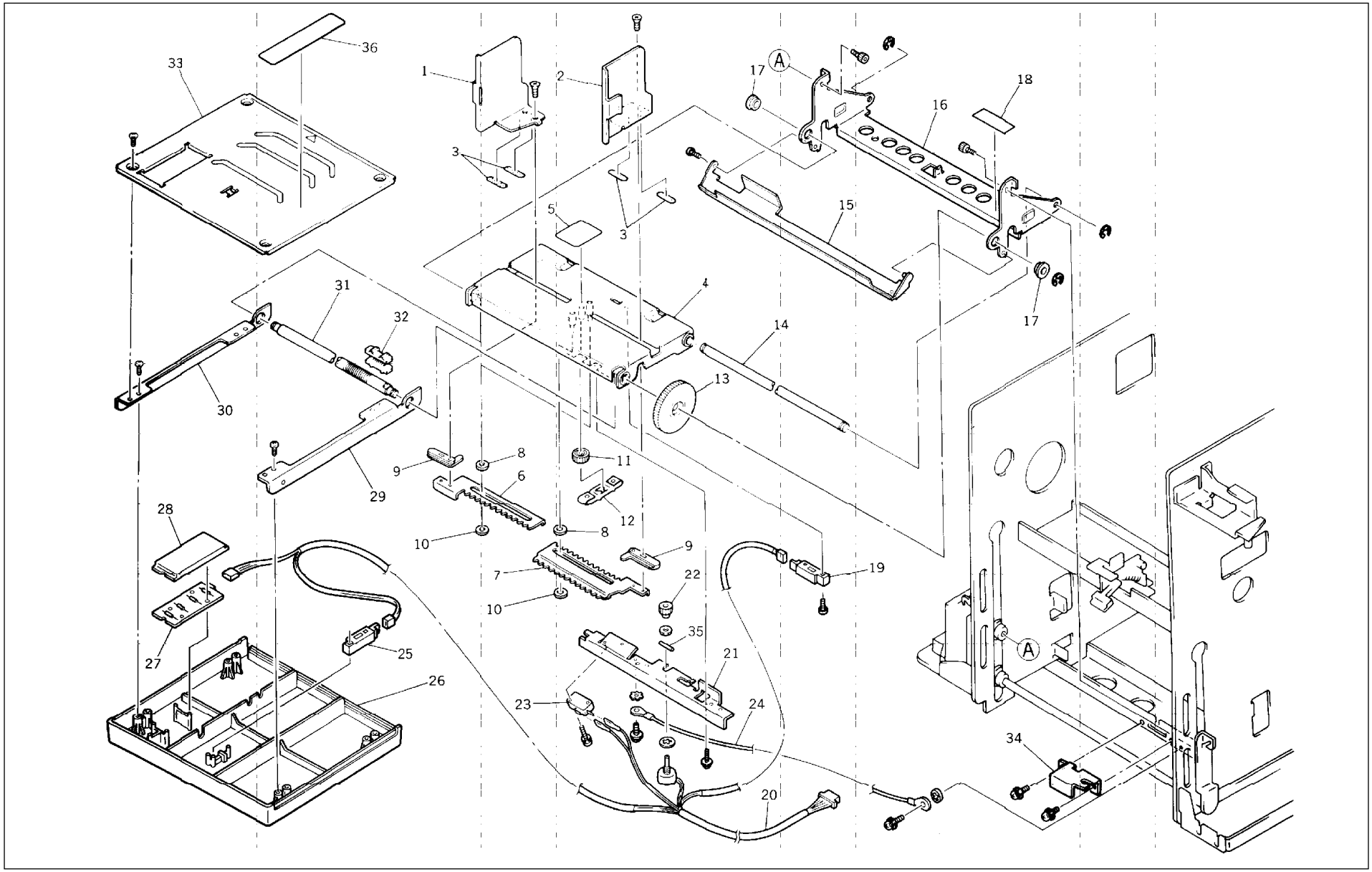
Fig.6 PAPER-FEED TRAY (GR1750, GR2710, GR2750)



Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-13	6		017-91510-208	Unit/Paper-Feed Tray II; CE		
I-13	6		017-91512-200	Unit/Paper-Feed Tray II; US; CE		U.S.A.
I-13	6	1	011-11510-209	*Side Guide L; P. -F. -T.	1	
I-13	6	2	011-11509-200	*Side Guide R; P. -F. -T.	1	
I-13	6	3	019-11524-100	*Slide Sheet; P. -F. -T.	4	
I-13	6	4	017-41501-100	*Paper Feed Tray; CE	1	
I-13	6	5	011-11516-002	*L. O. Sheet	1	
I-13	6	6	017-11512-205	*Slide Rack; P. -F. -T.; CE	1	
I-13	6	7	017-21507-200	*Slide Rack F; P. -F. -T.; CE	1	
I-13	6	8	011-11513-003	*Collar; Slide Rack; P. -F. -T	2	
I-13	6	9	019-11522-108	*Link Plate; Side Guide; P. -F. -T.	2	
I-13	6	10	638-90616-005	*Washer; 6.1 x 12 x 1.6	2	
I-13	6	11	011-11514-000	*Gear; Slide Rack; P. -F. -T.	1	
I-13	6	12	014-11533-006	*Spring; Slide Rack	1	
I-13	6	13	011-11524-005	*Adj. Dial	1	
I-13	6	14	011-11503-008	*Shaft B; P. -F. -T.	1	
I-13	6	15	017-11513-406	*Actuater Plate; P. -F. -T.; CE	1	
I-13	6	16	017-31503-008	*Bracket; P. -F. -T.; CE	1	
I-13	6	17	600-50059-017	*Bearing; FLW688ZZ	2	
I-13	6	18	550-20590-105	*Seal; P. -F. -T.	1	
I-13	6	19	443-32001-008	*Sensor S; GP 2A20L	1	
I-13	6	20	019-55016-200	*Wire Harness II; P. -F. -T.	1	
I-13	6	21	017-11518-408	*Bracket; Size VR; P. -F. -T.; CE	1	
I-13	6	22	017-11516-103	*Size Gear; P. -F. -T.	1	
I-13	6	23	443-02000-708	*Micro-SW; AM50630A331	1	
I-13	6	24	488-90009-002	*Ground Wire; P. -F. -T.	1	
I-13	6	25	011-11529-309	*Feed Board Cover	1	
I-13	6	26	017-60005-009	*Cassette Det. Sensor; P. -F. -T.	1	
I-13	6	27	017-11519-102	*Lead SW Cover; P. -F. -T.; CE	1	
I-13	6	28	443-32001-008	*Sensor S; GP2A20L	1	
I-13	6	29	019-11521-101	*Support Plate L; Feed Board; CE	1	
I-13	6	30	019-11520-105	*Support Plate R; Feed Board; CE	1	
I-13	6	31	011-11502-001	*Shaft A; P. -F. -T.	1	
I-13	6	32	011-11523-106	*Adj. Nut; P. -F. -T.	1	
I-13	6	33	017-31517-009	*Feed Board II; CE	1	
I-13	6	33	017-31530-005	*Feed Board II; US; CE	1	U.S.A.
I-13	6	34	019-11502-000	Connector Cover	1	
I-13	6	35		Pin; f2 x 10	1	Ref.Pg.II-37
I-13	6	36	550-21292-108	Seal; Paper Side Guide	1	

GR Parts List

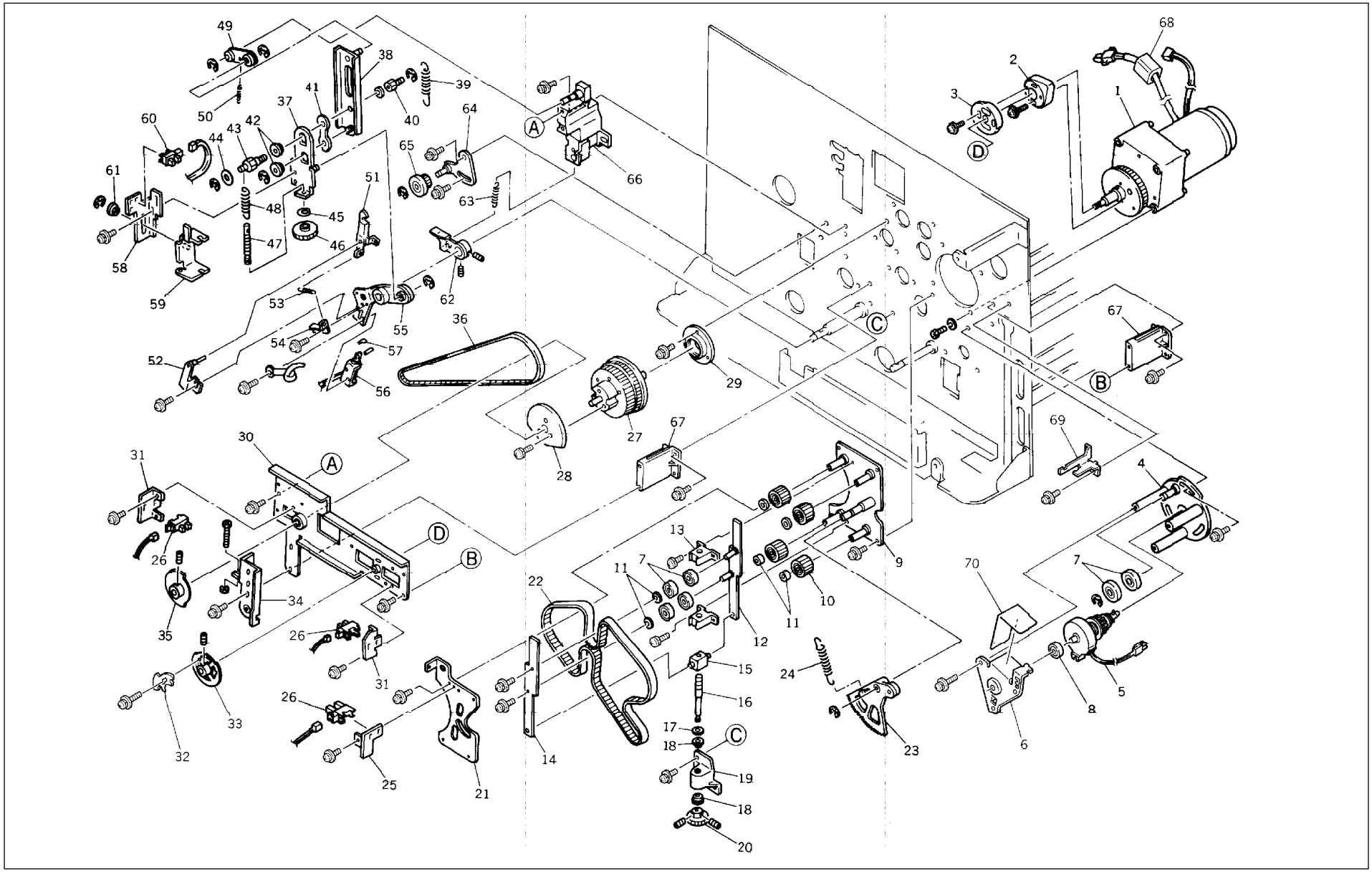
Fig.7 PAPER-FEED TRAY (GR3750)



Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-15	7		019-91500-207	Unit/Paper-Feed Tray; A3; CE		
I-15	7		019-91501-203	Unit/Paper-Feed Tray; A3; US; CE		U.S.A.
I-15	7	1	011-11510-209	*Side Guide L; P. -F. -T.	1	
I-15	7	2	011-11509-200	*Side Guide R; P. -F. -T.	1	
I-15	7	3	019-11524-100	*Slide Sheet; P. -F. -T.	4	
I-15	7	4	019-41502-101	*Paper Feed Tray; CE	1	
I-15	7	4	019-41503-108	*Paper Feed Tray; US; CE	1	U.S.A.
I-15	7	5	011-11516-002	*L.O. Sheet	1	
I-15	7	6	019-21513-107	*Slide Rack; P. -F. -T.; CE	1	
I-15	7	7	019-21512-100	*Slide Rack F; P. -F. -T.; CE	1	
I-15	7	8	011-11513-003	*Collar; Slide Rack; P. -F. -T.	2	
I-15	7	9	019-11522-108	*Link Plate; Side Guide; P. -F. -T.	2	
I-15	7	10	638-90616-005	*Washer; 6.1 x 12 x 1.6	2	
I-15	7	11	011-11514-000	*Gear; Slide Rack; P. -F. -T.	1	
I-15	7	12	014-11533-006	*Spring; Slide Rack	1	
I-15	7	13	011-11524-005	*Adj. Dial	1	
I-15	7	14	019-21501-001	*Shaft B; P. -F. -T.	1	
I-15	7	15	019-21514-308	*Actuater Plate; P. -F. -T.; CE	1	
I-15	7	16	019-41517-001	*Bracket; P. -F. -T.; CE	1	
I-15	7	17	600-50059-017	*Bearing; FLW688ZZ	2	
I-15	7	18	550-20590-105	*Seal; P. -F. -T.	1	
I-15	7	18	550-21121-001	*Seal; P. -F. -T.; US	1	U.S.A.
I-15	7	19	443-32001-008	*Sensor S; GP2A20L	1	
I-15	7	20	019-55016-200	*Wire Harness II; P. -F. -T.	1	
I-15	7	21	019-21518-109	*Bracket; Size VR; P. -F. -T.; CE	1	
I-15	7	22	017-11516-103	*Size Gear; P. -F. -T.	1	
I-15	7	23	443-02000-708	*Micro-SW; AM50630A331	1	
I-15	7	24	488-90009-002	*Ground Wire; P. -F. -T.	1	
I-15	7	25	443-32001-008	*Sensor S; GP2A20L	1	
I-15	7	26	014-11529-203	*Feed Board Cover	1	
I-15	7	27	017-60005-009	*Cassette Det. Sensor; P. -F. -T.	1	
I-15	7	28	017-11519-102	*Lead SW Cover; P. -F. -T.; CE	1	
I-15	7	29	019-11521-101	*Support Plate L; Feed Board; CE	1	
I-15	7	30	019-11520-105	*Support Plate R; Feed Board; CE	1	
I-15	7	31	014-11502-003	*Shaft A; P. -F. -T.	1	
I-15	7	32	011-11523-106	*Adj. Nut; P. -F. -T.	1	
I-15	7	33	019-41519-004	*Feed Board; CE	1	
I-15	7	34	019-11502-000	Connector Cover	1	
I-15	7	35		Pin; f2 x 10	1	Ref.Pg.II-37
I-15	7	36	550-21292-108	Seal; Paper Side Guide	1	

GR Parts List

Fig.8 DRIVE MECHANISM AREA

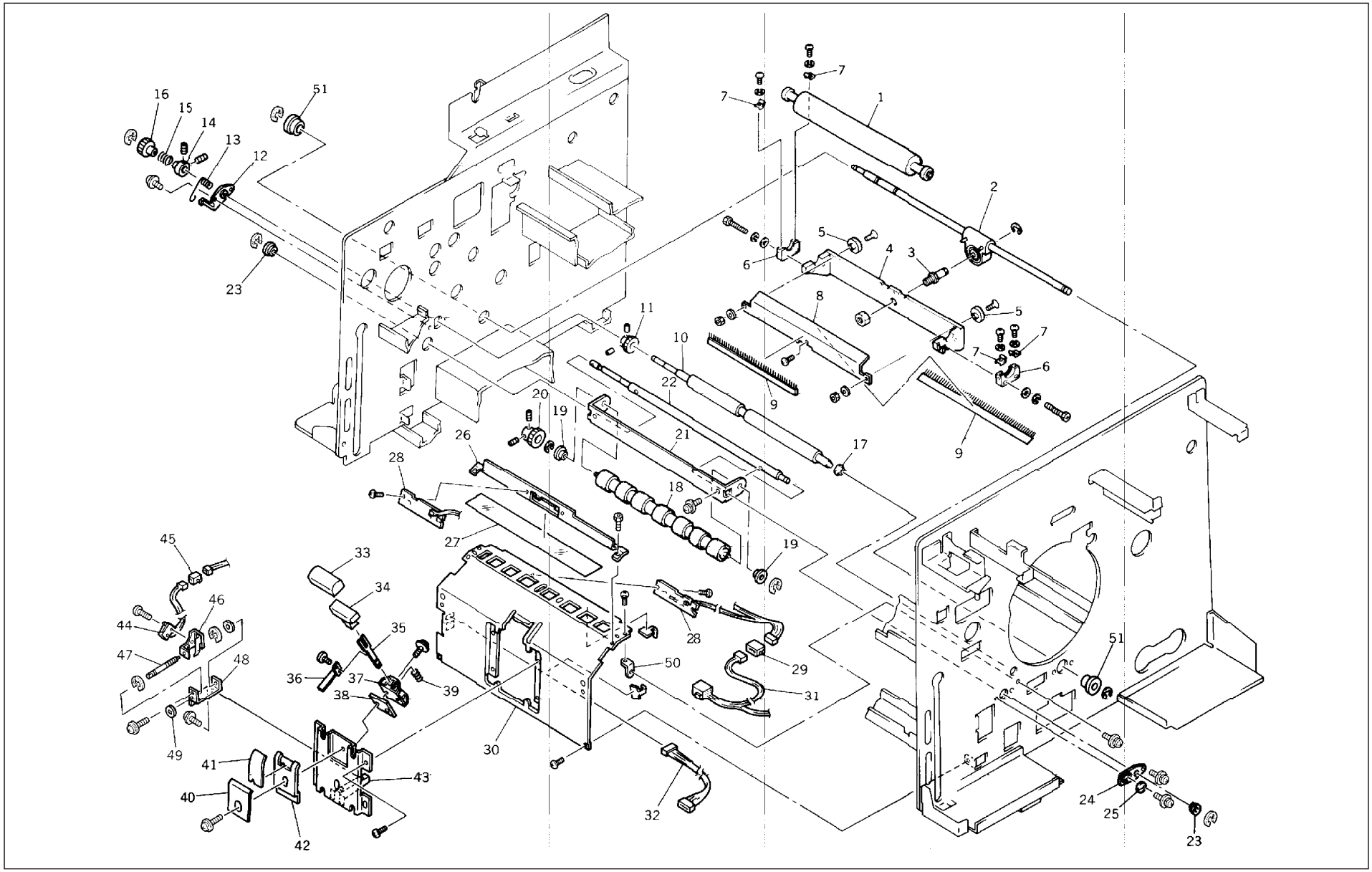


Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-17	8		019-91211-000	Unit/Main Motor; T		
I-17	8	1	019-91212-007	*Main Motor Ass'y; T	1	
I-17	8		011-60027-106	**Photoelectron Disc.	1	
I-17	8		017-60031-000	**Encoder Sensor	1	
I-17	8	2	002-11220-007	*Cam; Guide Roller	1	
I-17	8	3	011-11240-309	*Cam; Timing Roller	1	
I-17	8		019-91220-107	Unit/Drive; CE		
I-17	8	4	019-11213-008	*Base Plate; P. -F. Clutch	1	
I-17	8	5	019-65001-006	*P. -F. Clutch	1	
I-17	8	6	019-11220-101	*Bracket; P. -F. Clutch; CE	1	
I-17	8	7	600-08242-006	*Bearing; 628ZZ	6	
I-17	8	8	600-20061-009	*Bearing; 608ZZ	1	
I-17	8	9	011-11208-103	*Base Shaft Plate; Slide Plate	1	
I-17	8	10	019-11201-000	*Idler Pulley	4	
I-17	8	11	002-11227-001	*Spacer; Slide Plate	6	
I-17	8	12	019-11209-000	*Slide Plate (Base)	1	
I-17	8	13	002-11225-009	*Support Block; Slide Plate	2	
I-17	8	14	006-11224-109	*Slide Plate (Front)	1	
I-17	8	15	011-11231-008	*Shaft Block; Slide Plate	1	
I-17	8	16	011-11230-001	*Shaft; Slide Plate	1	
I-17	8	17	638-90616-005	*Washer; 6.1 x 12 x 1.6	1	
I-17	8	18	607-13000-003	*Metal; F6 x 10/9 x 4; 12 x 1.5	2	
I-17	8	19	011-11220-006	*Shaft Base Block; Slide Plate	1	
I-17	8	20	011-11232-004	*Gear; Slide Plate	1	
I-17	8	21	011-11227-000	*Reinforce Plate; Slide Plate	1	
I-17	8	22	620-78309-003	*Belt; 830-5GT-11	1	
I-17	8	23	002-11291-109	*Sector Gear	1	
I-17	8	24	011-11296-002	Spring; Sector Gear	1	
I-17	8	25	017-11201-102	Bracket A; Sensor	1	
I-17	8	26	443-30003-003	Sensor; LG-203D	3	
I-17	8		019-91226-008	Main Shaft Ass'y; A4	1	A4
I-17	8	27	019-91228-000	*Main Pulley; Main Shaft	1	
I-17	8	28	017-11238-006	*Cam; Pressure Roller; A4	1	
I-17	8		019-91225-001	Main Shaft Ass'y	1	B4, L
I-17	8	27	019-91228-000	*Main Pulley; Main Shaft	1	
I-17	8	28	017-11237-000	*Cam; Pressure Roller; B4	1	
I-17	8		019-91227-004	Main Shaft Ass'y; A3	1	A3
I-17	8	27	019-91228-000	*Main Pulley; Main Shaft	1	
I-17	8	28	019-21201-105	*Cam; Pressure Roller; A3	1	
I-17	8	29	006-11216-106	Bearing House A; Main Shaft	1	
I-17	8	30	017-11209-308	Face Plate; Main Shaft	1	
I-17	8	31	017-11202-001	Bracket B; Sensor	2	
I-17	8		019-91231-001	P Disc Ass'y		
I-17	8	32	019-11238-000	*Range Adj. Plate; P Disc	1	
I-17	8	33	019-11235-001	*P Disc	1	
I-17	8	34	017-91235-002	Face Plate; Pressure Shaft	1	
I-17	8	35	011-11255-004	Pressure Sensor Disc	1	
I-17	8	36	620-97506-006	Belt; 750-3GT-6	1	
I-17	8		019-91230-005	Pressure Link Ass'y		A3
I-17	8		017-91230-108	Pressure Link Ass'y		B4, A4, L
I-17	8	37	017-11215-006	*Pressure Link; Bottom	1	
I-17	8	38	017-11214-000	*Pressure Link; Top	1	
I-17	8	39	019-21202-004	*Spring C; Pressure Link	1	A3
I-17	8	39	017-11226-008	*Spring B; Pressure Link	1	B4, A4, L

Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-17	8	40	017-11217-009	*Link Boss B	1	
I-17	8	41	017-11224-005	*Link Spacer	1	
I-17	8	42	607-15002-003	*Metal; F8 x 12 x 5; 16 x 2	2	
I-17	8	43	017-11216-002	*Link Boss A	1	
I-17	8	44	638-90804-006	*Washer; 8 x 15 x 0.4	1	
I-17	8	45	607-70815-005	*Washer; UH3000	1	
I-17	8	46	011-11245-009	*Gear; Pressure Adj. Screw	1	
I-17	8	47	017-11227-004	*Pressure Adj. Screw	1	
I-17	8	48	017-11225-001	*Spring; Pressure Link	1	
I-17	8	49	017-11223-009	*Linking Plate; Drive Base	1	
I-17	8	50	017-11234-000	*Spring; Linking Plate	1	
I-17	8	51	011-11276-206	*Hook Lever	1	
I-17	8	52	011-11270-003	*Shaft; Hook Lever	1	
I-17	8	53	002-11304-103	*Spring; Hook Lever	1	
I-17	8	54	011-11289-006	*Bracket; Hook Lever Spring	1	
I-17	8	55	011-11280-106	*Pressure Hook	1	
I-18	8	56	011-91245-004	*Pressure Solenoid Ass'y	1	
I-18	8	57	638-80801-009	**Ring Washer; 8.2 x 10.2 x 1	1	
I-18	8		017-91206-002	Pressure Det. Ass'y		
I-18	8	58	017-11231-001	*Bracket A; Pressure Control	1	
I-18	8	59	017-11232-202	*Bracket B; Pressure Control	1	
I-18	8	60	443-30005-006	*Sensor; GP1A71A	1	
I-18	8	61	607-11001-002	*Metal; F4 x 6 x 2.2; 8 x 1	1	
I-18	8	62	011-11284-209	Pressure Lever	1	
I-18	8	63	002-11303-000	Spring B; Pressure Link	1	
I-18	8	64	019-13610-209	Bracket; Tension Pulley	1	
I-18	8	65	011-11254-202	Tension Pulley	1	
I-18	8	66	017-11208-000	Base Shaft Plate; Pressure	1	
I-18	8	67	011-11234-104	Main Bracket; Face Plate	2	
I-18	8	68	435-00025-000	Core; SFC-6	1	
I-18	8	69	019-18051-100	Guide; Motor Wire Harness; CE	1	
I-18	8	70	019-11222-007	Cover; Paper Feed Clutch; CE	1	

GR Parts List

Fig.9 ROLLER SYSTEM AREA (GR1700, GR1750, GR2710, GR2750)

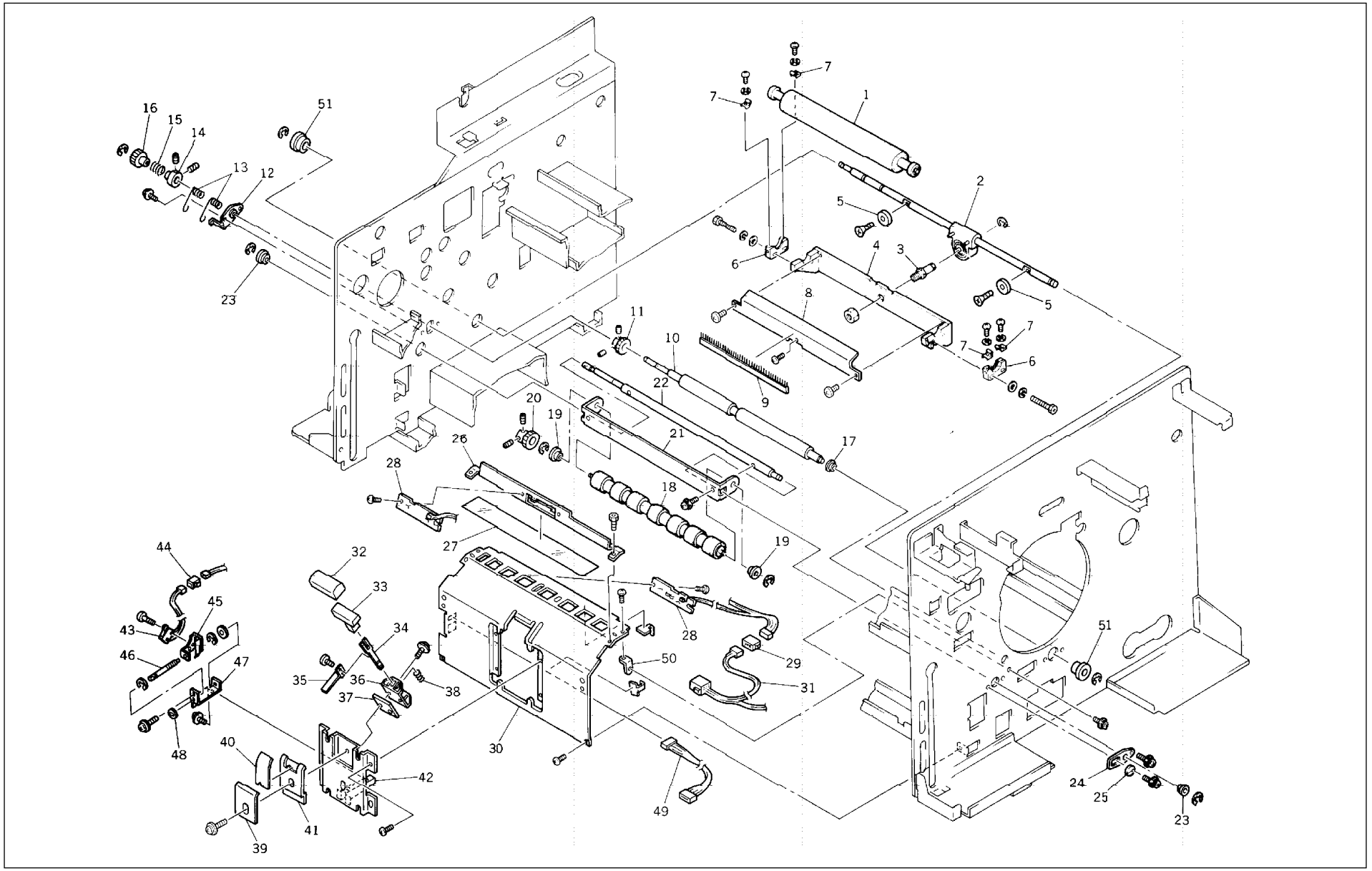


Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-21	9	1	011-91420-000	Pressure Roller Ass'y; B4	1	B4
I-21	9	1	011-91421-007	Pressure Roller Ass'y; A4	1	A4, L
I-21	9		011-91410-307	Pressure Shaft Ass'y; B4		B4
I-21	9		011-91411-109	Pressure Shaft Ass'y; A4		A4, L
I-21	9	2	011-91412-008	*Pressure Shaft	1	
I-21	9	3	002-11405-007	*Center Shaft; Pressure	1	
I-21	9	4	011-11403-305	*Pressure Roller Support	1	
I-21	9	5	006-11312-008	*Support Collar; R3	2	
I-21	9	6	002-11402-008	*Adjuster; Press. -Roll. Support	2	
I-21	9	7	002-11404-108	*Roller Holder; Pressure	4	
I-21	9	8	011-11409-206	*Guide Cover; Pressure; B4	1	B4
I-21	9	8	017-11401-004	*Guide Cover; Pressure; A4	1	A4, L
I-21	9	9	011-11404-301	*De-electricity Brush; B4	2	B4
I-21	9	9	011-41404-004	*De-electricity Brush; A4	1	A4, L
I-21	9		011-91320-103	Guide Roller Ass'y		
I-21	9	10	011-11301-103	*Guide Roller	1	
I-21	9	11	006-11306-008	*Gear A; Guide Roller	1	
I-21	9	12	002-11412-003	*Shaft Catch; Guide Roller	1	
I-21	9	13	002-11210-109	*Load Spring; Guide Roller	1	
I-21	9	14	006-11304-005	*Guide Shaft	1	
I-21	9	15	006-11305-109	*One-Way Spring	1	
I-21	9	16	006-11303-009	*Gear; Guide Roller	1	
I-21	9	17	600-50059-017	Bearing; FLW688ZZ	1	
I-21	9		017-91310-209	Timing Roller Ass'y		
I-21	9	18	006-11301-502	*Timing Roller	1	
I-21	9	19	607-13000-402	*Metal; F6 x 10/9 x 6; 12 x 1.5	2	
I-21	9	20	006-11307-004	*Gear B; Timing Roller	1	
I-21	9	21	017-11302-103	*Bracket; Timing Roller	1	
I-21	9	22	017-11301-107	*Shaft; Timing Roller	1	
I-21	9	23	607-15000-000	Metal; F8 x 13/12 x 5; 16 x 2	2	
I-21	9	24	000-01327-100	Adj. Plate; Guide Roller; CE	1	
I-21	9	25	000-01328-107	Adj. Eccentric; Guide Roller; CE	1	
I-21	9		017-91720-008	Unit/Guide Plate II		
I-21	9	26	017-21704-005	*Guide Plate (Upper)	1	
I-21	9	27	017-11706-000	*Sheet; Guide Plate	1	
I-21	9	28	017-60003-006	*Paper Sensor	1	
I-21	9	29		**Junction Connector; 6P	1	Ref.Pg.II-37
I-21	9	30	017-21701-103	*Guide Plate (Lower)	1	
I-21	9	31	017-55039-108	*Wire Harness; Guide Plate; 49	1	
I-21	9	32	019-55015-009	*Wire Harness J; Guide Plate	1	
I-21	9		019-91702-004	*Unit/Stripper		
I-21	9	33	019-11714-007	**Stripper Cover	1	
I-21	9	34	019-11713-000	**Base Plate; Stripper	1	
I-21	9	35	002-11544-007	**Sliding Plate; Stripper	1	
I-21	9	36	011-11712-006	**Actuator Plate; Stack P. -F. SW	1	
I-21	9	37	002-11542-004	**Housing; Stripper	1	
I-21	9	38	011-11720-009	**Stripper Noise Reduction Sheet	1	
I-21	9	39	019-11715-003	**Spring; Stripper	1	
I-21	9		019-91703-000	**Stripper Sheet Ass'y	1	
I-21	9	40	019-11712-209	***Cover Plate; Stripper	1	
I-21	9	41	019-11717-103	***Stripper Sheet; 90	1	
I-21	9	41	019-11711-202	Stripper Sheet; 80		*1
I-21	9	41	019-11718-002	Stripper Sheet; U		*1
I-21	9	42	019-11710-109	***Guide Base; Stripper	1	

Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-21	9	43	019-11706-209	**Bracket; Stripper Unit	1	
I-21	9	44	017-60018-003	**Stack Paper Feeding SW	1	
I-21	9	45		***Junction Connector; 2P	1	Ref.Pg.II-37
I-21	9	46	002-11546-000	**Bracket; Stack Paper Feeding SW	1	
I-21	9	47	002-11549-009	**Adj. Shaft; Stripper	1	
I-21	9	48	002-11548-002	**Adjuster; Stripper	1	
I-21	9	49	002-11550-007	**Stopper Washer; Stripper	1	
I-21	9	50	011-11713-002	L Plate; Guide Plate	2	
I-21	9	51	607-17000-105	Metal; F12 x 18 x 10; 24 x 2.5	2	

GR Parts List

Fig.10 ROLLER SYSTEM AREA (GR3750)

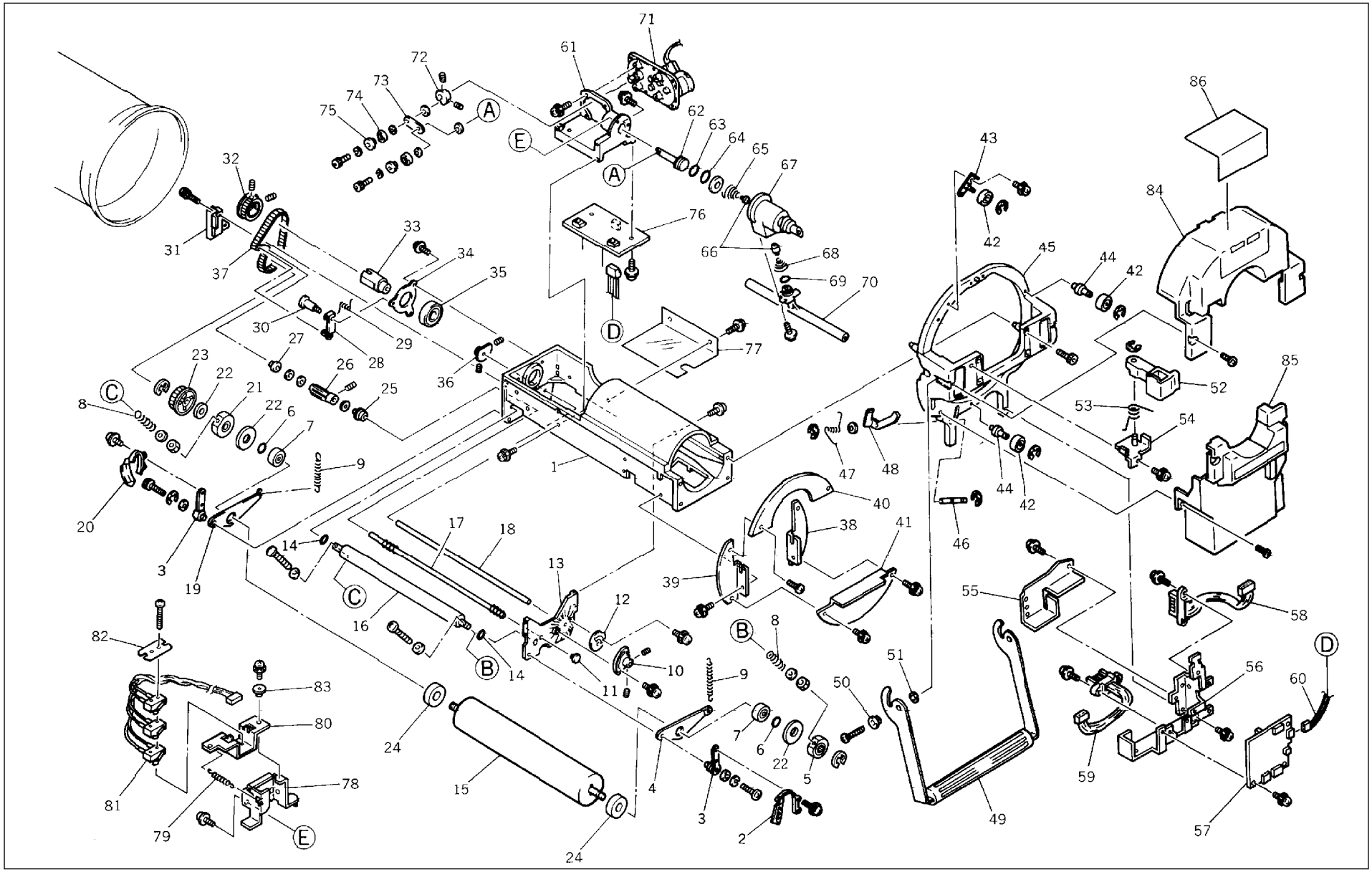


Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-23	10	1	014-91420-002	Pressure Roller Ass'y; A3	1	
I-23	10		014-91410-309	Pressure Shaft Ass'y; A3; CE		
I-23	10	2	014-91412-000	*Pressure Shaft; A3	1	
I-23	10	3	002-11405-007	*Center Shaft; Pressure	1	
I-23	10	4	014-11406-209	*Pressure Roller Support; A3; CE	1	
I-23	10	5	014-11410-001	*Support Collar; A3	2	
I-23	10	6	002-11402-008	*Adjuster; Press.-Roll. Support	2	
I-23	10	7	002-11404-108	*Roller Holder; Pressure	4	
I-23	10	8	014-11404-206	*Guide Cover; Pressure; A3	1	
I-23	10	9	014-11405-008	*De-electricity Brush; A3	1	
I-23	10		014-91320-008	Guide Roller Ass'y; A3		
I-23	10	10	014-11301-202	*Guide Roller; A3	1	
I-23	10	11	006-11306-008	*Gear A; Guide Roller	1	
I-23	10	12	002-11412-003	*Shaft Catch; Guide Roller	1	
I-23	10	13	002-11210-109	*Load Spring; Guide Roller	2	
I-23	10	14	006-11304-005	*Guide Shaft	1	
I-23	10	15	006-11305-109	*One-Way Spring	1	
I-23	10	16	006-11303-009	*Gear; Guide Roller	1	
I-23	10	17	600-50059-017	Bearing; FLW688ZZ	1	
I-23	10		019-91310-009	Timing Roller Ass'y; A3		
I-23	10	18	014-11303-108	*Timing Roller; A3	1	
I-23	10	19	607-13000-402	*Metal; F6 x 10/9 x 6; 12 x 1.5	2	
I-23	10	20	006-11307-004	*Gear B; Timing Roller	1	
I-23	10	21	019-21302-009	*Bracket; Timing Roller	1	
I-23	10	22	019-21301-002	*Shaft; Timing Roller	1	
I-23	10	23	607-15000-000	Metal; F8 x 13/12 x 5; 16 x 2	2	
I-23	10	24	000-01327-100	Adj. Plate; Guide Roller; CE	1	
I-23	10	25	000-01328-107	Adj. Eccentric; Guide Roller; CE	1	
I-23	10		019-91700-001	Unit/Guide Plate; A3		
I-23	10	26	019-21703-003	*Guide Plate (Upper)	1	
I-23	10	27	017-11706-000	*Sheet; Guide Plate	1	
I-23	10	28	017-60003-006	*Paper Sensor	1	
I-23	10	29		**Junction Connector; 6P	1	Ref.Pg.II-37
I-23	10	30	019-21701-108	*Guide Plate (Lower)	1	
I-23	10	31	017-55039-108	*Wire Harness; Guide Plate; 49	1	
I-23	10		019-91702-004	*Unit/Stripper		
I-23	10	32	019-11714-007	**Stripper Cover	1	
I-23	10	33	019-11713-000	**Base Plate; Stripper	1	
I-23	10	34	002-11544-007	**Sliding Plate; Stripper	1	
I-23	10	35	011-11712-006	**Actuator Plate; Stack P. -F. SW	1	
I-23	10	36	002-11542-004	**Housing; Stripper	1	
I-23	10	37	011-11720-009	**Stripper Noise Reduction Sheet	1	
I-23	10	38	019-11715-003	**Spring; Stripper	1	
I-23	10		019-91703-000	**Stripper Sheet Ass'y	1	
I-23	10	39	019-11712-209	***Cover Plate; Stripper	1	
I-23	10	40	019-11717-103	***Stripper Sheet; 90	1	
I-23	10	40	019-11711-202	Stripper Sheet; 80		*1
I-23	10	40	019-11718-002	Stripper Sheet; U		*1
I-23	10	41	019-11710-109	***Guide Base; Stripper	1	
I-23	10	42	019-11706-209	**Bracket; Stripper Unit	1	
I-23	10	43	017-60018-003	**Stack Paper Feeding SW	1	
I-23	10	44		***Junction Connector; 2P	1	Ref.Pg.II-37
I-23	10	45	002-11546-000	**Bracket; Stack Paper Feeding SW	1	
I-23	10	46	002-11549-009	**Adj. Shaft; Stripper	1	

Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-23	10	47	002-11548-002	**Adjuster; Stripper	1	
I-23	10	48	002-11550-007	**Stopper Washer; Stripper	1	
I-23	10	49	019-55015-009	*Wire Harness J; Guide Plate	1	
I-23	10	50	011-11713-002	L Plate; Guide Plate	2	
I-23	10	51	607-17000-105	Metal; F12 x 18 x 10; 24 x 2.5	2	

GR Parts List

Fig.11 SQUEEGEE-INK PUMP UNIT AREA (GR1700, GR1750, GR2710, GR2750)



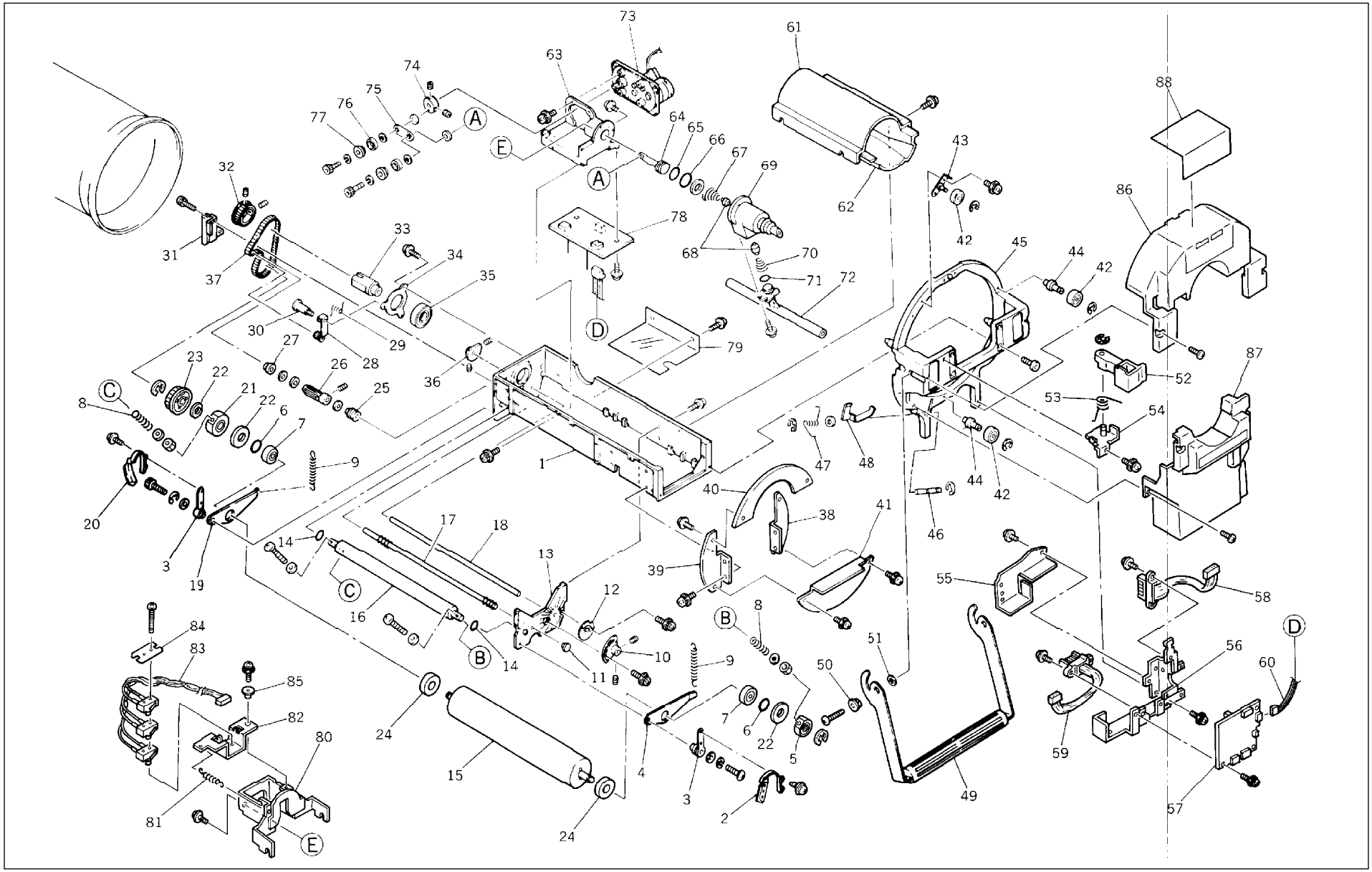
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-25	11		017-92231-000	Unit/Squeegee III; OW		
I-25	11	1	017-12101-403	*Squeegee Stay; OW	1	
I-25	11	2	000-02254-506	*Ink Blocking Plate (Front)	1	
I-25	11	3	002-12219-002	*Adj. Boss; Ink Blocking	2	
I-25	11	4	019-12206-005	*Adj. Plate (Front); Squeegee	1	
I-25	11	5	014-12227-103	*Reverse Rotation Stopper AII	1	
I-25	11	6	640-60080-001	*O Ring; P8-1.9	2	
I-25	11	7	601-10192-005	*Bearing; 6800ZZ	2	
I-25	11	8	000-02211-009	*Spring; Squeegee Gap	2	
I-25	11	9	002-12234-001	*Spring; Adj. Plate (Front)	2	
I-25	11	10	002-12213-101	*Sector Adjustor; Squeegee	1	
I-25	11	11	002-12240-001	*Shaft Catch; Drive; Squeegee	1	
I-25	11	12	002-12209-007	*Adj. Collar A; Squeegee	1	
I-25	11	13	017-12105-204	*Side Frame; Squeegee; OW	1	
I-25	11	14	640-60140-012	*O Ring; P14-2.4	2	
I-25	11	15	017-12111-409	*Squeegee Roller; OW	1	
I-25	11	16	017-12114-203	*Doctor Roller II; OW	1	
I-25	11	17	017-12121-005	*Drive Shaft; Squeegee; OW	1	
I-25	11	18	017-12123-008	*Adj. Shaft; Squeegee; OW	1	
I-25	11	19	019-12207-001	*Adj. Plate (Back); Squeegee	1	
I-25	11	20	000-02255-502	*Ink Blocking Plate (Back)	1	
I-25	11	21	017-12115-005	*Reverse Rotation Stopper B	1	
I-25	11	22	638-90000-020	*Washer; 18 x 10.2 x 0.2	3	
I-25	11	23	011-12205-000	*Pulley; Squeegee Roller	1	
I-25	11	24	019-12208-008	*Spacer; 18 x 10 x 1.8	2	
I-25	11	25	640-70030-100	*V Ring; VRY2.7 x 3.5 x 4.1	1	
I-25	11	26	002-12238-104	*Axis; Drive Shaft; Squeegee	1	
I-25	11	27	607-10000-010	*Metal; F3 x 5 x 3; 8 x 1.4	1	
I-25	11	28	002-12229-105	*Tensioner; Squeegee	1	
I-25	11	29	002-12233-005	*Spring; Tensioner; Squeegee	1	
I-25	11	30	011-12221-006	*Fulcrum; Tensioner; Squeegee	1	
I-25	11	31	017-12122-001	*Shaft Support; Squeegee	1	
I-25	11		017-12124-403	*Ass'y; Shaft Joint	1	
I-25	11	32	019-12212-005	**Pulley; Main Shaft	1	
I-25	11	33		**Shaft Joint	1	
I-25	11	34		**Bearing Holder A; Squeegee	1	
I-25	11	35		**Bearing; 6202ZZ	1	
I-25	11	36	002-12210-005	*Adj. Collar B; Squeegee	1	
I-25	11	37	620-21209-002	*Squeegee Belt; B120M x L-9.5	1	
I-25	11	38	011-12222-304	Bracket R; Drum Cover F	1	
I-25	11	39	011-12223-300	Bracket L; Drum Cover F	1	
I-25	11	40	011-12213-100	Drum Cover F (Upper)	1	
I-25	11	41	011-12224-005	Drum Cover F (Lower)	1	
I-25	11		017-92300-002	Unit/Drum Frame		
I-25	11	42	000-01169-106	*Support Roller; Drum	3	
I-25	11	43	002-12410-004	*Adj. Plate; Support Roller	1	
I-25	11	44	002-12409-103	*Support Shaft; Support Roller	2	
I-25	11	45	017-12201-408	*Frame; Drum	1	
I-25	11	46	019-12315-009	*Shaft; Locking Plate II; Drum	1	
I-25	11	47	019-12307-006	*Spring; Locking Plate; Drum	1	
I-25	11	48	019-12314-002	*Locking Plate II; Drum	1	
I-25	11	49	017-12216-103	*Drum Lever	1	
I-25	11	50	002-12407-003	*Boss A; Drum Lever	2	
I-25	11	51	002-12418-102	*Spacer; Drum Lever	2	

Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-25	11	52	014-12295-001	Lever; Bottle Stopper	1	
I-25	11	53	014-12297-004	Spring; Stopper Lever	1	
I-25	11	54	017-12211-004	Bracket; Stopper Lever	1	
I-25	11	55	017-12213-007	Inner Cover; Drum	1	
I-25	11	56	017-22301-001	Bracket II; Drum Control PCB2	1	
I-25	11	57	019-51005-009	Drum Control PCB2	1	
I-25	11	58	017-55028-106	Wire Harness; Drum (R)	1	
I-25	11	59	017-55029-005	Wire Harness; Drum (L)	1	
I-25	11	60	019-55010-104	Wire Harness; Drum Inner	1	
I-25	11		017-92220-009	Unit/Ink Pump		
I-25	11	61	002-12303-305	*Bracket; Inking Motor	1	
I-25	11	62	002-12304-107	*Piston Inking Pump	1	
I-25	11	63	640-60140-012	*O Ring; P14-2.4	1	
I-25	11	64	640-60220-024	*O Ring; P22-2.4	1	
I-25	11	65	000-07119-100	*Coil Spring; Inking Pump	1	
I-25	11	66	011-12151-008	*Valve; Inking Pump	2	
I-26	11	67	011-12201-200	*Inking Pump Body	1	
I-26	11	68	011-12147-108	*Coil Spring; Inking Pump; RC	1	
I-26	11	69	640-60100-118	*O Ring; P10A-2.4	1	
I-26	11	70	011-12153-000	*Ink Distributor II	1	
I-26	11	71	017-65016-300	*Inking Motor	1	
I-26	11	72	002-12307-203	*Linking Disc; Inking Pump	1	
I-26	11	73	002-12308-013	*Linking Plate; Inking Pump	1	
I-26	11	74	002-12309-001	*Collar; Inking Pump	2	
I-26	11	75	002-12310-107	*Collar Holder; Inking Pump	2	
I-26	11	76	017-60020-300	Drum PCB	1	
I-26	11		484-00000-800	*Pilot Lamp	1	
I-26	11	77	017-12215-000	PCB Cover; Drum	1	
I-26	11	78	017-22206-009	Bracket; Bottle SW	1	
I-26	11	79	019-12211-009	Spring; Bottle SW	1	
I-26	11		019-92230-009	Bottle Set SW Ass'y		
I-26	11	80	019-12209-004	*Holder; Bottle SW	1	
I-26	11	81	019-60010-104	*Bottle Set SW	1	
I-26	11	82	019-12210-002	*Set Plate; Bottle SW	1	
I-26	11	83	011-12218-005	Boss; Bottle Set SW	1	
I-26	11	84	019-12302-101	Drum Cover (Upper)	1	
I-26	11	85	019-12303-108	Drum Cover (Lower)	1	
I-26	11	86	550-20981-104	Seal; Ink (Black)	1	
I-26	11	86	550-20982-100	Seal; Ink (Black); Pic.	1	
I-26	11		550-21293-007	Color Seal Set		
I-26	11			*Seal; Ink (Blue)	1	
I-26	11			*Seal; Ink (Red)	1	
I-26	11			*Seal; Ink (Yellow)	1	
I-26	11			*Seal; Ink (Brown)	1	
I-26	11			*Seal; Ink (Green)	1	
I-26	11			*Seal; Ink (Marine Red)	1	
I-26	11			*Seal; Ink (Bright Red)	1	
I-26	11			*Seal; Ink (Purple)	1	
I-26	11			*Seal; Ink (Federal Blue)	1	
I-26	11			*Seal; Ink (Medium Blue)	1	
I-26	11			*Seal; Ink (Grey)	1	
I-26	11			*Seal; Ink (Light Grey)	1	
I-26	11			*Seal; Ink (Teal)	1	
I-26	11			*Seal; Ink (Burgundy)	1	

Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-26	11			*Seal; Ink (Fluorescent Pink)	1	
I-26	11			*Seal; Ink (Fluorescent Orange)	1	

GR Parts List

Fig.12 SQUEEGEE-INK PUMP UNIT AREA (GR3750)



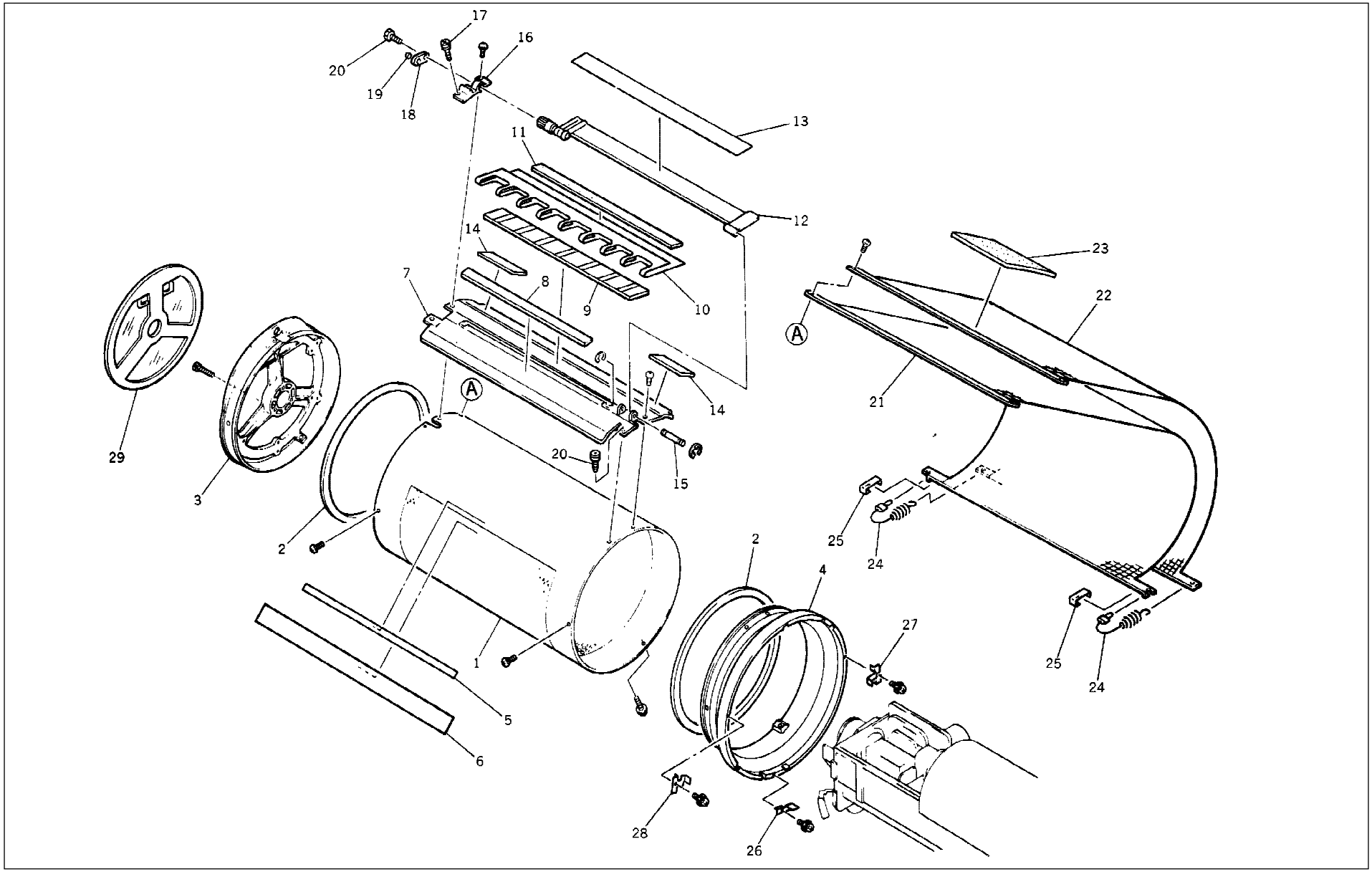
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-29	12		019-92200-002	Unit/Squeegee; A3		
I-29	12	1	014-12201-104	*Squeegee Stay; A3	1	
I-29	12	2	000-02254-506	*Ink Blocking Plate (Front)	1	
I-29	12	3	002-12219-002	*Adj. Boss; Ink Blocking	2	
I-29	12	4	019-12206-005	*Adj. Plate (Front); Squeegee	1	
I-29	12	5	014-12227-103	*Reverse Rotation Stopper AII	1	
I-29	12	6	640-60080-001	*O Ring; P8-1.9	2	
I-29	12	7	601-10192-005	*Bearing; 6800ZZ	2	
I-29	12	8	000-02211-009	*Spring; Squeegee Gap	2	
I-29	12	9	002-12234-001	*Spring; Adj. Plate (Front)	2	
I-29	12	10	002-12213-101	*Sector Adjustor; Squeegee	1	
I-29	12	11	002-12240-001	*Shaft Catch; Drive; Squeegee	1	
I-29	12	12	002-12209-007	*Adj. Collar A; Squeegee	1	
I-29	12	13	011-12211-302	*Side Frame; Squeegee	1	
I-29	12	14	640-60140-012	*O Ring; P14-2.4	2	
I-29	12	15	014-12221-407	*Squeegee Roller; A3	1	
I-29	12	16	014-12226-000	*Doctor Roller II; A3	1	
I-29	12	17	014-12252-000	*Drive Shaft; Squeegee; A3	1	
I-29	12	18	014-12251-004	*Adj. Shaft; Squeegee; A3	1	
I-29	12	19	019-12207-001	*Adj. Plate (Back); Squeegee	1	
I-29	12	20	000-02255-502	*Ink Blocking Plate (Back)	1	
I-29	12	21	019-22206-003	*Reverse Rotation Stopper B	1	
I-29	12	22	638-90000-020	*Washer; 18 x 10.2 x 0.2	3	
I-29	12	23	011-12205-000	*Pulley; Squeegee Roller	1	
I-29	12	24	019-12208-008	*Spacer; 18 x 10 x 1.8	2	
I-29	12	25	640-70030-100	*V Ring; VRY2.7 x 3.5 x 4.1	1	
I-29	12	26	002-12238-104	*Axis; Drive Shaft; Squeegee	1	
I-29	12	27	607-10000-010	*Metal; F3 x 5 x 3; 8 x 1.4	1	
I-29	12	28	002-12229-105	*Tensioner; Squeegee	1	
I-29	12	29	002-12233-005	*Spring; Tensioner; Squeegee	1	
I-29	12	30	011-12221-006	*Fulcrum; Tensioner; Squeegee	1	
I-29	12	31	011-12241-007	*Shaft Support II; Squeegee	1	
I-29	12		011-12206-406	*Ass'y; Shaft Joint	1	
I-29	12	32	019-12212-005	**Pulley; Main Shaft	1	
I-29	12	33		**Shaft Joint	1	
I-29	12	34		**Bearing Holder A; Squeegee	1	
I-29	12	35		**Bearing; 6202ZZ	1	
I-29	12	36	002-12210-005	*Adj. Collar B; Squeegee	1	
I-29	12	37	620-21209-002	*Squeegee Belt; B120M x L-9.5	1	
I-29	12	38	011-12222-304	Bracket R; Drum Cover F	1	
I-29	12	39	011-12223-300	Bracket L; Drum Cover F	1	
I-29	12	40	011-12213-100	Drum Cover F (Upper)	1	
I-29	12	41	011-12224-005	Drum Cover F (Lower)	1	
I-29	12		017-92300-002	Unit/Drum Frame		
I-29	12	42	000-01169-106	*Support Roller; Drum	3	
I-29	12	43	002-12410-004	*Adj. Plate; Support Roller	1	
I-29	12	44	002-12409-103	*Support Shaft; Support Roller	2	
I-29	12	45	017-12201-408	*Frame; Drum	1	
I-29	12	46	019-12315-009	*Shaft; Locking Plate II; Drum	1	
I-29	12	47	019-12307-006	*Spring; Locking Plate; Drum	1	
I-29	12	48	019-12314-002	*Locking Plate II; Drum	1	
I-29	12	49	017-12216-103	*Drum Lever	1	
I-29	12	50	002-12407-003	*Boss A; Drum Lever	2	
I-29	12	51	002-12418-102	*Spacer; Drum Lever	2	

Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-29	12	52	014-12295-001	Lever; Bottle Stopper	1	
I-29	12	53	014-12297-004	Spring; Stopper Lever	1	
I-29	12	54	017-12211-004	Bracket; Stopper Lever	1	
I-29	12	55	017-12213-007	Inner Cover; Drum	1	
I-29	12	56	017-22301-001	Bracket II; Drum Control PCB2	1	
I-29	12	57	019-51005-009	Drum Control PCB2	1	
I-29	12	58	017-55028-106	Wire Harness; Drum (R)	1	
I-29	12	59	017-55029-005	Wire Harness; Drum (L)	1	
I-29	12	60	019-55010-104	Wire Harness; Drum Inner	1	
I-29	12		014-12216-101	Bottle Guide II Ass'y		
I-29	12	61	011-12208-000	*Bottle Guide (Over)	1	
I-29	12	62	014-12217-000	*Bottle Guide II (Base)	1	
I-29	12		019-92220-003	Unit/Ink Pump; A3		
I-29	12	63	002-12303-305	*Bracket; Inking Motor	1	
I-29	12	64	002-12304-107	*Piston Inking Pump	1	
I-29	12	65	640-60140-012	*O Ring; P14-2.4	1	
I-30	12	66	640-60220-024	*O Ring; P22-2.4	1	
I-30	12	67	000-07119-100	*Coil Spring; Inking Pump	1	
I-30	12	68	011-12151-008	*Valve; Inking Pump	2	
I-30	12	69	014-12211-002	*Inking Pump Body; A3	1	
I-30	12	70	011-12147-108	*Coil Spring; Inking Pump; RC	1	
I-30	12	71	640-60100-118	*O Ring; P10A-2.4	1	
I-30	12	72	014-12213-005	*Ink Distributor; A3	1	
I-30	12	73	017-65016-300	*Inking Motor	1	
I-30	12	74	002-12307-203	*Linking Disc; Inking Pump	1	
I-30	12	75	002-12308-013	*Linking Plate; Inking Pump	1	
I-30	12	76	002-12309-001	*Collar; Inking Pump	2	
I-30	12	77	002-12310-107	*Collar Holder; Inking Pump	2	
I-30	12	78	017-60020-300	Drum PCB	1	
I-30	12		484-00000-800	*Pilot Lamp	1	
I-30	12	79	017-12215-000	PCB Cover; Drum	1	
I-30	12	80	019-22203-101	Bracket; Bottle SW	1	
I-30	12	81	019-12211-009	Spring; Bottle SW	1	
I-30	12		019-92230-009	Bottle Set SW Ass'y		
I-30	12	82	019-12209-004	*Holder; Bottle SW	1	
I-30	12	83	019-60010-104	*Bottle Set SW	1	
I-30	12	84	019-12210-002	*Set Plate; Bottle SW	1	
I-30	12	85	011-12218-005	Boss; Bottle Set SW	1	
I-30	12	86	019-12302-101	Drum Cover (Upper)	1	
I-30	12	87	019-12303-108	Drum Cover (Lower)	1	
I-30	12	88	550-20981-104	Seal; Ink (Black)	1	
I-30	12	89	550-20982-100	Seal; Ink (Black); Pic.	1	
I-30	12		550-21293-007	Color Seal Set		
I-30	12			*Seal; Ink (Blue)	1	
I-30	12			*Seal; Ink (Red)	1	
I-30	12			*Seal; Ink (Yellow)	1	
I-30	12			*Seal; Ink (Brown)	1	
I-30	12			*Seal; Ink (Green)	1	
I-30	12			*Seal; Ink (Marine Red)	1	
I-30	12			*Seal; Ink (Bright Red)	1	
I-30	12			*Seal; Ink (Purple)	1	
I-30	12			*Seal; Ink (Federal Blue)	1	
I-30	12			*Seal; Ink (Medium Blue)	1	
I-30	12			*Seal; Ink (Grey)	1	

Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-30	12			*Seal; Ink (Light Grey)	1	
I-30	12			*Seal; Ink (Teal)	1	
I-30	12			*Seal; Ink (Burgundy)	1	
I-30	12			*Seal; Ink (Fluorescent Pink)	1	
I-30	12			*Seal; Ink (Fluorescent Orange)	1	

GR Parts List

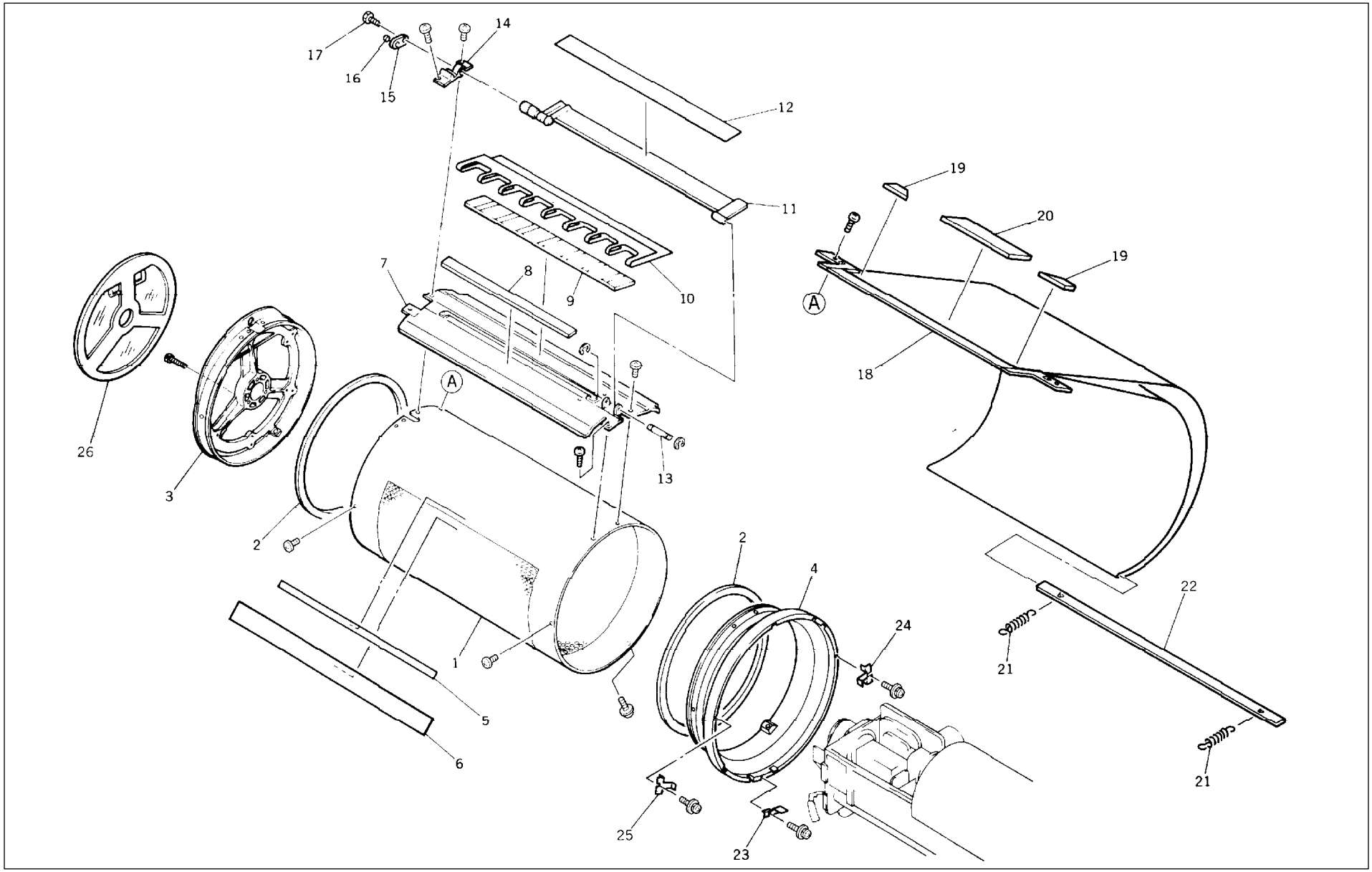
Fig.13 DRUM-SCREEN AREA (GR1700, GR1750, GR2710, GR2750)



Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-33	13		017-92108-004	Unit/Drum Screen; B4		
I-33	13		017-92117-003	Unit/Drum Screen; US		L
I-33	13		017-92118-000	Unit/Drum Screen; A4		
I-33	13		017-92120-004	*Drum Body Ass'y; B4	1	
I-33	13		017-92121-000	*Drum Body Ass'y; US	1	L
I-33	13		017-92122-007	*Drum Body Ass'y; A4	1	
I-33	13	1	017-12010-009	**Drum Body; OW	1	B4
I-33	13	1	017-12006-001	**Drum Body; 100US	1	L
I-33	13	1	017-12004-009	**Drum Body; A4	1	
I-33	13	2	011-12139-008	**Drum Seal	2	
I-33	13	3	017-12011-005	**Drum Body Support (Left); OW	1	
I-33	13	4	017-12001-107	**Drum Body Support (Right)	1	
I-33	13	5	011-12104-000	*Seal Tape	1	
I-33	13	6	011-12140-006	*Ink Blocking Sheet; B4	1	B4, L
I-33	13	6	011-12142-009	*Ink Blocking Sheet; A4	1	A4
I-33	13	7	011-12120-200	*Clamp Plate Base	1	
I-33	13	8	011-12130-000	*Clamp Magnet B	1	
I-33	13	9	002-12110-108	*Clamp Magnet A; B4	1	
I-33	13	10	011-12132-500	*Sheet; Clamp Plate	1	
I-33	13	11	002-12134-104	*Sticker Sheet; Drum	1	
I-33	13	12	011-12110-506	*Clamp Plate Ass'y	1	
I-33	13	13	011-12129-100	*Clamp Sub-Plate	1	
I-33	13	14	011-12134-006	*Sheet; Drum; B4	2	
I-33	13	15	011-12114-005	*Shaft; Clamp Plate	1	
I-33	13	16	011-12124-108	*Compensator	1	
I-33	13	17	011-12141-100	*Screw; Spring Hanger	2	
I-33	13		011-92106-008	*Ass'y; Angular Magnet Plate		
I-33	13	18	011-12154-104	**Plate II; Angular Magnet	1	
I-33	13	19	660-05500-100	**Magnet TDK REC 18 D5 x 2	1	
I-33	13	20	011-12155-208	*Screw; Angular Magnet	1	
I-33	13	21	011-12105-200	*Screen A	1	
I-33	13	22	011-12107-009	*Screen B	1	
I-33	13	23	017-22107-108	*Light Absorber Strip; B4	1	
I-33	13	24	011-12136-009	*Spring; Screen	2	
I-33	13	25	011-12131-007	*Hanger Plate	2	
I-33	13	26	017-12205-101	Position A Plate	1	
I-33	13	27	017-12206-000	Position C2 Plate	1	
I-33	13	28	017-12220-003	Position C1 Plate	1	
I-33	13	29	011-12116-202	Drum Cover R	1	

GR Parts List

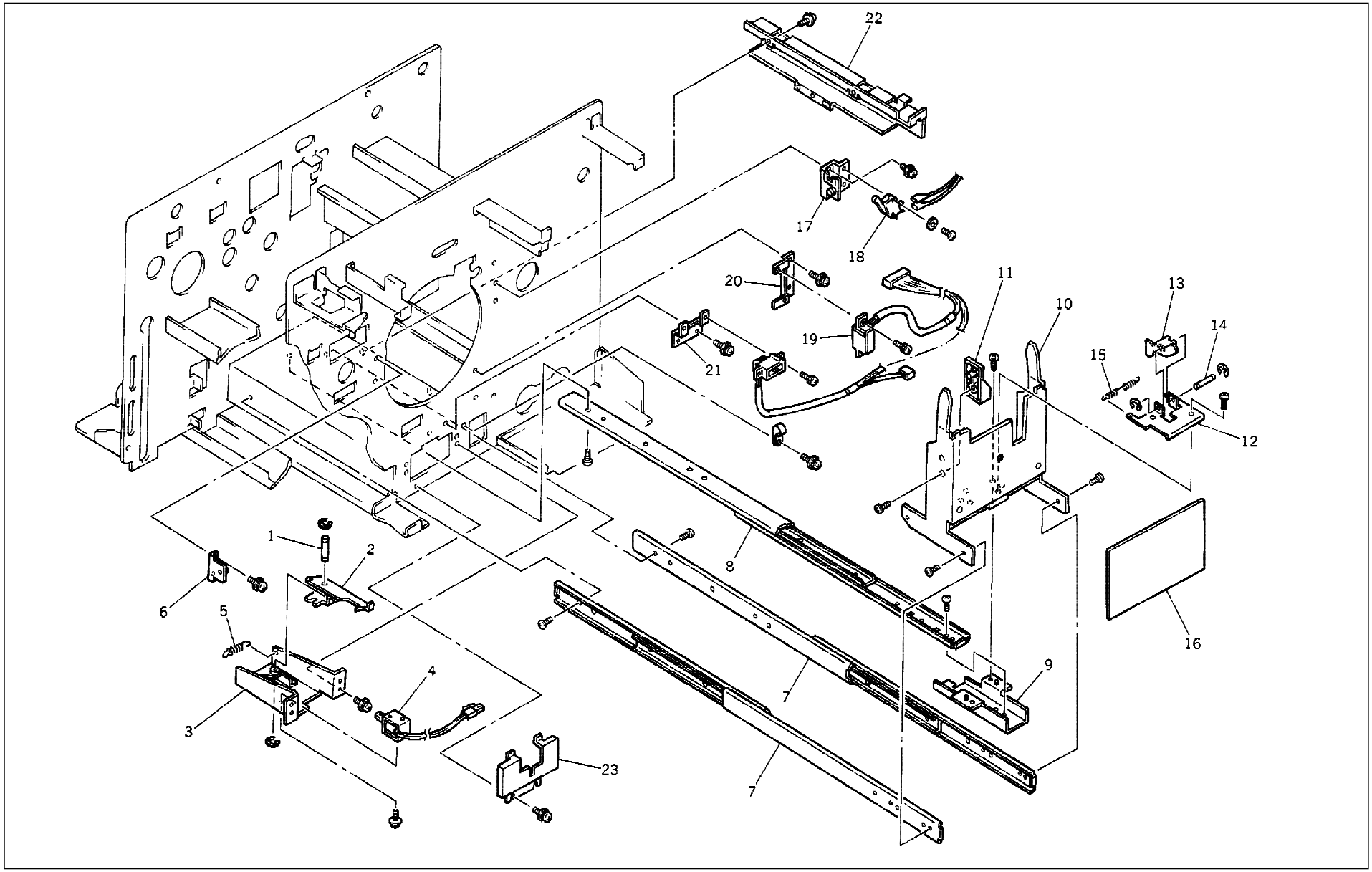
Fig.14 DRUM-SCREEN AREA (GR3750)



Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-35	14		019-92105-000	Unit/Drum Screen; A3		
I-35	14		019-92110-003	*Drum Body Ass'y; A3	1	
I-35	14	1	014-12101-002	**Drum Body; A3	1	
I-35	14	2	011-12139-008	**Drum Seal	2	
I-35	14	3	014-12103-005	**Drum Body Support (Left); A3	1	
I-35	14	4	019-22101-104	**Drum Body Support (Right); A3	1	
I-35	14	5	014-12114-007	*Seal Tape; A3	1	
I-35	14	6	014-12116-204	*Ink Blocking Sheet; A3	1	
I-35	14	7	019-22108-001	*Clamp Plate Base	1	
I-35	14	8	011-12130-000	*Clamp Magnet B	1	
I-35	14	9	019-22111-002	*Clamp Magnet A; A3	1	
I-35	14	10	014-12121-402	*Sheet; Clamp Plate; A3	1	
I-35	14	11	014-12104-109	*Clamp Plate Ass'y	1	
I-35	14	12	014-12115-003	*Clamp Sub-Plate	1	
I-35	14	13	011-12114-005	*Shaft; Clamp Plate	1	
I-35	14	14	011-12124-108	*Compensator	1	
I-35	14		011-92106-008	*Ass'y; Angular Magnet Plate		
I-35	14	15	011-12154-104	**Plate II; Angular Magnet	1	
I-35	14	16	660-05500-100	**Magnet TDK REC 18 D5 x 2	1	
I-35	14	17	011-12155-208	*Screw; Angular Magnet	1	
I-35	14	18	019-22102-208	*Screen Ass'y; A3	1	
I-35	14	19	019-22113-102	*Anti-Wrinkle Strip; Drum	1	
I-35	14	20	019-22112-106	*Light Absorber Strip; A3	1	
I-35	14	21	019-22107-005	*Spring; Screen	2	
I-35	14	22	019-22106-106	*Screen Hanger(Lower)	1	
I-35	14	23	017-12205-101	Position A Plate	1	
I-35	14	24	017-12206-000	Position C2 Plate	1	
I-35	14	25	017-12220-003	Position C1 Plate	1	
I-35	14	26	011-12116-202	Drum Cover R	1	

GR Parts List

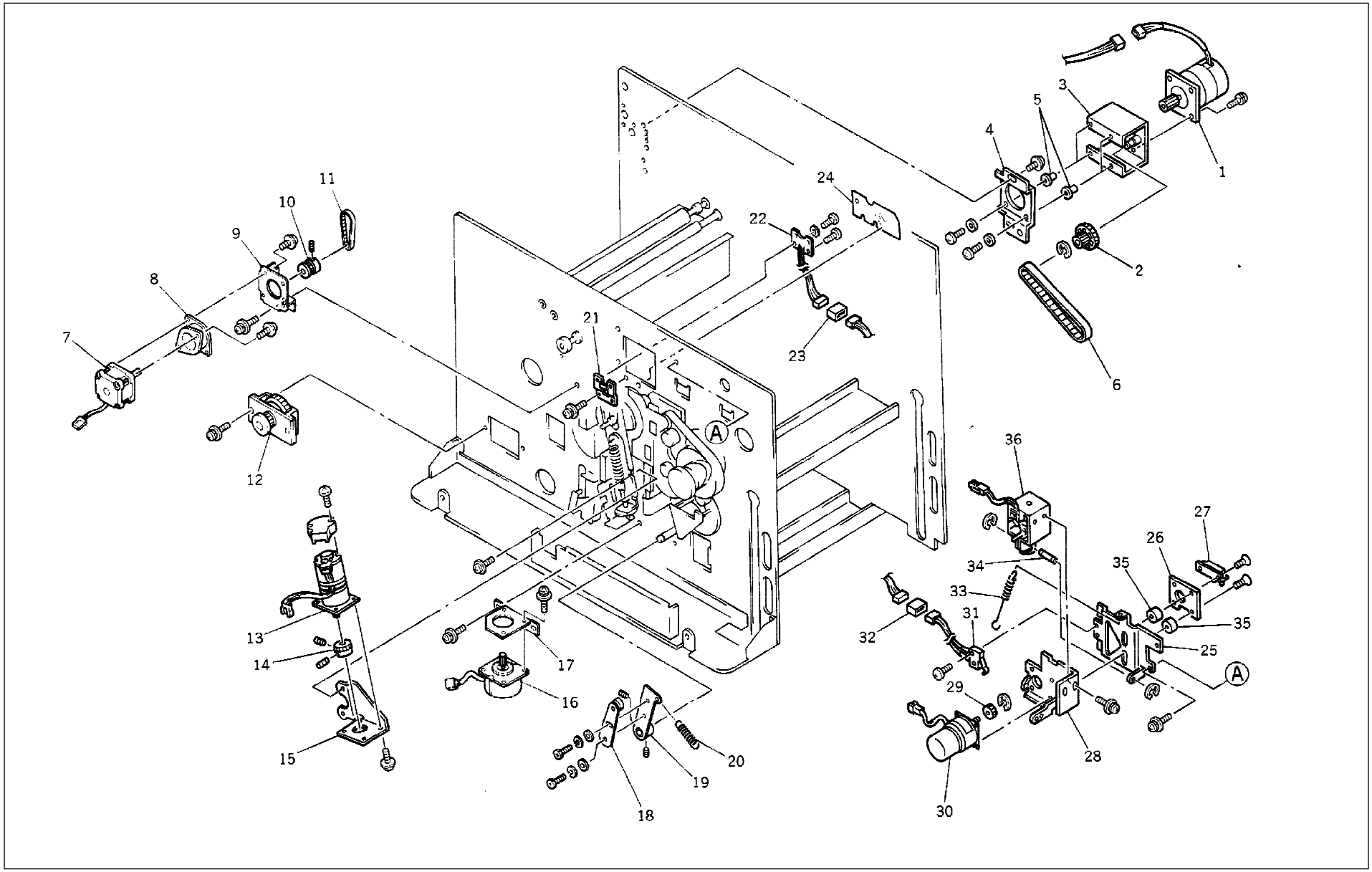
Fig.15 LOCK LEVER AREA



Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-37	15		014-92350-008	Unit/Drum Lock		
I-37	15	1	014-12311-007	*Shaft; Lock	1	
I-37	15	2	014-12312-100	*Lock Hook; Drum Lock	1	
I-37	15	3	014-12315-100	*Bracket; Drum Lock	1	
I-37	15	4	011-65005-100	*Lock Solenoid	1	
I-37	15	5	014-12318-001	*Spring; Lock	1	
I-37	15	6	011-12311-005	Drum Catch (L)	1	
I-37	15	7	014-12301-109	Rail; Drum; A3	2	A3
I-37	15	7	011-12306-109	Rail; Drum	2	B4, A4, L
I-37	15	8	019-12301-008	Rail B; Drum	1	
I-37	15	9	014-12310-108	Rail Bracket; Drum	1	
I-37	15		019-92100-105	Drum Holder Ass'y		
I-37	15	10	019-12305-100	*Drum Holder	1	
I-37	15	11	019-12304-007	*Guide Block; Drum Holder	1	
I-37	15	12	017-12605-100	*Lever Base; Drum Holder	1	
I-37	15	13	017-12604-103	*Lever; Drum Holder	1	
I-37	15	14	017-12606-009	*Shaft; Drum Holder	1	
I-37	15	15	017-12607-005	*Spring; Drum Holder	1	
I-37	15	16	550-20983-000	Seal; Drum Holder	1	
I-37	15	16	550-20984-006	Seal; Drum Holder; Pic.	1	
I-37	15		019-92320-008	Drum Set SW Ass'y		
I-37	15	17	019-12308-002	*Drum Catch (R) II	1	
I-37	15	18	443-00120-609	*Micro-SW; E21-91N	1	
I-37	15	19	019-55028-003	Wire Harness; CN15	1	*1
I-37	15	19	019-55071-006	Wire Harness; CN15; CE	1	*2
I-37	15	20	011-12304-009	Bracket A; Connector; Drum	1	
I-37	15	21	017-12203-001	Bracket B; Connector; Drum	1	
I-37	15	22	017-21108-208	Bracket; Wire Harness	1	
I-37	15	23	014-37203-004	Cover; Drum Lock; CE	1	

GR Parts List

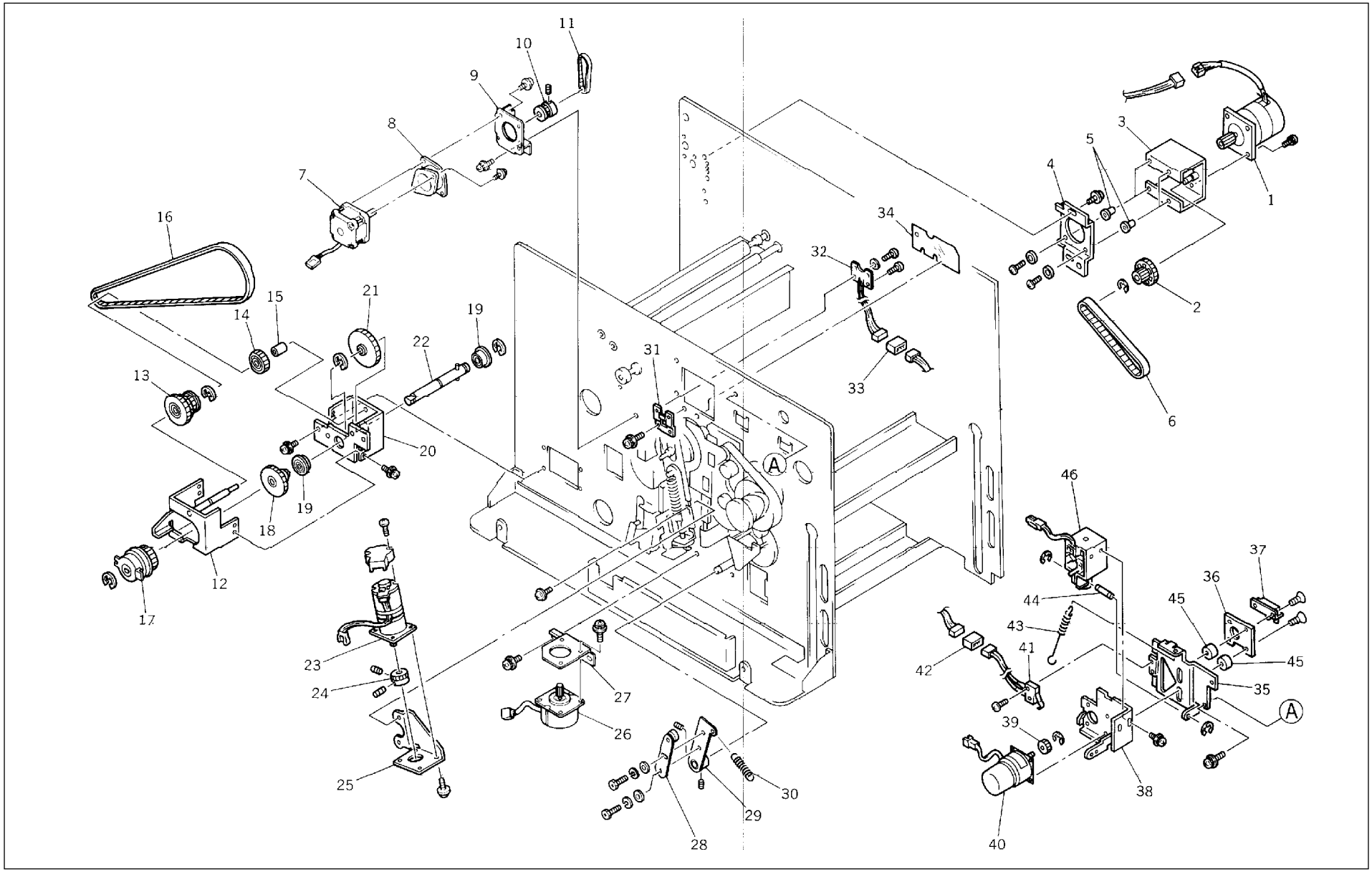
Fig.16 CLAMP-PRESSURE CONTROL AREA (GR1700)



Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-39	16		019-95040-103	Unit/Write Pulse Motor		
I-39	16	1	019-65002-002	*Write Pulse Motor	1	
I-39	16	2	011-15018-007	*Pulley; Write Pulse Motor	1	
I-39	16	3	011-15146-102	*Bracket; Write Pulse Motor	1	
I-39	16	4	019-15125-006	*Base Plate; Write Pulse Motor	1	
I-39	16	5	665-04950-205	*Nut; E-632	4	
I-39	16	6	620-21429-002	Belt; B142M x L-9.5	1	
I-39	16		017-95050-007	Unit/Loading Pulse Motor		
I-39	16	7	017-65015-100	*Loading Pulse Motor	1	
I-39	16	8	014-15155-006	*Mount; Loading Pulse Motor	1	
I-39	16	9	011-15037-109	*Bracket; Loading Pulse Motor	1	
I-39	16	10	009-35214-009	*Pulley PM (16); Exit Roller	1	
I-39	16	11	620-20714-005	Belt; B71M x L4.8	1	
I-39	16	12	011-91230-007	Unit/Drive Gear; Transfer Belt	1	
I-39	16		017-91266-005	Pressure Control Motor Ass'y	1	
I-39	16	13	017-65005-309	*Pressure Control Motor	1	
I-39	16	14	011-11244-002	*Gear; Pressure Control Motor	1	
I-39	16	15	017-11229-007	*Bracket; Pressure Control Motor	1	
I-39	16		017-91240-103	Unit/Print Positioning Motor		
I-39	16	16	017-11240-000	*Print Positioning Motor	1	
I-39	16	17	019-11214-004	*Bracket; Print Positioning Motor	1	
I-39	16		006-91440-001	Unit/Adj. Plate; Timing Lever		
I-39	16	18	002-11421-100	*Adj. Plate; Timing Lever	1	
I-39	16	19	006-11308-108	*Timing Lever	1	
I-39	16	20	006-11311-206	Spring; Timing Lever; R3	1	
I-39	16		017-93220-002	Angular Sensor Ass'y		
I-39	16	21	017-12409-009	*Bracket; Angular Sensors	1	
I-39	16	22	017-60016-000	*Angular Sensor	1	
I-39	16	23		**Junction Connector; 4P	1	Ref.Pg.II-37
I-39	16	24	002-12537-209	Protection Sheet	1	
I-39	16		017-92400-201	Unit/Clamp		
I-39	16	25	014-12401-006	*Base Plate; Clamp Solenoid	1	
I-39	16	26	011-12405-107	*Bracket; Compensator Plate	1	
I-39	16	27	019-12401-002	*Compensator Plate	1	
I-39	16	28	014-12402-304	*Bracket; Clamp Solenoid	1	
I-39	16	29	011-12411-000	*Gear; Clamp Motor	1	
I-39	16	30	017-65004-205	*Clamp Motor	1	
I-39	16	31	017-60011-009	*Clamp Safety Switch	1	
I-39	16	32		**Junction Connector; 2P	1	Ref.Pg.II-37
I-39	16	33	011-12402-108	*Spring; Clamp Solenoid	1	
I-39	16	34	011-12410-003	*Plunger Pin; Clamp Solenoid	1	
I-39	16	35	011-12412-006	*Spacer; Compensator Plate	2	
I-39	16	36	011-65004-406	*Clamp Solenoid	1	

GR Parts List

Fig.17 CLAMP-PRESSURE CONTROL AREA (GR1750, GR2710, GR2750, GR3750)

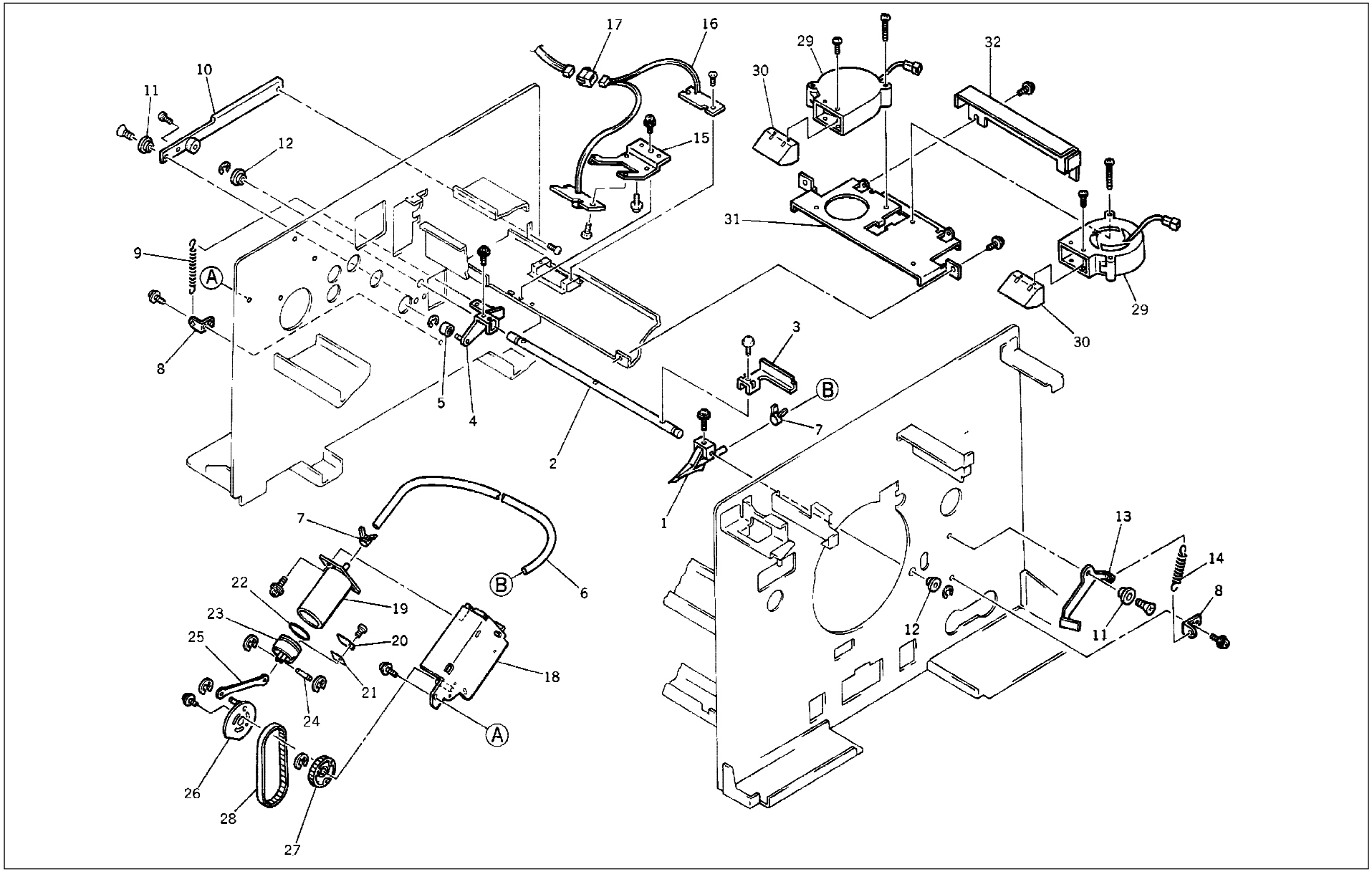


Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-41	17		019-95040-103	Unit/Write Pulse Motor		
I-41	17	1	019-65002-002	*Write Pulse Motor	1	
I-41	17	2	011-15018-007	*Pulley; Write Pulse Motor	1	
I-41	17	3	011-15146-102	*Bracket; Write Pulse Motor	1	
I-41	17	4	019-15125-006	*Base Plate; Write Pulse Motor	1	
I-41	17	5	665-04950-205	*Nut; E-632	4	
I-41	17	6	620-21429-002	Belt; B142 M x L-9.5	1	B4, A4, L
I-41	17	6	620-21909-004	Belt; B190 M x L-9.5	1	A3
I-41	17		017-95050-007	Unit/Loading Pulse Motor		
I-41	17	7	017-65015-100	*Loading Pulse Motor	1	
I-41	17	8	014-15155-006	*Mount; Loading Pulse Motor	1	
I-41	17	9	011-15037-109	*Bracket; Loading Pulse Motor	1	
I-41	17	10	009-35214-009	*Pulley PM (16); Exit Roller	1	
I-41	17	11	620-20714-005	Belt; B71M x L4.8	1	
I-41	17		019-93602-104	Unit/Clutch; A3		A3
I-41	17		017-93602-100	Unit/Clutch		B4, A4, L
I-41	17	12	019-23605-408	*Clutch Cover; A3	1	A3
I-41	17	12	017-23605-403	*Clutch Cover	1	B4, A4, L
I-41	17	13	019-13601-102	*Gear A; Clutch	1	
I-41	17	14	019-13604-004	*Idler Gear; Clutch	1	
I-41	17	15	634-05020-000	*Collar; f 5.1 x 2.5	1	
I-41	17	16	620-97506-006	*Belt; 750-3GT-6	1	
I-41	17	17	019-65007-101	*Suction Clutch	1	
I-41	17	18	019-13602-001	*Gear B; Clutch	1	
I-41	17	19	600-08168-108	*Bearing; SC866ZZNR/1K	2	
I-41	17	20	019-23601-208	*Bracket; Suction Drive; A3	1	A3
I-41	17	20	017-23601-203	*Bracket; Suction Drive	1	B4, A4, L
I-41	17	21	019-13603-105	*Drive Gear; Clutch	1	
I-41	17	22	019-23604-304	*Shaft; Clutch; A3	1	A3
I-41	17	22	017-23604-300	*Shaft; Clutch	1	B4, A4, L
I-41	17		017-91266-005	Pressure Control Motor Ass'y	1	
I-41	17	23	017-65005-309	*Pressure Control Motor	1	
I-41	17	24	011-11244-002	*Gear; Pressure Control Motor	1	
I-41	17	25	017-11229-007	*Bracket; Pressure Control Motor	1	
I-41	17		017-91240-103	Unit/Print Positioning Motor		
I-41	17	26	017-11240-000	*Print Positioning Motor	1	
I-41	17	27	019-11214-004	*Bracket; Print Positioning Motor	1	
I-41	17		006-91440-001	Unit/Adj. Plate; Timing Lever		
I-41	17	28	002-11421-100	*Adj. Plate; Timing Lever	1	
I-41	17	29	006-11308-108	*Timing Lever	1	
I-41	17	30	006-11311-206	Spring; Timing Lever; R3	1	
I-41	17		017-93220-002	Angular Sensor Ass'y		
I-41	17	31	017-12409-009	*Bracket; Angular Sensors	1	
I-41	17	32	017-60016-000	*Angular Sensor	1	
I-41	17	33		**Junction Connector; 4P	1	Ref.Pg.II-37
I-41	17	34	002-12537-209	Protection Sheet	1	
I-41	17		017-92400-201	Unit/Clamp		
I-41	17	35	014-12401-006	*Base Plate; Clamp Solenoid	1	
I-41	17	36	011-12405-107	*Bracket; Compensator Plate	1	
I-41	17	37	019-12401-002	*Compensator Plate	1	
I-41	17	38	014-12402-304	*Bracket; Clamp Solenoid	1	
I-41	17	39	011-12411-000	*Gear; Clamp Motor	1	
I-41	17	40	017-65004-205	*Clamp Motor	1	
I-41	17	41	017-60011-009	*Clamp Safety Switch	1	

Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-41	17	42		**Junction Connector; 2P	1	Ref.Pg.II-37
I-41	17	43	011-12402-108	*Spring; Clamp Solenoid	1	
I-41	17	44	011-12410-003	*Plunger Pin; Clamp Solenoid	1	
I-41	17	45	011-12412-006	*Spacer; Compensator Plate	2	
I-41	17	46	011-65004-406	*Clamp Solenoid	1	

GR Parts List

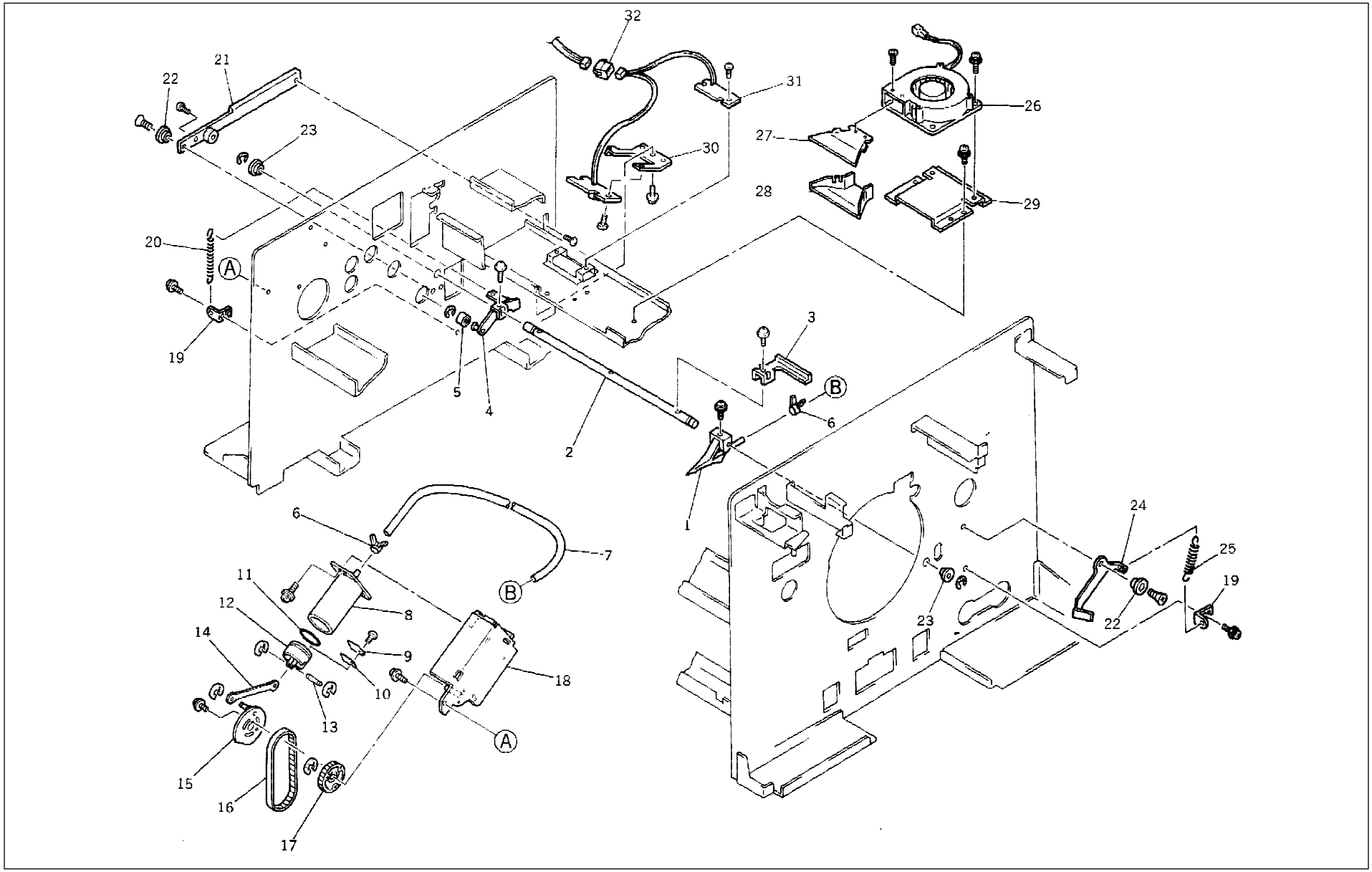
Fig.18 SEPARATOR AREA (GR1700, GR1750, GR2710, GR2750)



Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-43	18		017-93310-109	Separator Ass'y; CE		
I-43	18	1	019-13301-109	*Separator II	1	
I-43	18	2	011-13304-207	*Shaft; Separator; CE	1	
I-43	18	3	011-13311-106	*Release Lever	1	
I-43	18	4	011-13301-208	*Lever; Separator	1	
I-43	18	5	000-01515-004	*Collar; Separator	1	
I-43	18	6	019-13514-005	*Air Hose; Separator	1	
I-43	18	7	665-02901-002	*Power Band T10	2	
I-43	18	8	011-13310-002	Hook Plate	2	
I-43	18	9	002-13352-105	Spring; Separator	1	
I-43	18	10	011-13307-206	Adj. Stopper; Separator	1	
I-43	18	11	011-13306-005	Collar A; Separator	2	
I-43	18	12	607-15000-000	Metal; F8 x 13/12 x 5; 16 x 2	1	
I-43	18	13	017-13301-007	Release Lever; Separator	1	
I-43	18	14	007-13121-100	Spring; Release Lever	1	
I-43	18		019-93201-002	Paper Receiving Sensor IV (Receive) Ass'y		
I-43	18	15	017-23314-000	*Bracket II; P. -Rcv. Sensor II (Receive)	1	
I-43	18	16	019-60013-006	*Paper Receiving Sensor IV (Receive)	1	
I-43	18	17		**Junction Connector; 6P	1	Ref.Pg.II-37
I-43	18		019-93320-109	Air Pump Ass'y		
I-43	18	18	019-13507-106	*Bracket; Air Pump	1	
I-43	18	19	019-13501-000	*Cylinder; Air Pump	1	
I-43	18	20	019-13517-004	*Cylinder Valve II; Air Pump	1	
I-43	18	21	019-13518-000	*Cylinder Valve Sheet; Air Pump	1	
I-43	18	22	640-60340-003	*O Ring; P34-3.5	1	
I-43	18	23	019-13516-105	*Piston Head II; Air Pump	1	
I-43	18	24	019-13512-002	*Arm Shaft; Air Pump	1	
I-43	18	25	019-13511-006	*Arm; Air Pump	1	
I-43	18	26	019-13504-000	*Cam Plate; Air Pump	1	
I-43	18	27	019-13503-003	*Cam Pulley; Air Pump	1	
I-43	18	28	620-73758-004	*Belt; 375-5GT-8	1	
I-43	18		017-93301-002	Separation Fan Ass'y II		
I-43	18	29	017-65019-008	*Separation Fan	2	
I-43	18	30	017-23311-000	*Nozzle; Separation	2	
I-43	18	31	017-23312-007	*Bracket II; Separation Fan	1	
I-43	18	32	017-23313-100	*Cover II; Separation Fan	1	

GR Parts List

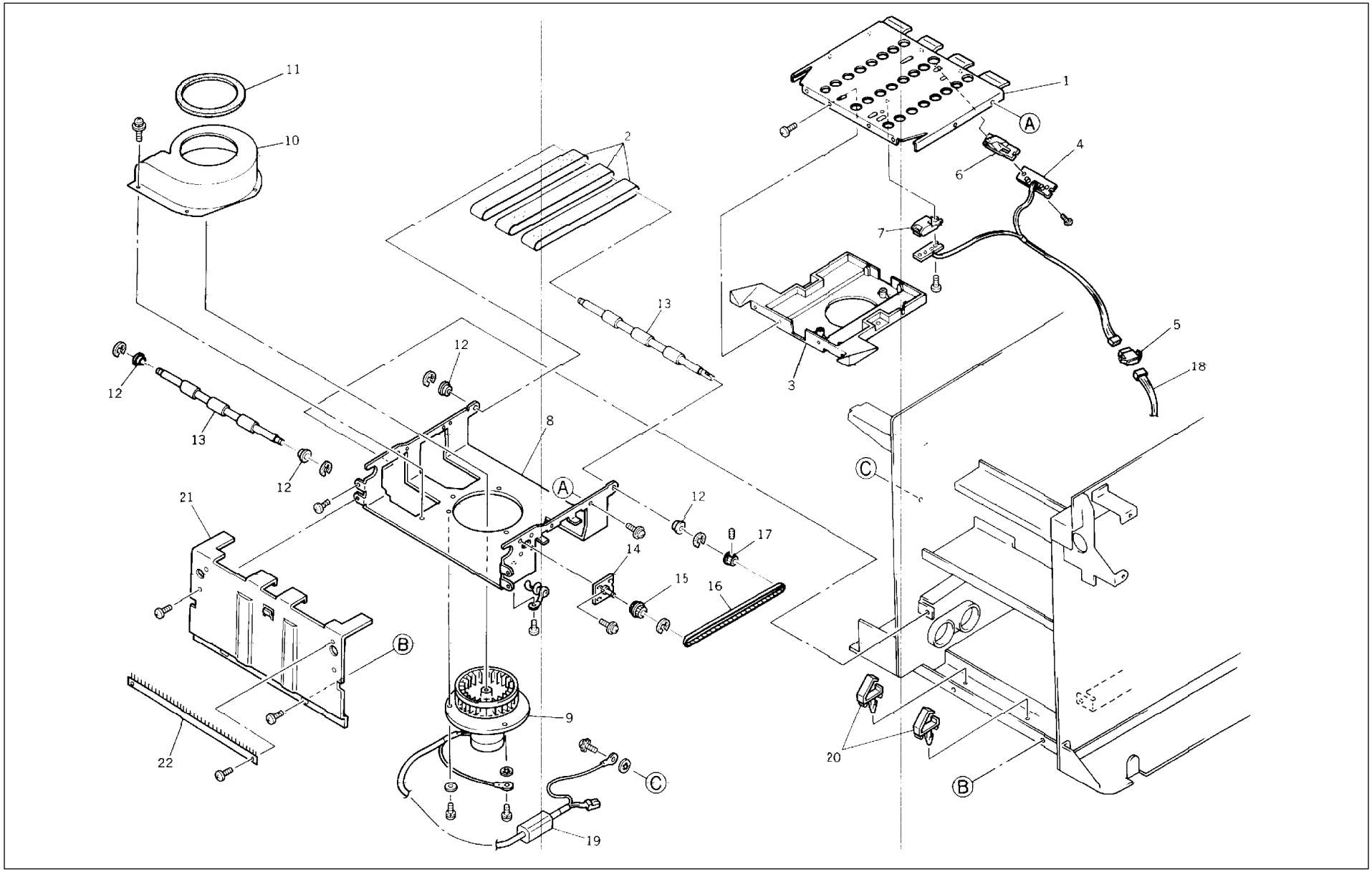
Fig.19 SEPARATOR AREA (GR3750)



Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-45	19		019-93300-108	Separator Ass'y; A3; CE		
I-45	19	1	019-13301-109	*Separator II	1	
I-45	19	2	019-23301-107	*Shaft; Separator II; A3; CE	1	
I-45	19	3	011-13311-106	*Release Lever	1	
I-45	19	4	011-13301-208	*Lever; Separator	1	
I-45	19	5	000-01515-004	*Collar; Separator	1	
I-45	19	6	665-02901-002	*Power Band T10	2	
I-45	19	7	019-13514-005	*Air Hose; Separator	1	
I-45	19		019-93320-109	Air Pump Ass'y		
I-45	19	8	019-13501-000	*Cylinder; Air Pump	1	
I-45	19	9	019-13517-004	*Cylinder Valve II; Air Pump	1	
I-45	19	10	019-13518-000	*Cylinder Valve Sheet; Air Pump	1	
I-45	19	11	640-60340-003	*O Ring; P34-3.5	1	
I-45	19	12	019-13516-105	*Piston Head II; Air Pump	1	
I-45	19	13	019-13512-002	*Arm Shaft; Air Pump	1	
I-45	19	14	019-13511-006	*Arm; Air Pump	1	
I-45	19	15	019-13504-000	*Cam Plate; Air Pump	1	
I-45	19	16	620-73758-004	*Belt; 375-5GT-8	1	
I-45	19	17	019-13503-003	*Cam Pulley; Air Pump	1	
I-45	19	18	019-13507-106	*Bracket; Air Pump	1	
I-45	19	19	011-13310-002	Hook Plate	2	
I-45	19	20	002-13352-105	Spring; Separator	1	
I-45	19	21	011-13307-206	Adj. Stopper; Separator	1	
I-45	19	22	011-13306-005	Collar A; Separator	2	
I-45	19	23	607-15000-000	Metal; F8 x 13/12 x 5; 16 x 2	1	
I-45	19	24	017-13301-007	Release Lever; Separator	1	
I-45	19	25	007-13121-100	Spring; Release Lever	1	
I-45	19		019-93310-006	Separation Fan Ass'y		
I-45	19	26	019-65006-008	*Separation Fan	1	
I-45	19	27	014-13311-000	*Nozzle (Upper); Separation	1	
I-45	19	28	014-13310-004	*Nozzle (Lower); Separation	1	
I-45	19	29	014-13312-007	Bracket; Separation Fan	1	
I-45	19		019-93201-002	Paper Receiving Sensor IV (Receive) Ass'y		
I-45	19	30	017-23314-000	*Bracket II; P. -Rcv. Sensor II (Receive)	1	
I-45	19	31	019-60013-006	*Paper Receiving Sensor IV (Receive)	1	
I-45	19	32		**Junction Connector; 6P	1	Ref.Pg.II-37

GR Parts List

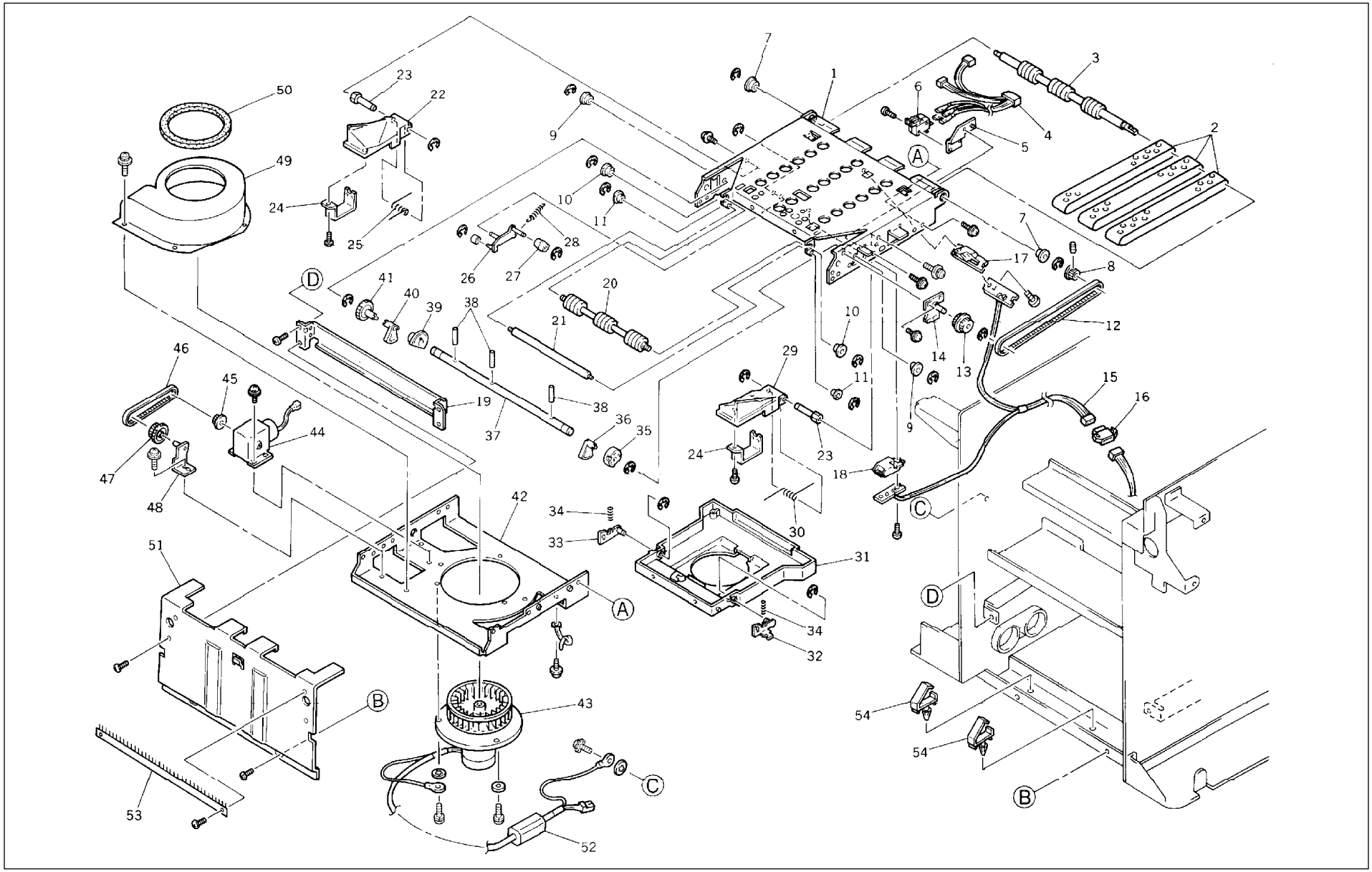
Fig.20 SUCTION UNIT (GR1700)



Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-47	20		017-93206-409	Suction Unit II; CE		
I-47	20	1	017-13280-301	*Face Cover II; Suction	1	
I-47	20	2	011-13220-003	*Transfer Belt	3	
I-47	20	3	011-13201-203	*Suction Cover (Upper)	1	
I-47	20	4	019-60012-000	*Paper Receiving Sensor (Send) IV	1	
I-47	20	5		**Junction Connector; 4P	1	Ref.Pg.II-37
I-47	20	6	017-13220-104	*Cover; Paper Rcv. Sensor 1	1	
I-47	20	7	017-13221-208	*Cover; Paper Rcv. Sensor 2	1	
I-47	20	8	011-13232-206	*Suction Cover (Lower); CE	1	
I-47	20	9	019-65010-102	*Suction Fan Ass'y; CE	1	
I-47	20	10	011-13206-205	*Suction Fan Cover	1	
I-47	20	11	011-13207-007	*Seal	1	
I-47	20	12	600-08168-000	*Bearing NMB; LNR-1680HH	4	
I-47	20	13	017-13278-005	*Transfer Shaft; Suction	2	
I-47	20	14	011-13212-000	*Fulcrum Plate; Gear Pulley; Suction	1	
I-47	20	15	002-13252-003	*Gear Pulley B; Suction	1	
I-47	20	16	620-22364-001	*Belt; B236M x L-4.8	1	
I-47	20	17	011-13204-008	*Pulley; Suction Motor	1	
I-47	20	18	019-55035-000	*Wire Harness; Suction 170	1	
I-47	20	19	435-00025-000	Core; SFC-6	1	
I-47	20	20	665-02031-008	Clamp; CP2311	2	
I-47	20	21	011-13205-608	Cover Plate; Suction; CE	1	
I-47	20	22	017-13258-004	De-electricity Brush; Suction	1	

GR Parts List

Fig.21 SUCTION UNIT (GR1750, GR2710, GR2750, GR3750)

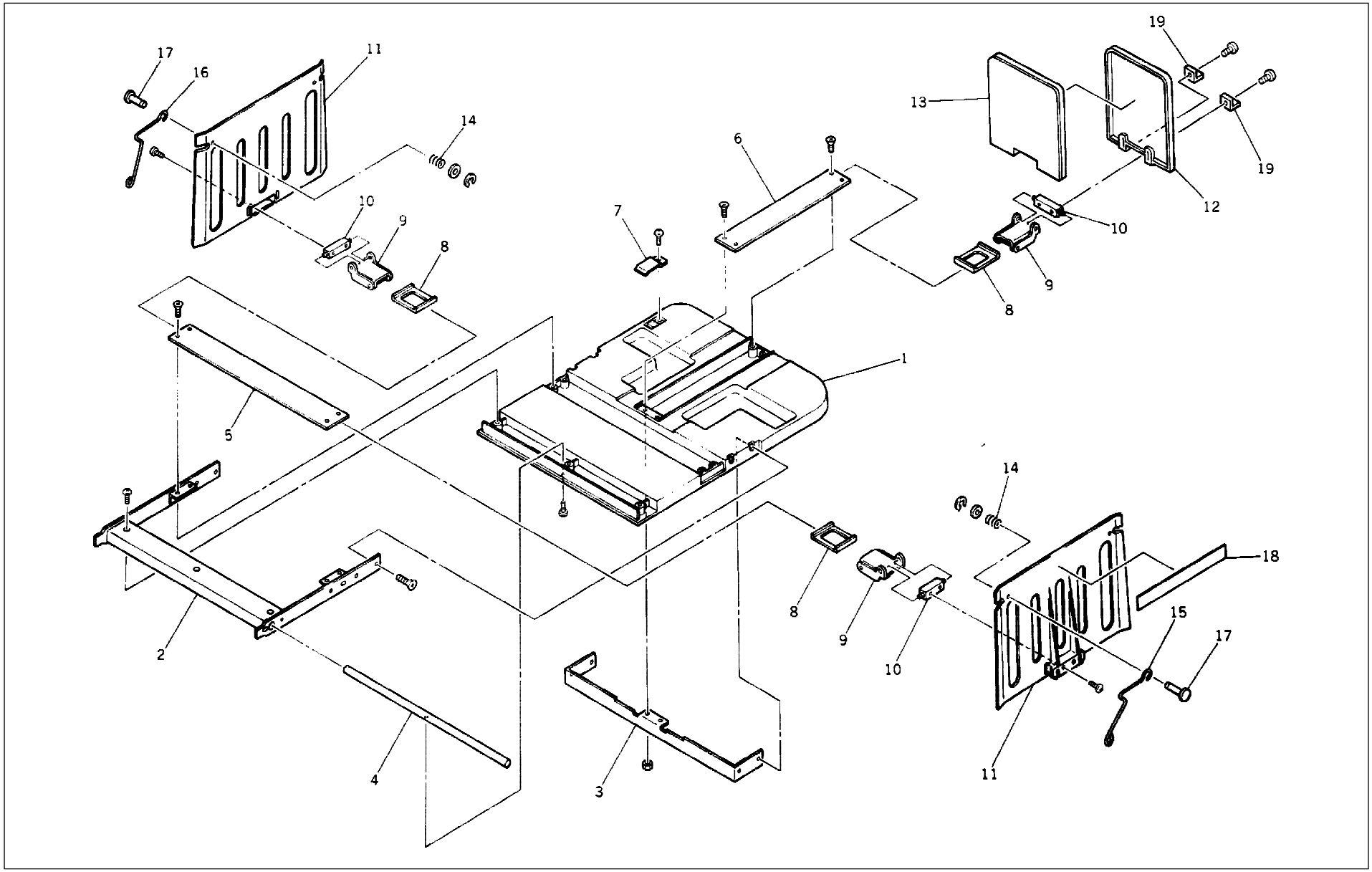


Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-49	21		019-93200-200	Suction Unit W; A3; CE		3750
I-49	21		017-93205-208	Suction Unit W; CE		
I-49	21	1	017-13201-703	*Face Cover W; Suction	1	
I-49	21	2	011-13220-003	*Transfer Belt	3	
I-49	21	3	017-13247-002	*Drive Shaft; Suction	1	
I-49	21	4	019-55036-103	*Wire Harness; Suction	1	
I-49	21	5	017-13229-209	*Adj. SW Plate; Suction	1	
I-49	21	6	443-00120-609	*Micro-SW; E21-91N	2	
I-49	21	7	600-08168-000	*Bearing NMB; LNR-1680HH	2	
I-49	21	8	011-13204-008	*Pulley; Suction Motor	1	
I-49	21	9	607-13000-003	*Metal; F6 x 10/9 x 4; 12 x 1.5	2	
I-49	21	10	600-50046-004	*Bearing; FLAWBC6-12ZZA	2	
I-49	21	11	607-11001-002	*Metal; F4 x 6 x 2.2; 8 x 1	2	
I-49	21	12	620-22394-008	*Belt; 239-M x L-4.8	1	
I-49	21	13	019-13203-000	*Gear Pulley 38; Suction	1	
I-49	21	14	017-13237-104	*Fulcrum Plate II; Gear Pulley; Suction	1	
I-49	21	15	019-60012-000	*Paper Receiving Sensor (Send) IV	1	
I-49	21	16		**Junction Connector; 4P	1	Ref.Pg.II-37
I-49	21	17	017-13220-104	*Cover; Paper Rcv. Sensor 1	1	
I-49	21	18	017-13221-208	*Cover; Paper Rcv. Sensor 2	1	
I-49	21	19	017-13240-008	*Stay; Suction	1	
I-49	21	20	017-13235-004	*Idler Shaft; Suction	1	
I-49	21	21	017-13236-108	*Belt Idler; Suction	1	
I-49	21	22	019-23202-001	*Jump Wing (F); Suction; A3	1	3750
I-49	21	22	017-13206-004	*Jump Wing (F); Suction	1	
I-49	21	23	017-13205-202	*Shaft; Jump Wing	2	
I-49	21	24	017-13208-007	*Wing Plate; Suction	2	
I-49	21	25	017-13239-000	*Spring; Jump Wing (F)	1	
I-49	21	26	017-13211-008	*Shaft Plate; Belt Roller; Suction	1	
I-49	21	27	017-13216-000	*Belt Roller; Suction	1	
I-49	21	28	017-13210-001	*Spring; Belt Roller; Suction	1	
I-49	21	29	019-23203-008	*Jump Wing (R); Suction; A3	1	3750
I-49	21	29	017-13207-000	*Jump Wing (R); Suction	1	
I-49	21	30	017-13241-004	*Spring; Jump Wing (R)	1	
I-49	21	31	017-13219-300	*Suction Cover W (Upper)	1	
I-49	21	32	017-13255-005	*Side Flap (R); Suction	1	
I-49	21	33	017-13252-006	*Side Flap (F); Suction	1	
I-49	21	34	017-13257-008	*Spring; Side Flap; Suction	2	
I-49	21	35	017-13228-008	*SW Cam; Suction	1	
I-49	21	36	017-13226-102	*Wing Cam (R); Suction	1	
I-49	21	37	017-13222-107	*Shaft; Wing Cam; Suction	1	
I-49	21	38		*Pin; f 2x 8	3	Ref.Pg.II-37
I-49	21	39	017-13225-106	*Roller Cam; Suction	1	
I-49	21	40	017-13224-207	*Wing Cam (F); Suction	1	
I-49	21	41	017-13223-006	*Cam Gear; Suction	1	
I-49	21	42	017-13232-102	*Bracket; Suction Fan	1	
I-49	21	43	019-65010-102	*Suction Fan Ass'y; CE	1	
I-49	21	44	017-65006-003	*Wing Motor; Suction	1	
I-49	21	45	017-13248-009	*Pulley; Wing Motor	1	
I-49	21	46	620-62256-007	*Belt; B60S3M225	1	
I-49	21	47	017-13246-006	*Wing Gear; Suction	1	
I-49	21	48	017-13242-000	*Shaft Plate; Wing Gear	1	
I-49	21	49	011-13206-205	*Suction Fan Cover	1	
I-49	21	50	017-13233-001	*Seal	1	

Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-49	21	51	019-43201-109	Cover Plate II; Suction; CE	1	3750
I-49	21	51	017-33250-107	Cover Plate W; Suction; CE	1	
I-49	21	52	435-00025-000	Core; SFC-6	1	
I-49	21	53	017-13258-004	De-electricity Brush; Suction	1	
I-49	21	54	665-02031-008	Clamp; CP2311	2	

GR Parts List

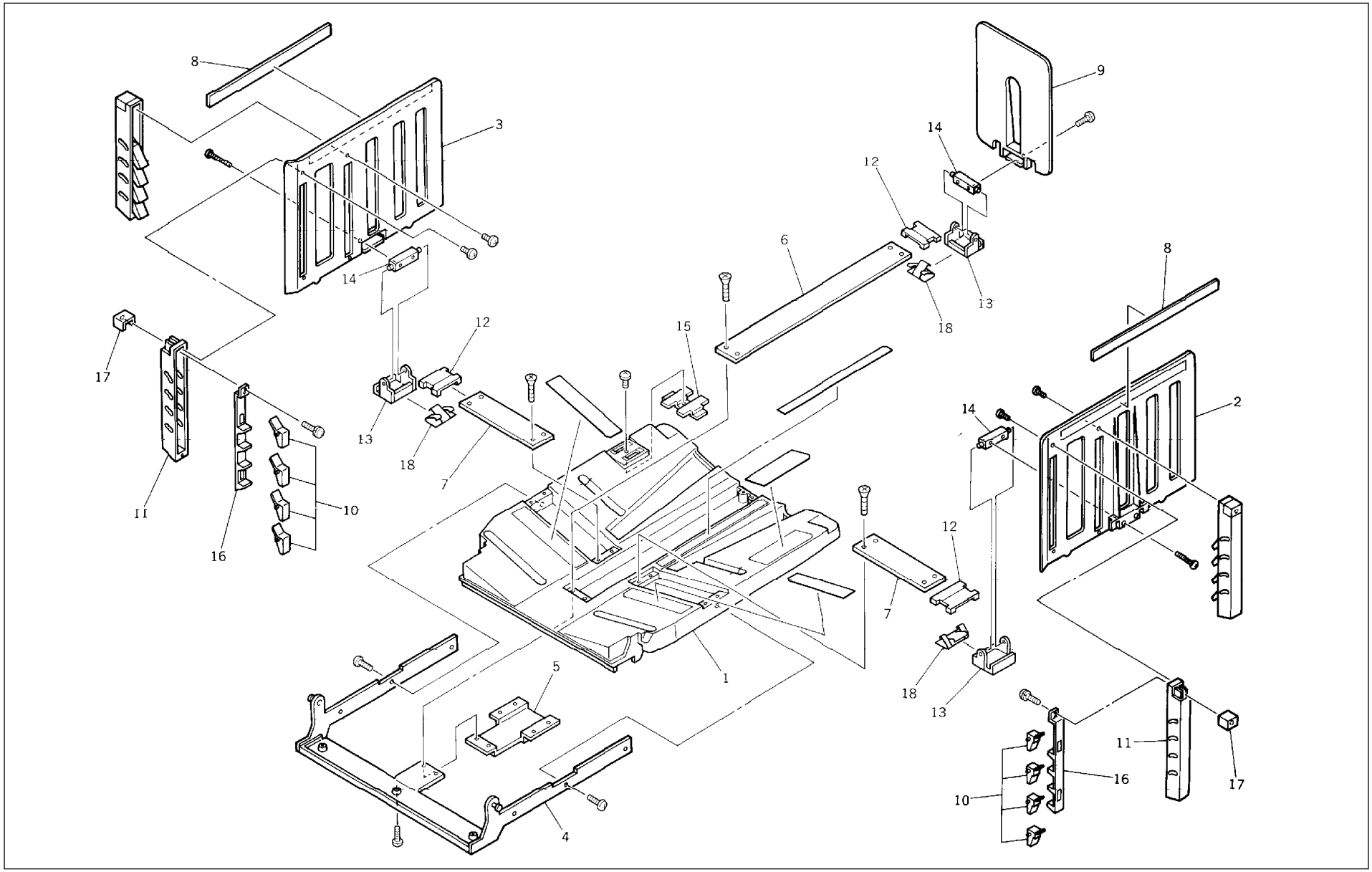
Fig.22 PAPER RECEIVING TRAY



Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-51	22		014-93100-102	Unit/Paper Receiving Tray; A3		
I-51	22		014-93105-200	Unit/Paper Receiving Tray; A3; 100US		U.S.A.
I-51	22	1	011-13115-102	*Receiving Tray Plate II	1	
I-51	22	1	011-43102-102	*Receiving Tray Plate II; 100US	1	U.S.A.
I-51	22	2	014-13101-200	*Frame A; Paper Receiving Tray; A3	1	
I-51	22	3	011-13106-006	*Frame B; Paper Receiving Tray	1	
I-51	22	4	011-13112-103	*Shaft; Paper Receiving Tray	1	
I-51	22	5	011-13108-106	*Slide Rail A; P. -Rcv. -T.	1	
I-51	22	6	011-13109-102	*Slide Rail B; P. -Rcv. -T.	1	
I-51	22	7	011-13107-002	*Catch Plate; P. -Rcv. -T.	1	
I-51	22	8	014-13113-004	*Slide Frame; Paper Guide; Rcv.; A3	3	
I-51	22	9	014-13110-102	*Slide Guide; Paper Guide; Rcv.; A3	3	
I-51	22	10	007-13124-109	*Base Block; Paper Guide; Rcv.	3	
I-51	22	11	011-13110-305	*Paper Guide; P. -Rcv. -T.	2	
I-51	22	12	014-13105-303	*Back Stop II; P. -Rcv. -T.	1	
I-51	22	13	014-13106-105	*Damper; Back Stop; P. -Rcv. -T.	1	
I-51	22	14	011-13141-006	*Spring; Paper Guide; P. -Rcv. -T.	2	
I-51	22	15	011-13142-002	*Paper Guiding Arm F; P. -Rcv. -T.	1	
I-51	22	16	011-13143-009	*Paper Guiding Arm R; P. -Rcv. -T.	1	
I-51	22	17	011-13135-006	*Pin; Paper Guide	2	
I-51	22	18	550-20087-004	Seal; Paper Guiding Arm	1	
I-51	22	18	550-20226-004	Seal; Paper Guiding Arm; Pic.	1	
I-51	22	19	019-13120-007	Back Stop Support II	2	

GR Parts List

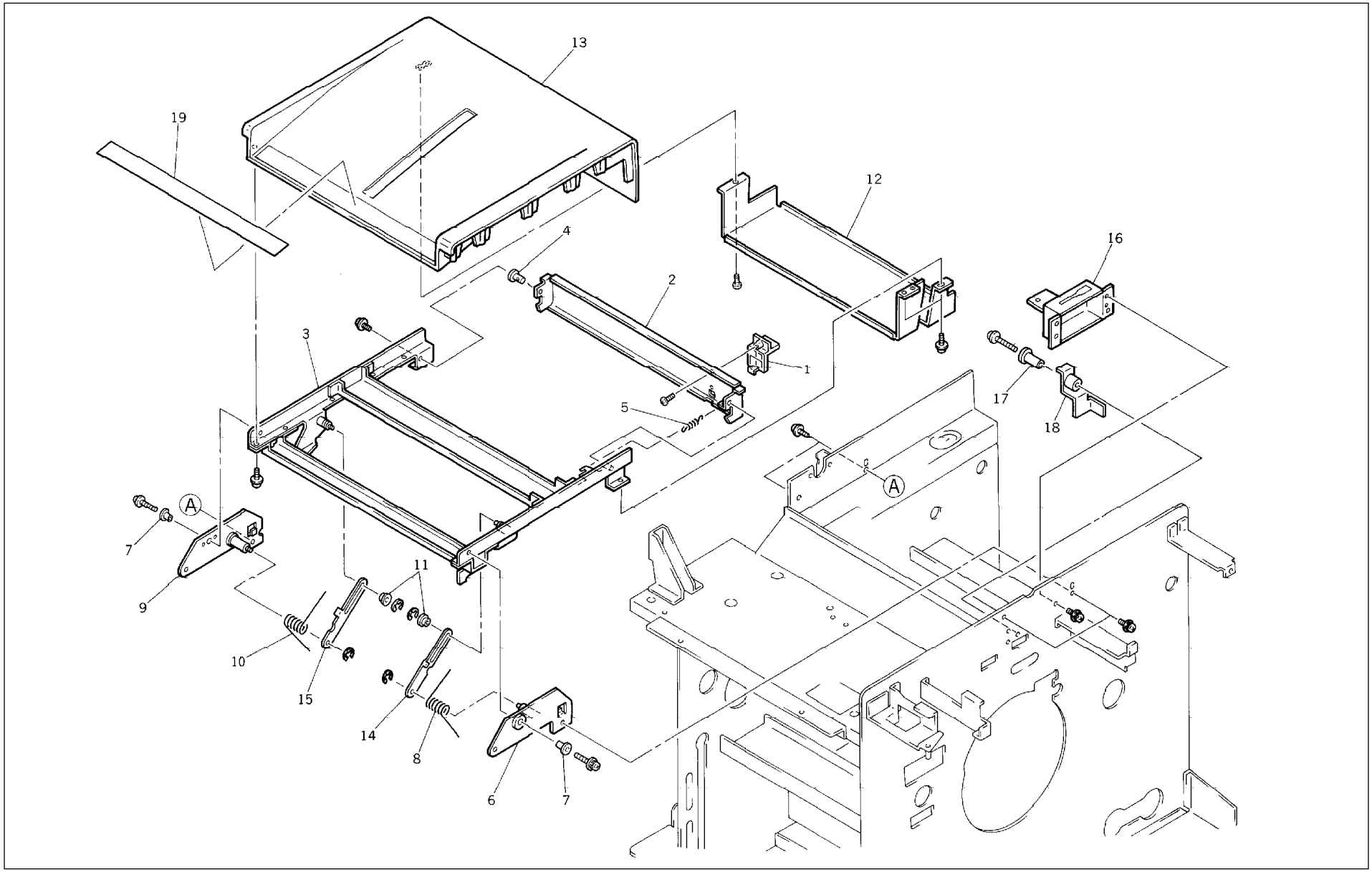
Fig.23 PRECISION STACKING TRAY



Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-53	23		019-93114-002	Unit/Paper Receiving Tray W		
I-53	23	1	019-13125-009	*Receiving Tray Plate	1	
I-53	23	2	019-13102-009	*Paper Guide F; P. -Rcv. -T.	1	
I-53	23	3	019-13103-005	*Paper Guide R; P. -Rcv. -T.	1	
I-53	23	4	019-13126-005	*Frame; P. -Rcv. -T.	1	
I-53	23	5	019-13130-002	*Ground Plate; P. -Rcv. -T.	1	
I-53	23	6	019-13131-106	*Slide Rail A; P. -Rcv. -T.	1	
I-53	23	7	019-13132-102	*Slide Rail B; P. -Rcv. -T.	2	
I-53	23	8	019-13112-004	*Reinforce Plate; P. -Rcv. -T.	2	
I-53	23	9	019-13113-108	*Back Stop; P. -Rcv. -T.	1	
I-53	23	10	019-13115-208	*Flap; P. -Rcv. -T.	16	
I-53	23	11	019-13116-107	*Flap Cover; P. -Rcv. -T.	4	
I-53	23	12	015-35226-004	*Slide Plate; P. -Rcv. -T.	3	
I-53	23	13	015-35223-005	*Slide Base; P. -Rcv. -T.	3	
I-53	23	14	007-13124-109	*Base Block; Paper Guide; Rcv.	3	
I-53	23	15	019-13133-109	*Catch Plate; P. -Rcv. -T.	1	
I-53	23	16	015-35244-304	*Flap Adj. Plate; P. -Rcv. -T.	4	
I-53	23	17	015-35246-005	*Adj. Lever; P. -Rcv. -T.	4	
I-53	23	18	015-35225-105	*Plate Spring; P. -Rcv. -T.	3	
I-53	23		550-21296-006	Seal; P. -Rcv. -T.; US		
I-53	23		550-21298-009	Seal; P. -Rcv. -T.; Pic.		
I-53	23		550-21299-005	Seal; P. -Rcv. -T.		

GR Parts List

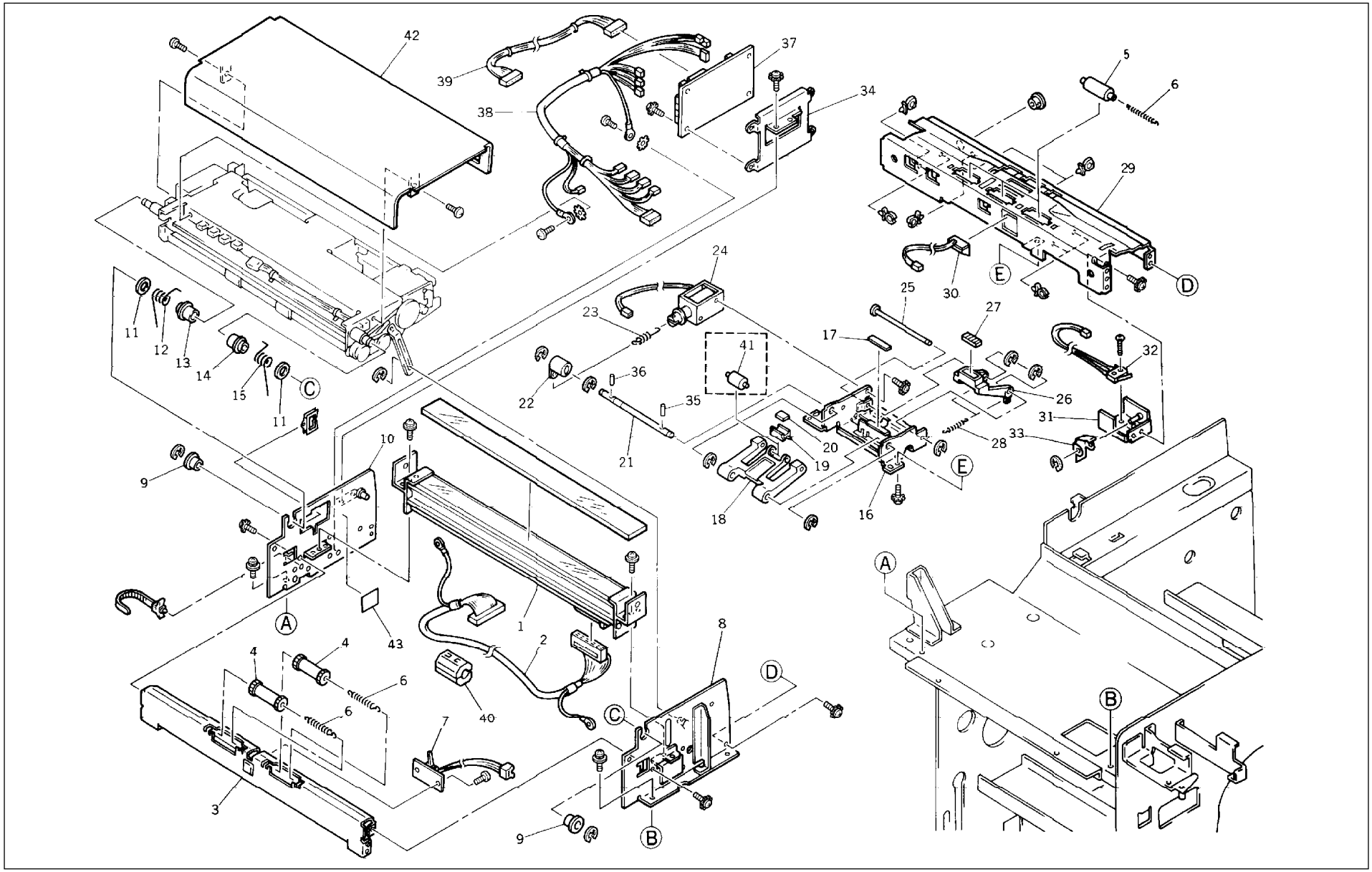
Fig.24 UPPER COVER (GR1700, GR1750)



Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-55	24		017-97110-007	Unit/Upper Cover		
I-55	24	1	017-16332-108	*Lever; Upper Cover	1	
I-55	24	2	017-16331-101	*Hook; Upper Cover	1	
I-55	24	3	017-16340-100	*Frame; Upper Cover	1	
I-55	24	4	017-16348-004	*Hook Shaft (R); Upper Cover	1	
I-55	24	5	017-16333-007	*Hook Spring; Upper Cover	1	
I-55	24	6	017-16101-009	*Lift Base (F); Upper Cover	1	
I-55	24	7	017-16107-007	*Shaft Base; Upper Cover	2	
I-55	24	8	017-16325-101	*Lift Spring (F); Upper Cover	1	
I-55	24	9	017-16103-001	*Lift Base (R); Upper Cover	1	
I-55	24	10	017-16326-108	*Lift Spring (R); Upper Cover	1	
I-55	24	11	017-16328-003	*Lift Collar; Upper Cover	2	
I-55	24	12	017-16334-003	*Back Plate; Upper Cover	1	
I-55	24	13	017-17111-008	*Upper Cover	1	
I-55	24	14	017-16321-106	*Lift Arm (F); Upper Cover	1	
I-55	24	15	017-16322-102	*Lift Arm (R); Upper Cover	1	
I-55	24	16	017-16250-004	Cover; Interlock Switch	1	
I-55	24	17	017-16259-001	Fulcrum; Interlock Switch	1	
I-55	24	18	017-16256-100	Lever; Interlock Switch	1	
I-55	24	19	550-20682-107	Seal; Original Size	1	

GR Parts List

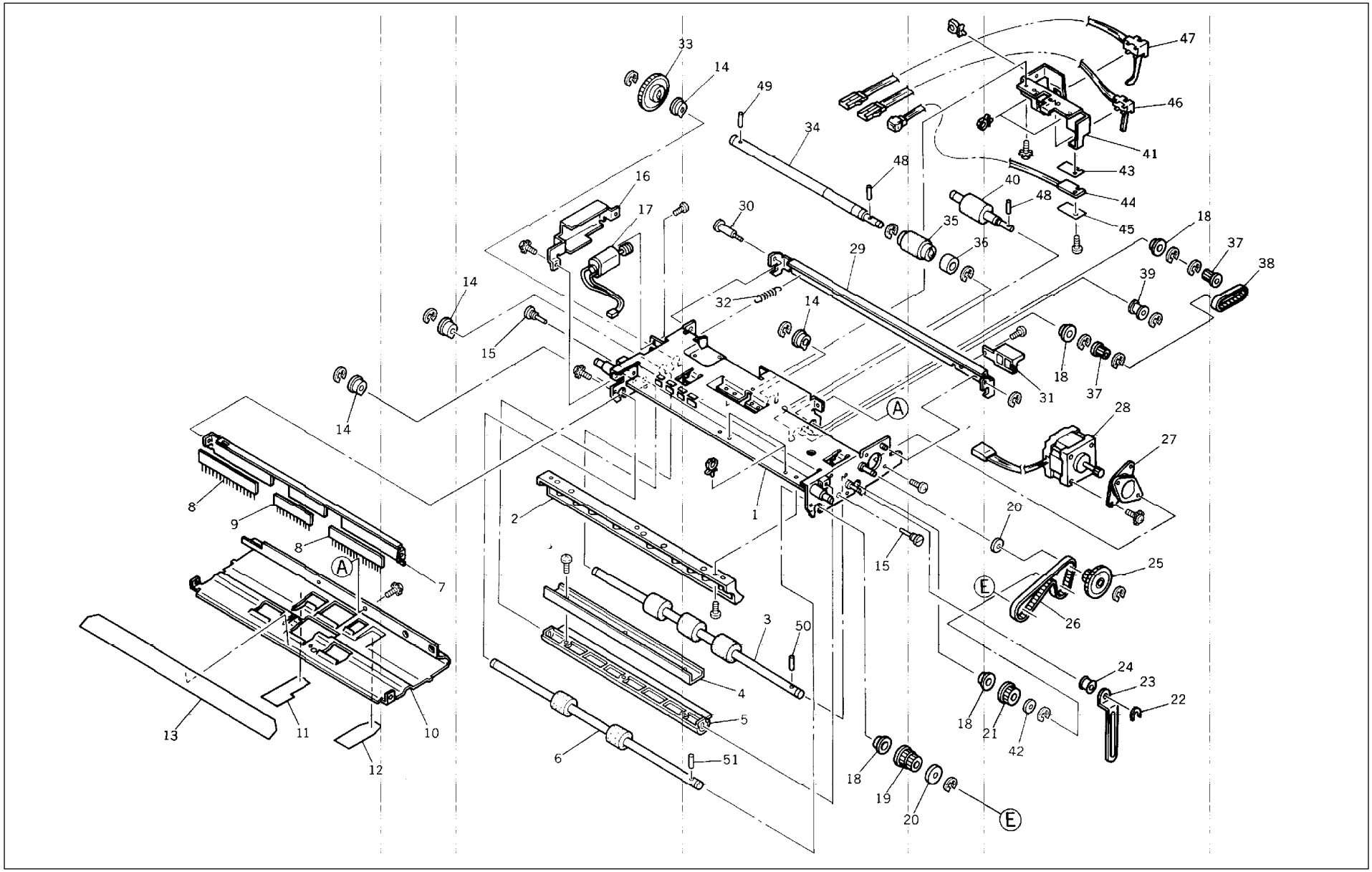
Fig.25 ADF AREA (1) (GR1700, GR1750)



Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-57	25	1	017-60045-000	Image Scanner 300-CE	1	1700
I-57	25	1	017-60046-007	Image Scanner 400-CE	1	1750
I-57	25		017-60044-004	*Image Scanner; Glass Cover	1	
I-57	25	2	019-55011-003	Wire Harness; Image	1	
I-57	25		017-96000-208	Unit/ADF		
I-57	25			*ADF AREA (2)		
I-57	25	3	017-16506-203	*Original Guide Base (R); ADF	1	
I-57	25	4	017-16605-007	*Exit Wheel; ADF	4	
I-57	25	5	017-16542-005	*Roller (Lower); ADF	3	
I-57	25	6	017-16555-000	*Roller Spring; ADF	5	
I-57	25	7	017-16604-108	*Original Out Sensor	1	
I-57	25	8	017-16569-205	*Side Frame (II) L; Scanner	1	
I-57	25	9	017-16525-003	*Metal; 8M	2	
I-57	25	10	017-16570-300	*Side Frame (II) R; Scanner	1	
I-57	25	11	017-16593-009	*Spacer; Shaft Hinge	2	
I-57	25	12	017-16553-007	*Spring R; ADF Hinge	1	
I-57	25	13	017-16563-002	*Spacer; ADF Hinge R	1	
I-57	25	14	017-16564-009	*Spacer; ADF Hinge L	1	
I-57	25	15	017-16554-003	*Spring L; ADF Hinge	1	
I-57	25	16	017-16508-109	*Frame B; Original Guide	1	
I-57	25	17	017-16598-108	*Damper Plate; Pickup; ADF	1	
I-57	25	18	017-16511-002	*Pickup Arm; ADF	1	
I-57	25	19	017-16600-005	*Pickup Pad Holder; ADF	1	
I-57	25	20	017-16601-001	*Pickup Pad; ADF	1	
I-57	25	21	017-16543-109	*Pickup Shaft; ADF	1	
I-57	25	22	017-16537-109	*Arm; Original Feed Solenoid	1	
I-57	25	23	018-16557-204	*Spring; Pickup Solenoid	1	
I-57	25	24	017-16573-105	*Original Feed Solenoid	1	
I-57	25	25	017-16544-105	*Shaft; Stripper Arm	1	
I-57	25	26	017-16512-106	*Stripper Arm; ADF	1	
I-57	25	27	017-16539-101	*Original Stripper Pad	1	
I-57	25	28	017-16548-003	*Spring; Stripper Arm	2	
I-57	25	29	017-16501-201	*Original Guide Base (F); ADF	1	
I-57	25	30	017-16580-209	*Original IN Sensor (Receive)	1	
I-57	25	31	017-16566-001	*Bracket; ADF SW	1	
I-57	25	32	017-16581-000	*ADF SW	1	
I-57	25	33	017-16560-003	*Actuator; ADF SW	1	
I-57	25	34	017-16518-007	*Bracket; ADF PCB	1	
I-57	25	35		*Pin; f 2 x 14	1	Ref.Pg.II-37
I-57	25	36		*Pin; f 2 x 8	1	Ref.Pg.II-37
I-57	25	37	017-51000-100	*ADF PCB	1	
I-57	25	38	017-16582-104	Wire Harness; ADF	1	
I-57	25	39	017-55003-006	Wire Harness; S. ADF	1	
I-57	25	40	435-00023-008	TDK Core; ZCAT 3035-1330	1	
I-57	25	41	017-16613-000	Roller; ADF Pickup-S	1	
I-57	25	42	017-17102-106	Cover B; ADF	1	
I-57	25	43	550-20677-103	Seal; Image Scanner	1	
I-57	25	43	550-20678-100	Seal; Image Scanner; Pic.	1	

GR Parts List

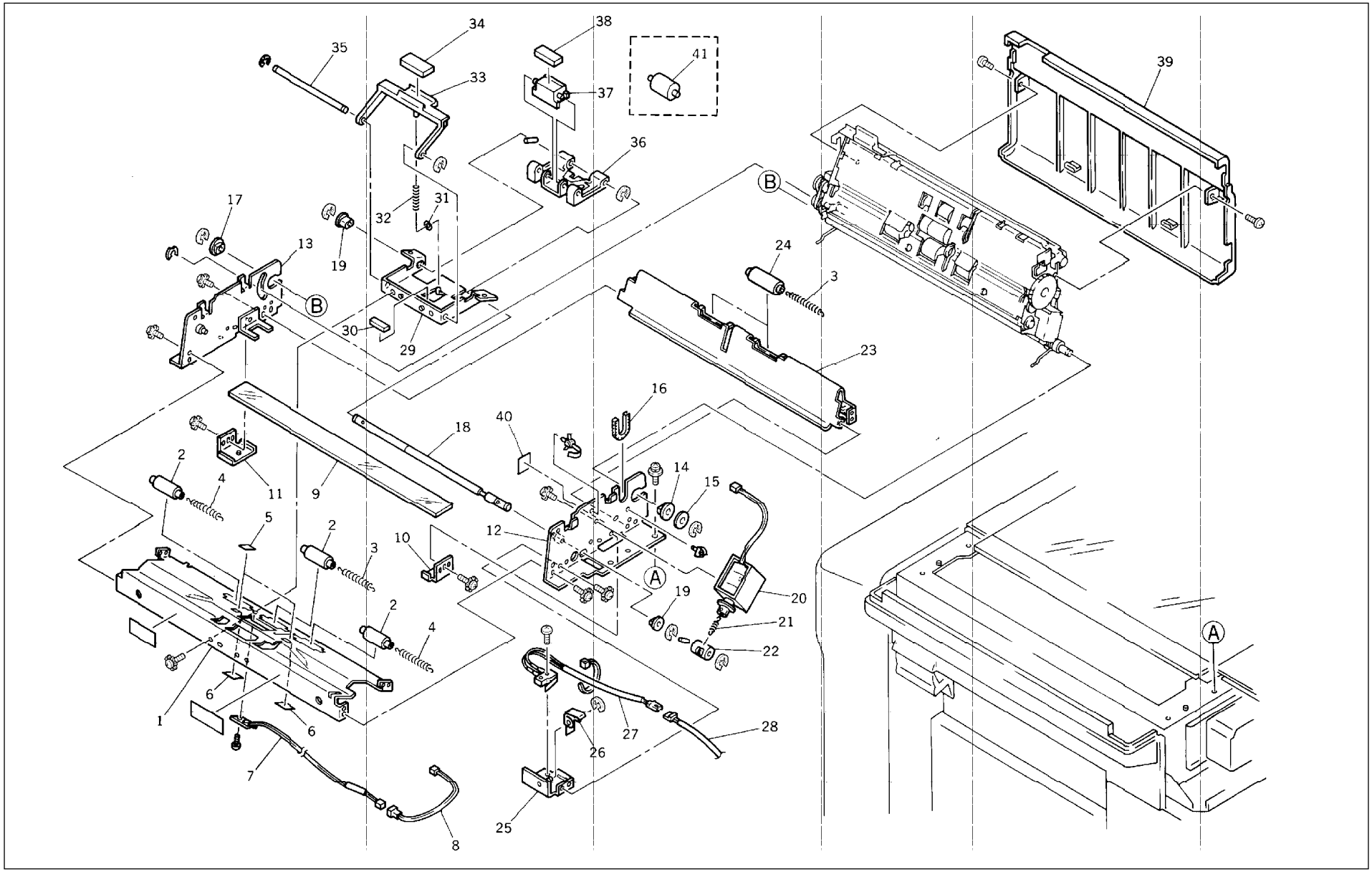
Fig.26 ADF AREA (2) (GR1700, GR1750)



Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-59	26		017-96000-208	Unit/ADF		
I-59	26			*ADF AREA (1)		
I-59	26	1	017-16565-706	*Upper Frame; ADF	1	
I-59	26	2	017-16505-100	*Rib; Shading	1	
I-59	26	3	017-16510-103	*Transfer Roller; ADF	1	
I-59	26	4	017-16610-108	*Balance Plate; Shading	1	
I-59	26	5	017-16609-100	*Guide; Shading	1	
I-59	26	6	017-16513-005	*Exit Roller (Upper); ADF	1	
I-59	26	7	017-16509-008	*Bracket; De-electricity Brush; ADF	1	
I-59	26	8	017-16545-004	*De-electricity Brush A; ADF	2	
I-59	26	9	017-16546-000	*De-electricity Brush B; ADF	1	
I-59	26	10	017-16507-501	*Original Guide (F); ADF	1	
I-59	26	11	017-16602-008	*Sheet Guide (A); ADF	1	
I-59	26	12	017-16603-004	*Sheet Guide (B); ADF	1	
I-59	26	13	017-16612-003	*Sheet; Shading	1	
I-59	26	14	017-16526-000	*Housing; 8P	4	
I-59	26	15	017-16611-007	*Stepped Screw M4	2	
I-59	26	16	017-16524-007	*Motor Cover; ADF	1	
I-59	26	17	017-16571-102	*ADF Motor	1	
I-59	26	18	017-16561-000	*Metal; 8M (2)	4	
I-59	26	19	017-16522-004	*Exit Pulley; ADF	1	
I-59	26	20	017-16587-009	*Spacer; Exit Pulley	2	
I-59	26	21	017-16528-100	*Transfer Pulley; ADF	1	
I-59	26	22		*Plastic E Ring	1	Ref.Pg.II-37
I-59	26	23	017-16586-002	*Link Plate; ADF	1	
I-59	26	24	017-16531-003	*Tension Pulley; ADF	1	
I-59	26	25	017-16523-108	*Main Gear; ADF	1	
I-59	26	26	017-16589-001	*Belt; 120	1	
I-59	26	27	017-16595-001	*Mount; Read Pulse Motor	1	
I-59	26	28	017-16572-001	*Read Pulse Motor	1	
I-59	26	29	017-16504-103	*Hook Plate; ADF	1	
I-59	26	30	017-16608-006	*Stepped Screw M3	1	
I-59	26	31	017-16514-109	*Open Lever; ADF	1	
I-59	26	32	017-16547-007	*Spring; ADF Lever	1	
I-59	26	33	017-16538-008	*Gear; ADF	1	
I-59	26	34	017-16532-000	*Shaft; Stripper Roller; ADF	1	
I-59	26	35	017-16535-009	*Stripper Roller; ADF	1	
I-59	26	36	018-16541-006	*Collar; Stripper Roller	1	
I-59	26	37	017-16530-007	*Pulley A; ADF	2	
I-59	26	38	017-16588-005	*Belt; 44	1	
I-59	26	39	018-16543-009	*Tension Pulley A; FB-ADF	1	
I-59	26	40	017-16533-006	*Pickup Roller (Upper); ADF	1	
I-59	26	41	017-16519-003	*Bracket; ADF Sensor	1	
I-59	26	42	018-16546-008	*Spacer; Main Gear; FB-ADF	1	
I-59	26	43	017-16594-005	*Sheet; Sensor	1	
I-59	26	44	017-16579-006	*Original IN Sensor (Send)	1	
I-59	26	45	017-16597-004	*Sheet F; Sensor	1	
I-59	26	46	017-16576-007	*Original Regist. Sensor	1	
I-59	26	47	017-16575-000	*Original Det. Sensor	1	
I-59	26	48		*Pin; f 2 x 10	2	Ref.Pg.II-37
I-59	26	49		*Pin; f 2 x 12	1	Ref.Pg.II-37
I-59	26	50		*Pin; f 2 x 14	1	Ref.Pg.II-37
I-59	26	51		*Pin; f 2 x 8	1	Ref.Pg.II-37

GR Parts List

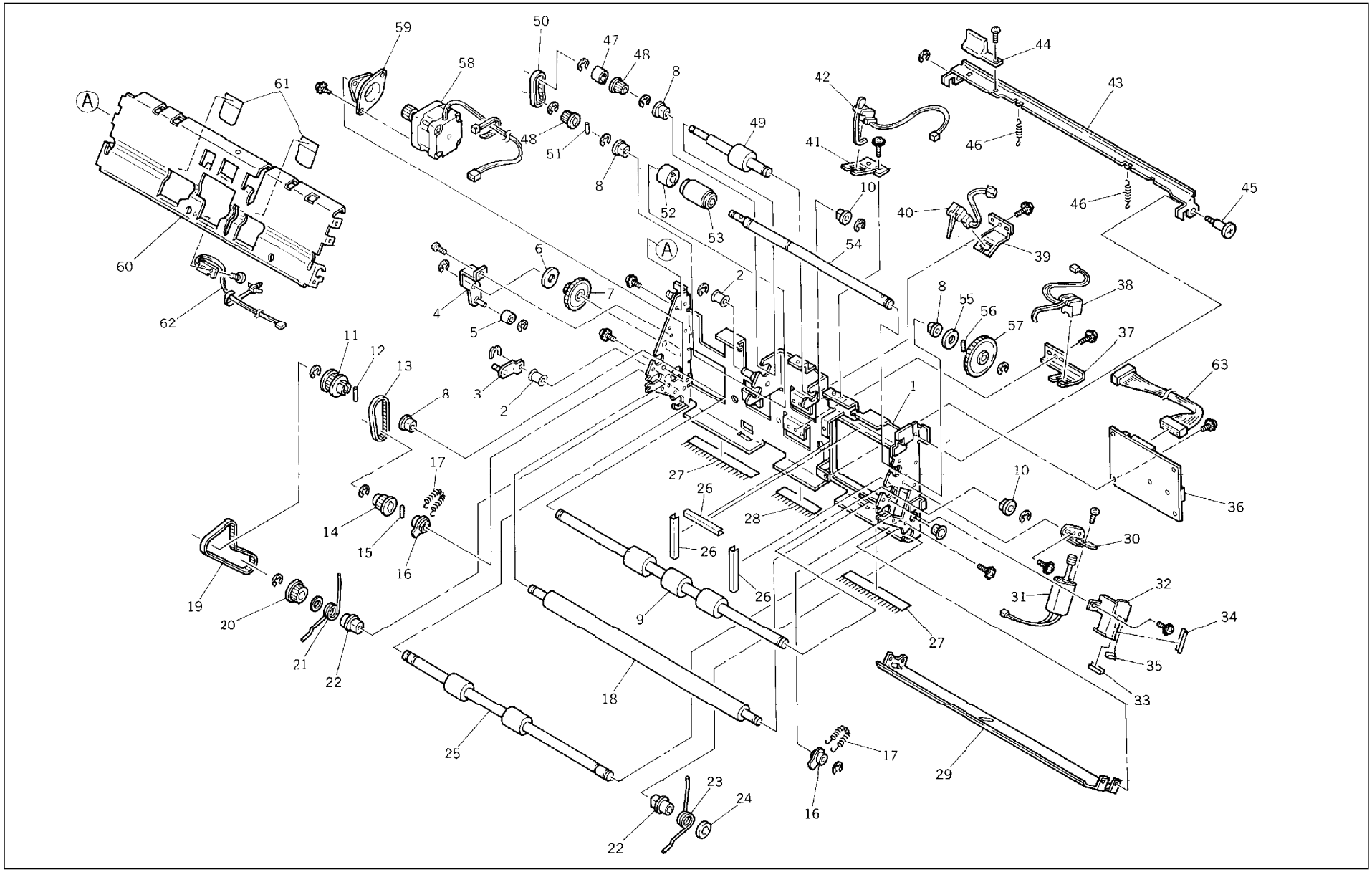
Fig.27 ADF AREA (1) (GR2710, GR2750, GR3750)



Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-61	27			Unit/ADF; FB		
I-61	27			*ADF AREA (2)		
I-61	27	1	018-16520-009	*Original Guide Base (F); FB-ADF	1	
I-61	27	2	017-16542-005	*Roller (Lower); ADF	3	
I-61	27	3	017-16555-000	*Roller (Spring); ADF	3	
I-61	27	4	018-16590-007	*Roller Spring II; ADF	2	
I-61	27	5	018-16579-003	*Sheet; Pickup; FB-ADF	2	
I-61	27	6	018-16584-007	*Sheet; Original Guide Base (F)	2	
I-61	27	7	018-16568-001	*Original IN Sensor (Receive); FB-ADF	1	
I-61	27	8	018-16569-008	*Wire Harness; Original IN Sensor	1	
I-61	27	9	018-16502-108	*Glass Plate; Image Scanner	1	
I-61	27	10	018-16533-100	*Glass Holder R; Image Scanner	1	
I-61	27	11	018-16534-107	*Glass Holder L; Image Scanner	1	
I-61	27	12	018-16509-200	*Side Frame R; FB-ADF	1	
I-61	27	13	018-16508-203	*Side Frame L; FB-ADF	1	
I-61	27	14	018-16548-000	*Metal; 8M	1	
I-61	27	15	018-16552-008	*Spacer; Exit Roller	1	
I-61	27	16	018-16578-201	*Free Bushing	1	
I-61	27	17	018-16554-000	*Metal; Exit Roller	1	
I-61	27	18	018-16538-005	*Pickup Shaft; FB-ADF	1	
I-61	27	19	018-16551-001	*Metal; 6	2	
I-61	27	20	018-16562-003	*Pickup Solenoid; FB-ADF	1	
I-61	27	21	018-16557-204	*Spring; Pickup Solenoid	1	
I-61	27	22	018-16527-100	*Arm; Pickup Solenoid	1	
I-61	27	23	018-16592-000	*Original Guide Base (R); FB-ADF	1	
I-61	27	24	018-16593-006	*Exit Wheel; ADF; FB	2	
I-61	27	25	018-16517-008	*Bracket; ADF SW	1	
I-61	27	26	017-16560-003	*Actuator; ADF SW	1	
I-61	27	27	018-16570-006	*ADF SW; FB	1	
I-61	27	28	018-16571-002	*Wire Harness; FB-ADF SW	1	
I-61	27	29	018-16528-000	*Frame B; FB-Original Guide	1	
I-61	27	30	017-16598-108	*Damper Plate; Pickup; ADF	1	
I-61	27	31	018-16580-001	*Spacer; Stripper; FB-ADF	1	
I-61	27	32	018-16553-004	*Spring; Stripper Arm	1	
I-61	27	33	018-16529-006	*Stripper Arm; FB-ADF	1	
I-61	27	34	018-16501-004	*Stripper Pad; FB-ADF	1	
I-61	27	35	018-16560-000	*Pickup Shaft; FB-ADF	1	
I-61	27	36	018-16530-004	*Pickup Arm; FB-ADF	1	
I-61	27	37	018-16531-108	*Pickup Pad Holder; FB-ADF	1	
I-61	27	38	018-16574-109	*Pickup Pad; FB-ADF	1	
I-61	27	39	018-16305-400	Cover B; FB-ADF	1	
I-61	27	40	550-20760-000	Seal; Image Scanner	1	61
I-61	27	41	018-16596-005	Roller; ADF Pickup-FB	1	61

GR Parts List

Fig.28 ADF AREA (2) (GR2710, GR2750, GR3750)

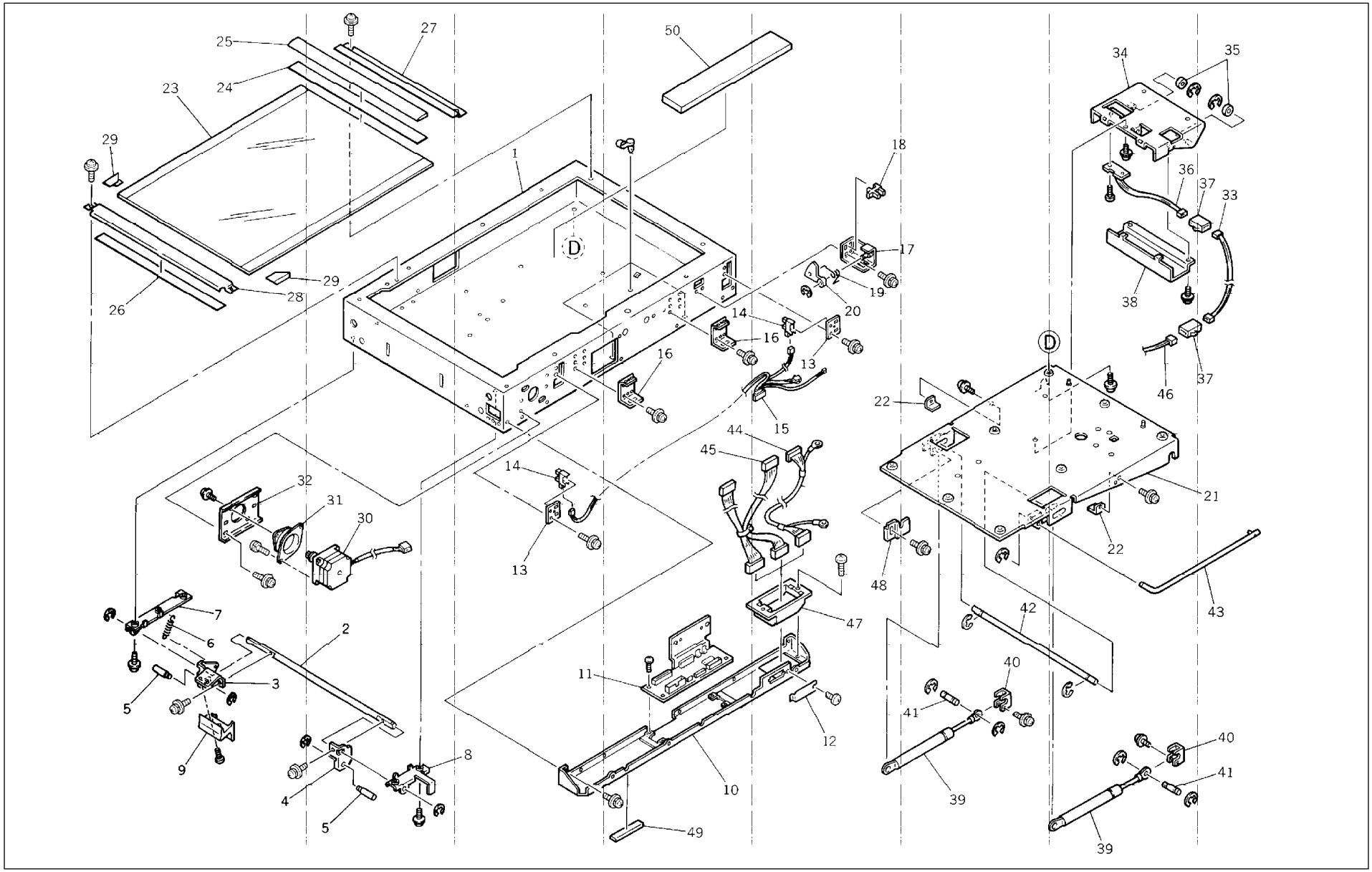


Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-63	28			Unit/ADF; FB		
I-63	28			*ADF AREA (1)		
I-63	28	1	018-16512-200	*Upper Frame; FB-ADF	1	
I-63	28	2	018-16543-009	*Tension Pulley A; FB-ADF	2	
I-63	28	3	018-16506-006	*Stopper Plate; FB-ADF	1	
I-63	28	4	018-16507-100	*Tension Plate; FB-ADF	1	
I-63	28	5	018-16510-003	*Tension Pulley B; FB-ADF	1	
I-63	28	6	018-16546-008	*Spacer; Main Gear; FB-ADF	1	
I-63	28	7	018-16503-104	*Main Gear; FB-ADF	1	
I-63	28	8	018-16548-000	*Metal; 8M	4	
I-63	28	9	018-16513-002	*Transfer Roller; FB-ADF	1	
I-63	28	10	018-16547-004	*Metal; 8P	2	
I-63	28	11	018-16542-100	*Pulley; Transfer Roller	1	
I-63	28	12		*Pin; f 2 x 14	1	Ref.Pg.II-37
I-63	28	13	018-16572-009	*Belt B; 56	1	
I-63	28	14	018-16544-005	*Pulley; Read Roller	1	
I-63	28	15		*Pin; f 2 x 10	1	Ref.Pg.II-37
I-63	28	16	018-16550-102	*Housing; Read Roller	2	
I-63	28	17	017-16562-006	*Spring; Read Roller	2	
I-63	28	18	018-16516-109	*Read Roller	1	
I-63	28	19	018-16585-003	*Belt; 118	1	
I-63	28	20	018-16545-001	*Exit Pulley; FB-ADF	1	
I-63	28	21	018-16559-002	*Spring L; FB-ADF	1	
I-63	28	22	018-16549-007	*Housing; Exit Roller	2	
I-63	28	23	018-16558-006	*Spring R; FB-ADF	1	
I-63	28	24	018-16552-008	*Spacer; Exit Roller	1	
I-63	28	25	018-16514-009	*Exit Roller (Upper); FB-ADF	1	
I-63	28	26	018-16577-000	*Bushing; FB-ADF	3	
I-63	28	27	018-16555-007	*De-electricity Brush A; FB-ADF	2	
I-63	28	28	017-16546-000	*De-electricity Brush B; ADF	1	
I-63	28	29	018-16591-003	*Guide Plate; FB-ADF	1	
I-63	28	30	018-16522-001	*Bracket; ADF Motor	1	
I-63	28	31	018-16561-104	*ADF Motor; FB	1	
I-63	28	32	018-16518-101	*Motor Cover; FB-ADF	1	
I-63	28	33	018-16582-004	*Bushing (2); ADF Motor	1	
I-63	28	34	018-16581-008	*Bushing (1); ADF Motor	1	
I-63	28	35	018-16583-000	*Bushing (3); ADF Motor	1	
I-63	28	36	017-51000-100	*ADF PCB	1	
I-63	28	37	018-16537-009	*Bracket; Original Regist. Sensor	1	
I-63	28	38	018-16565-002	*Original Regist. Sensor	1	
I-63	28	39	018-16535-103	*Bracket; Original Out Sensor	1	
I-63	28	40	018-16566-009	*Original Out Sensor	1	
I-63	28	41	018-16536-002	*Bracket; Original Det. Sensor	1	
I-63	28	42	018-16564-006	*Original Det. Sensor	1	
I-63	28	43	018-16523-008	*Hook Plate; FB-ADF	1	

Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-63	28	44	018-16532-007	*Open Lever; FB-ADF	1	
I-63	28	45	018-16504-003	*Stepped Screw; M4 x 13	1	
I-63	28	46	018-16556-003	*Spring; Open Lever	2	
I-63	28	47	018-16575-008	*Collar; Pickup Roller; FB-ADF	1	
I-63	28	48	017-16530-007	*Pulley A; ADF	2	
I-63	28	49	018-16540-000	*Pickup Roller (Upper); FB-ADF	1	
I-63	28	50	017-16588-005	*Belt; 44	1	
I-63	28	51		*Pin; f 2 x 10	1	Ref.Pg.II-37
I-63	28	52	018-16541-006	*Collar; Stripper Roller	1	
I-63	28	53	017-16535-009	*Stripper Roller; ADF	1	
I-63	28	54	018-16539-001	*Shaft; Stripper Roller; FB-ADF	1	
I-63	28	55	018-16526-007	*Spacer; WHG	1	
I-63	28	56		*Pin; f 2 x 12	1	Ref.Pg.II-37
I-63	28	57	017-16538-008	*Gear; ADF	1	
I-63	28	58	018-16563-000	*Read Pulse Motor; FB-ADF	1	
I-63	28	59	017-16595-001	*Mount; Read Pulse Motor	1	
I-63	28	60	018-16519-000	*Original Guide (F); FB-ADF	1	
I-63	28	61	018-16576-004	*Sheet Guide; FB-ADF	2	
I-63	28	62	018-16567-005	*Original IN Sensor (Send)	1	
I-63	28	63	019-55076-105	Wire Harness; ADF (FB); CE	1	

GR Parts List

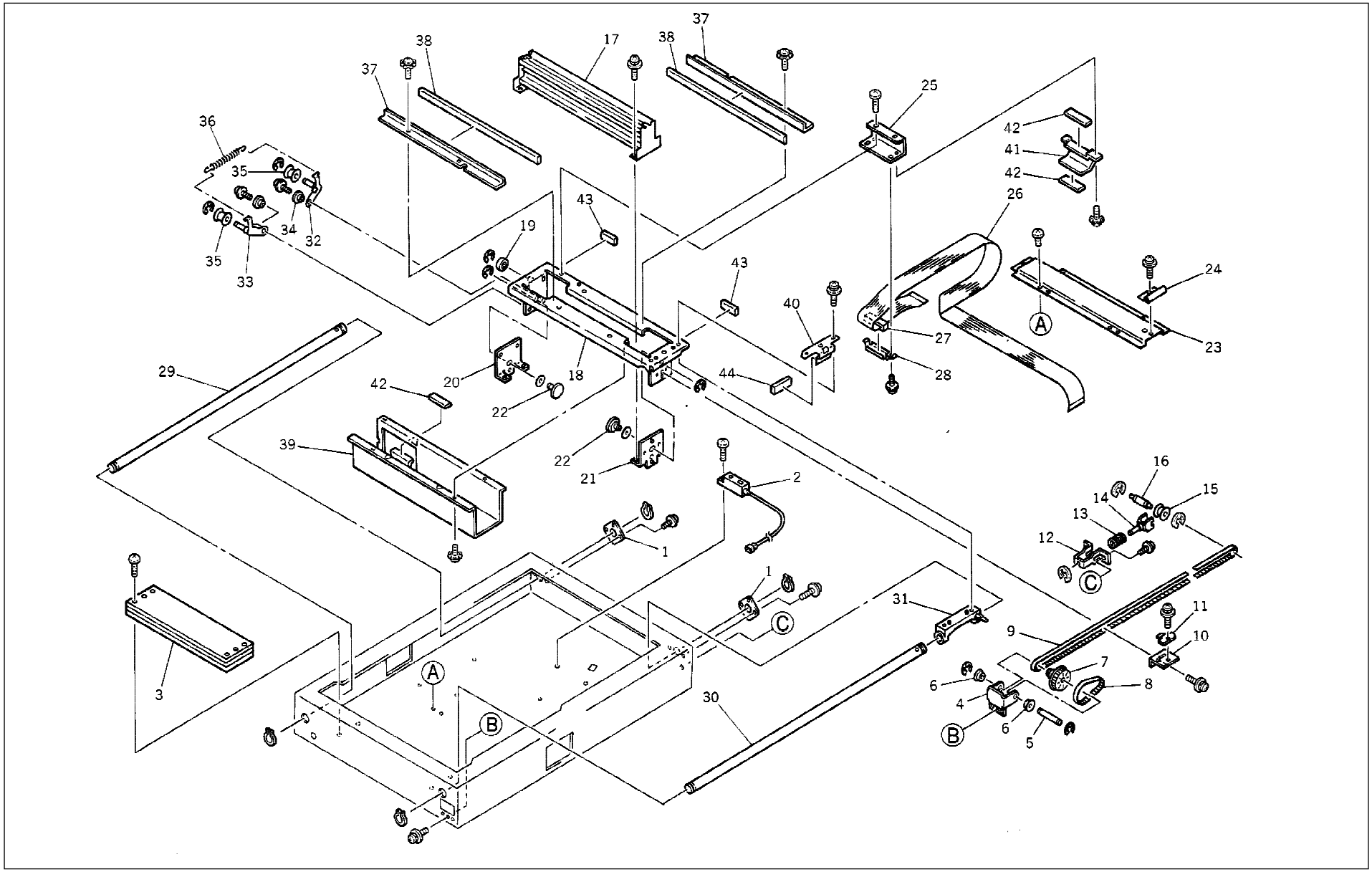
Fig.29 SCANNER AREA (1)



Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-65	29	1	019-36050-103	Main Frame; FB-Scanner; CE	1	
I-65	29	2	018-16217-101	Hook Shaft; FB	1	2750, 2710
I-65	29	2	019-26214-000	Hook Shaft; FB; A3	1	3750
I-65	29	3	018-16220-005	Hook Base (F); FB-Hook Shaft	1	
I-65	29	4	018-16222-105	Hook Base (R); FB-Hook Shaft	1	
I-65	29	5	018-16218-000	Shaft; Hook Base	2	
I-65	29	6	018-16223-004	Spring; Hook Shaft	1	
I-65	29	7	018-16225-104	Bracket (F); Hook Shaft	1	
I-65	29	8	018-36227-006	Bracket (R); Hook Shaft; CE	1	
I-65	29	9	018-16224-000	Open Lever; Hook Shaft	1	
I-65	29	10	018-36060-101	Back Frame; FB-Scanner; CE	1	
I-65	29	11	018-96050-008	Flat Bed PCB	1	
I-65	29	12	018-16064-003	Blind Plate; FB-Back Frame	1	
I-65	29	13	018-16031-105	Bracket; FB-Pos. Sensor	2	
I-65	29	14	443-30003-003	Sensor; LG-203D	2	
I-65	29	15	018-55001-108	Wire Harness; FB	1	
I-65	29	16	018-36253-007	Hinge Bracket; FB-Scanner; CE	2	
I-65	29	17	018-16047-109	Bracket; Stage Cover Sensor	1	
I-65	29	18	443-30003-003	Sensor; LG-203D	1	
I-65	29	19	018-16035-003	Actuator Spring; Stage Cover Sensor	1	
I-65	29	20	018-16032-101	Actuator Stage Cover Sensor	1	
I-65	29	21	018-26201-505	Bottom Plate; FB-Scanner; CE	1	2750, 2710
I-65	29	21	019-26202-606	Bottom Plate; FB-Scanner; CE	1	3750
I-65	29	22	018-16250-109	Damper Hook; FB-Scanner; CE	2	
I-65	29	23	018-16040-104	Stage Glass	1	
I-65	29	24	018-16066-006	Shading Plate (L)	1	
I-65	29	25	018-16042-107	Original Stopper	1	
I-65	29	26	018-16067-100	Shading Plate (R)	1	
I-65	29	27	018-16038-002	Glass Holder (L)	1	
I-65	29	28	018-16039-106	Glass Holder (R)	1	
I-65	29	29	018-16071-000	Protection Tape; Stage Glass	2	
I-65	29	30	018-65000-002	R Pulse Motor; FB	1	
I-65	29	31	018-16073-002	Shock-Absorbent Rubber	1	
I-65	29	32	018-16028-007	Bracket; R Pulse Motor	1	
I-65	29	33	019-55024-105	Wire Harness; Disposal Box Master Sensor	1	
I-65	29	34	017-24148-200	Disposal Box Guide; CE	1	
I-65	29	35	017-24151-007	Guide Collar; Disposal Box Guide	2	
I-65	29	36	019-60000-001	Disposal Box Master Sensor	1	
I-65	29	37		*Junction Connector; 3P	2	Ref.Pg.II-37
I-65	29	38	017-24154-103	Sensor Cover; Disposal Box Guide; CE	1	
I-65	29	39	610-00002-207	Damper; FB	2	
I-65	29	40	019-16215-009	Damper Bottom Bracket	2	
I-65	29	41	019-16214-100	Shaft; Damper Bottom Bracket	2	
I-65	29	42	019-27240-102	Shaft; Damper	1	3750
I-65	29	42	018-27240-008	Shaft; Damper	1	2750, 2710
I-65	29	43	019-17255-004	Support Shaft Lock	1	
I-65	29	44	019-55011-003	Wire Harness; Image	1	
I-65	29	45	019-55076-105	Wire Harness; ADF(FB); CE	1	
I-65	29	46	019-55037-002	Wire Harness; Removal Guide	1	
I-65	29	47	019-16066-003	Cap I; CE	1	
I-65	29	48	019-17241-305	Shaft Stopper; Damper; CE	1	
I-65	29	49	481-30004-000	Gasket; 80	1	
I-65	29	50	019-16018-009	Guide; Image Flexible Wire	1	

GR Parts List

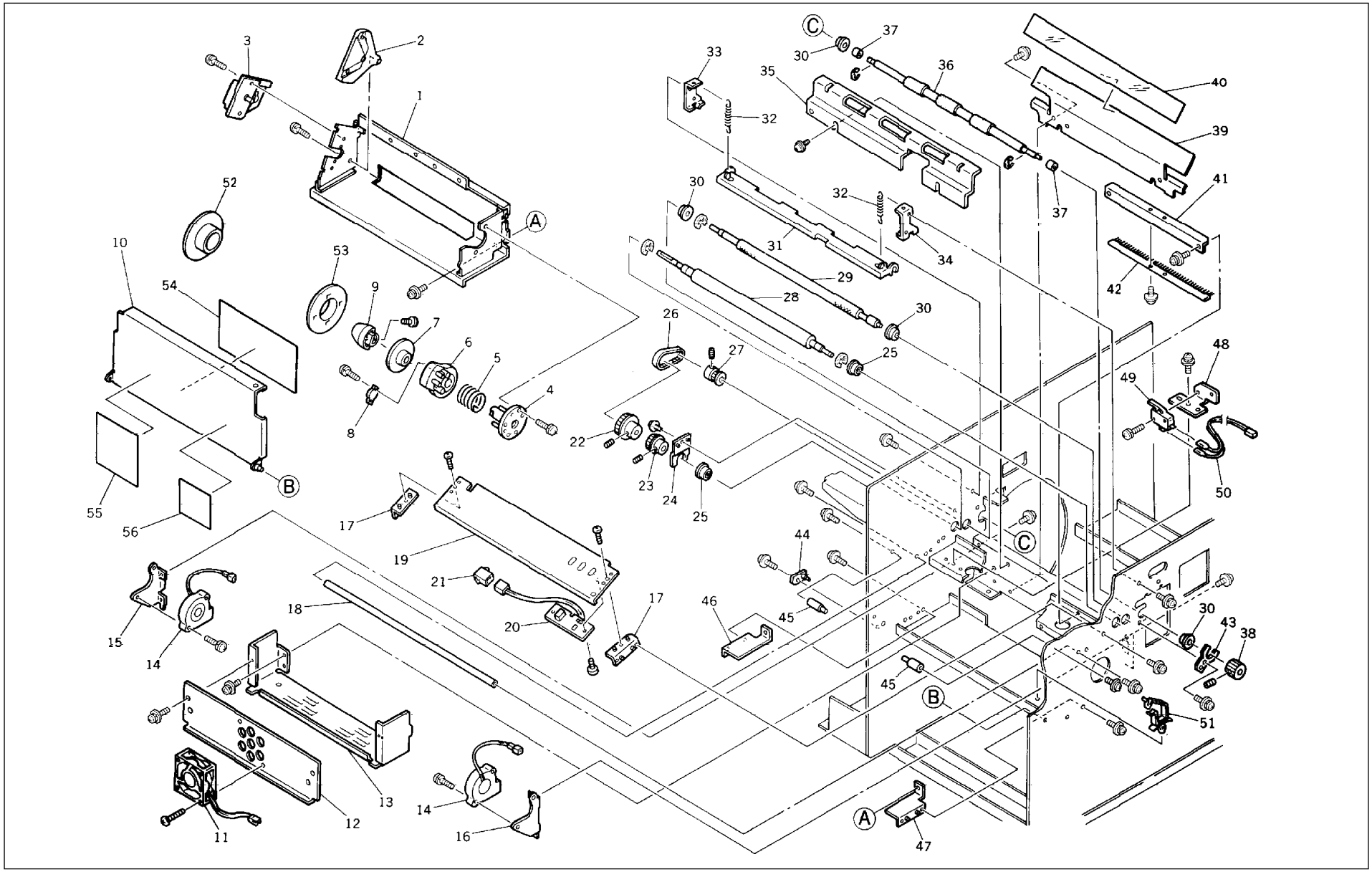
Fig.30 SCANNER AREA (2)



Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-67	30	1	018-16037-006	Adj. Plate; FB-Slide Shaft	2	
I-67	30	2	018-60000-004	Original Det. Sensor; FB	1	
I-67	30	3	018-16255-003	Balance Weight; FB	8	
I-67	30	4	018-16018-001	Drive Pulley Holder; FB-Scanner	1	
I-67	30	5	018-16017-005	Drive Pulley Shaft; FB-Scanner	1	
I-67	30	6	600-50046-004	Bearing; FLAWBC6-12ZZA	2	
I-67	30	7	611-30090-000	Pulley; P63/20-2M-6; HTD	1	
I-67	30	8	620-82006-007	Belt; 106100 x 6 HTD	1	
I-67	30	9	620-89996-002	Belt; 106614 x 6 HTD	1	
I-67	30	10	018-16019-008	Belt Stand Plate; FB-Scanner	1	
I-67	30	11	018-16020-006	Belt Holder Plate; FB-Scanner	1	
I-67	30	12	018-16023-005	Tension Holder; FB-Scanner	1	
I-67	30	13	018-16027-000	Tension Spring; FB-Scanner	1	
I-67	30	14	018-16024-001	Tension Plate; FB-Scanner	1	
I-67	30	15	611-01420-000	Pulley; f 14 x 8	1	
I-67	30	16	018-16022-009	Tension Shaft; FB-Scanner	1	
I-67	30	17	018-60023-004	Image Scanner 301-CE	1	2710
I-67	30	17	019-60018-008	Image Scanner 401-CE	1	3750, 2750
I-67	30	18	018-16013-506	Carriage; Image Scanner; CE	1	
I-67	30	19	600-06172-000	Bearing; F-606ZZ1	1	
I-67	30	20	018-16002-105	Scanner Holder (F)	1	
I-67	30	21	018-16003-209	Scanner Holder (R)	1	
I-67	30	22	018-16004-000	Adj. Pin; Scanner Holder	2	
I-67	30	23	018-36043-002	Cover Plate; Image Flexible Wire; CE	1	
I-67	30	24	018-16044-002	Ground Plate; FB-Scanner	1	
I-67	30	25	018-16030-109	Wire Stand; FB-Image; CE	1	
I-67	30	26	019-55075-109	Image Flexible Wire; CE	1	
I-67	30	27	435-00018-004	TDK Core; HF70SH40 x 1.3 x 8	1	
I-67	30	28	018-16045-106	Core Holder	1	
I-67	30	29	018-16036-204	Slide Shaft; FB-Scanner	1	
I-67	30	30	019-16036-104	Slide Shaft B; FB-Scanner	1	
I-67	30	31	019-16070-205	Slide Guide; FB-Scanner	1	
I-67	30	32	019-16002-102	Arm (L); Carriage	1	
I-67	30	33	019-16004-105	Arm (R); Carriage	1	
I-67	30	34	018-16011-007	Boss; Carriage	1	
I-67	30	35	018-16005-007	Guide Wheel; Carriage	2	
I-67	30	36	018-16012-003	Arm Spring; Carriage	1	
I-67	30	37	019-16013-007	Image Scanner Cover (upper); CE	2	
I-67	30	38	481-30002-008	Gasket; 318	2	
I-67	30	39	019-16014-003	Image Scanner Cover (Down); CE	1	
I-67	30	40	019-16072-100	Plate Spring 2K	1	
I-67	30	41	019-16017-002	Wire Harness Stand II; CE	1	
I-67	30	42	481-30005-007	Gasket; 40	3	
I-67	30	43	481-30003-004	Gasket; 30	2	
I-67	30	44	481-30006-003	Gasket; 38	1	

GR Parts List

Fig.31 MASTER-MAKING AREA (1) (GR1700, GR1750, GR2710, GR2750)

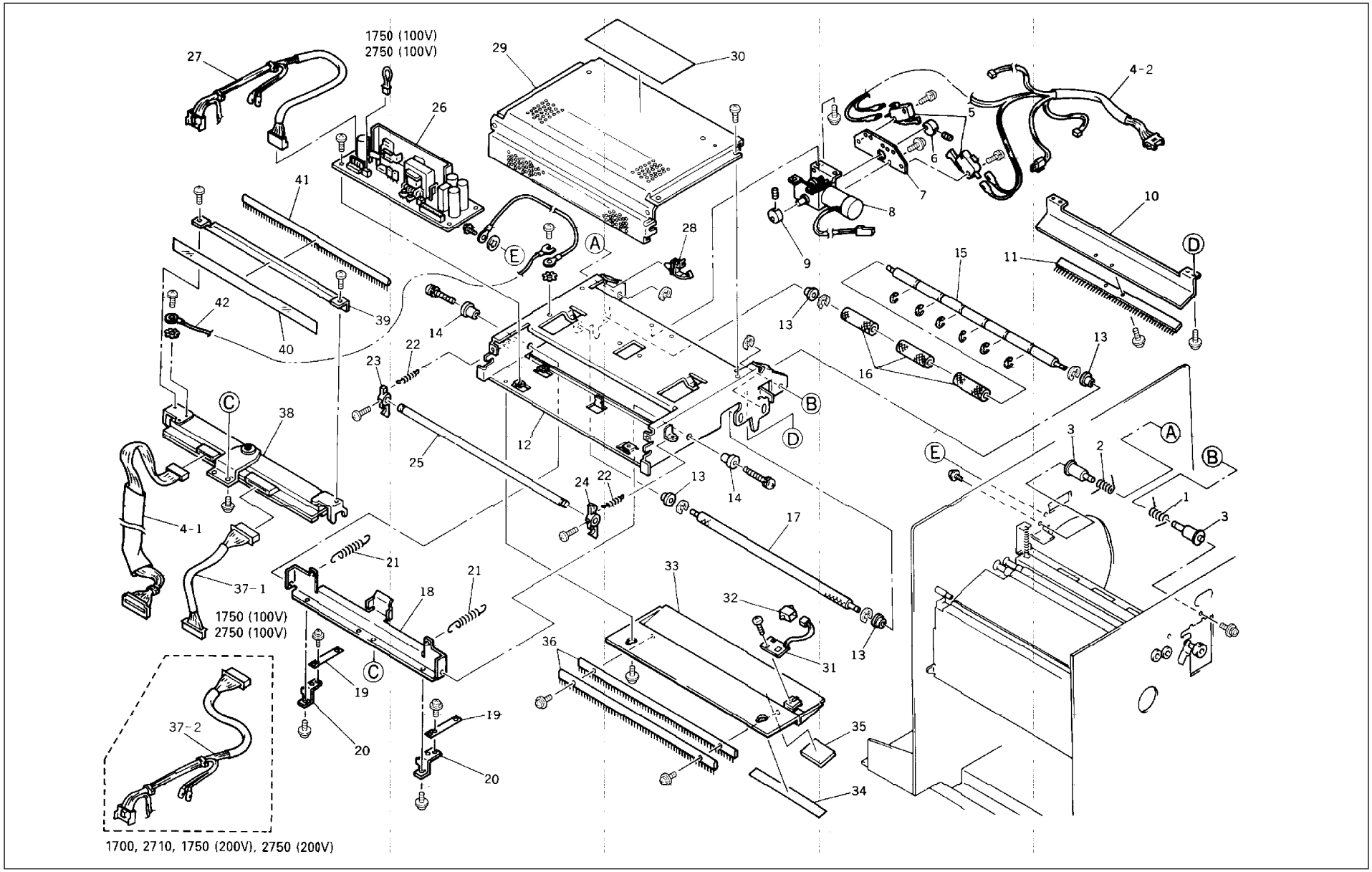


Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-69	31		017-95280-207	Unit/Master Roll Holder III; B4; CE		
I-69	31		017-95281-106	Unit/Master Roll Holder III; A4; CE		
I-69	31	1	017-45201-004	*Master Roll Holder III; B4; CE	1	B4
I-69	31	1	017-45203-007	*Master Roll Holder III; A4; CE	1	A4, L
I-69	31	2	017-15281-003	*Guide Holder D; Master Holder	1	
I-69	31	3	017-95250-006	*Damper Gear Ass'y	1	B4
I-69	31	3	017-95251-002	*Damper Gear Ass'y; A4	1	A4, L
I-69	31		017-95246-106	*Guide Flange III Ass'y	1	B4
I-69	31		017-95247-005	*Guide Flange III A4 Ass'y	1	A4, L
I-69	31	4	019-15274-001	**Shaft Flange; Master Holder	1	
I-69	31	5	019-15273-005	**Spring; Master Holder	1	
I-69	31	6	019-15270-006	**Damper Case	1	
I-69	31	7	019-15269-008	**Damper Gear	1	
I-69	31	8	610-00001-006	**HG Damper; 50F	1	B4
I-69	31	8	610-00005-001	**HG Damper; 2G50-L	1	A4, L
I-69	31	9	019-15277-000	**Guide Flange; Master Holder	1	
I-69	31	10	017-35217-107	Cover; Master Roll Holder; CE	1	
I-69	31		017-95096-007	Stocker Ass'y II		
I-69	31	11	017-65011-007	*Loading Fan; Stocker	1	
I-69	31	12	017-25017-002	*Plate A; Stocker	1	
I-69	31	13	017-25016-103	Stocker	1	
I-69	31	14	015-65041-009	Master Removal Fan	2	
I-69	31	15	017-24152-100	Bracket F; Master Removal Fan	1	
I-69	31	16	017-24153-107	Bracket R; Master Removal Fan	1	
I-69	31	17	017-15124-005	Stay; Set Guide Plate	2	
I-69	31	18	017-25178-006	Set Guide Shaft	1	
I-69	31		017-95072-000	Set Guide Plate Ass'y II; B4		B4
I-69	31	19	017-25120-105	*Set Guide Plate II; B4	1	
I-69	31	20	019-60015-009	*Master End Sensor (Send)	1	
I-69	31	21		**Junction Connector; 4P	1	Ref.Pg.II-37
I-69	31		017-95073-007	Set Guide Plate Ass'y II; A4		A4, L
I-69	31	19	017-25121-101	*Set Guide Plate II; A4	1	
I-69	31	20	019-60015-009	*Master End Sensor III (Send)	1	
I-69	31	21		**Junction Connector; 4P	1	Ref.Pg.II-37
I-69	31	22	000-10126-002	Pulley G; Original Feed Roller	1	
I-69	31	23	011-15120-006	Pulley A; Write Roller	1	
I-69	31	24	017-15108-000	Fixing Plate; Bearing	1	
I-69	31	25	600-50059-017	Bearing; FLW688ZZ	2	
I-69	31	26	620-20503-004	Belt; B50M x L3.2	1	
I-69	31	27	009-35214-009	Pulley PM (16); Exit Roller	1	
I-69	31	28	011-95077-009	Write Roller; 40	1	
I-69	31	29	011-15009-105	Catch Roller (Lower); M. -M.	1	
I-69	31	30	607-15000-809	Metal; F8 x 16 x 6; 18 x 2	4	
I-69	31	31	017-15102-001	Master Guide Plate	1	
I-69	31	32	014-15146-007	Spring; Master Guide Plate	2	
I-69	31	33	014-15144-209	Spring Hanger L; Master Guide Plate; CE	1	
I-69	31	34	014-15145-205	Spring Hanger R; Master Guide Plate; CE	1	
I-69	31	35	017-15103-105	Guide Plate; Load	1	
I-69	31	36	017-15101-005	Load Roller (Lower); M. -M.	1	
I-69	31	37	607-50806-409	Liner; R-MLC0806M	2	
I-69	31	38	011-15110-000	Pulley; Loading Roller (Lower)	1	
I-69	31	39	017-24146-100	Bracket; Aero Guide Sheet; CE	1	
I-69	31	40	017-24147-000	Aero Guide Sheet	1	
I-69	31	41	017-15104-004	Bracket; De-electricity Brush	1	

Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-69	31	42	011-15041-009	De-electricity Brush	1	
I-69	31	43	017-15107-003	Metal Fixing Plate	1	
I-69	31	44	017-15234-005	Set Plate; Master Holder Cover	1	
I-69	31	45	011-15001-007	Support Shaft	2	
I-69	31	46	017-15214-004	Holder Stay F	1	
I-69	31	47	017-15213-008	Holder Stay R	1	
I-69	31		017-95011-001	Master Loading Unit SW Ass'y		
I-69	31	48	017-25113-001	*Bracket; Micro-SW; M. -M.	1	
I-69	31	49	443-00120-501	*Micro-SW; E21-51N	1	
I-69	31	50	019-55004-007	*Wire Harness; Master Loading Unit SW	1	
I-69	31	51	665-02025-601	Wire Saddle; LWS-2N	1	
I-69	31	52	019-15281-105	Flange F; Master Roll	1	
I-69	31	53	019-15282-101	Flange R; Master Roll	1	
I-69	31	54	550-20987-005	Seal; Setting Master	1	
I-69	31	54	550-20988-001	Seal; Setting Master; Pic.	1	
I-69	31	55	550-21141-002	Seal; Paper Guide Set	1	
I-70	31	55	550-21142-009	Seal; Paper Guide Set; Pic.	1	
I-70	31	56	550-21073-007	Seal; P. -Rcv. -T.; Caution	1	

GR Parts List

Fig.32 MASTER-MAKING AREA (2) (GR1700, GR1750, GR2710, GR2750)

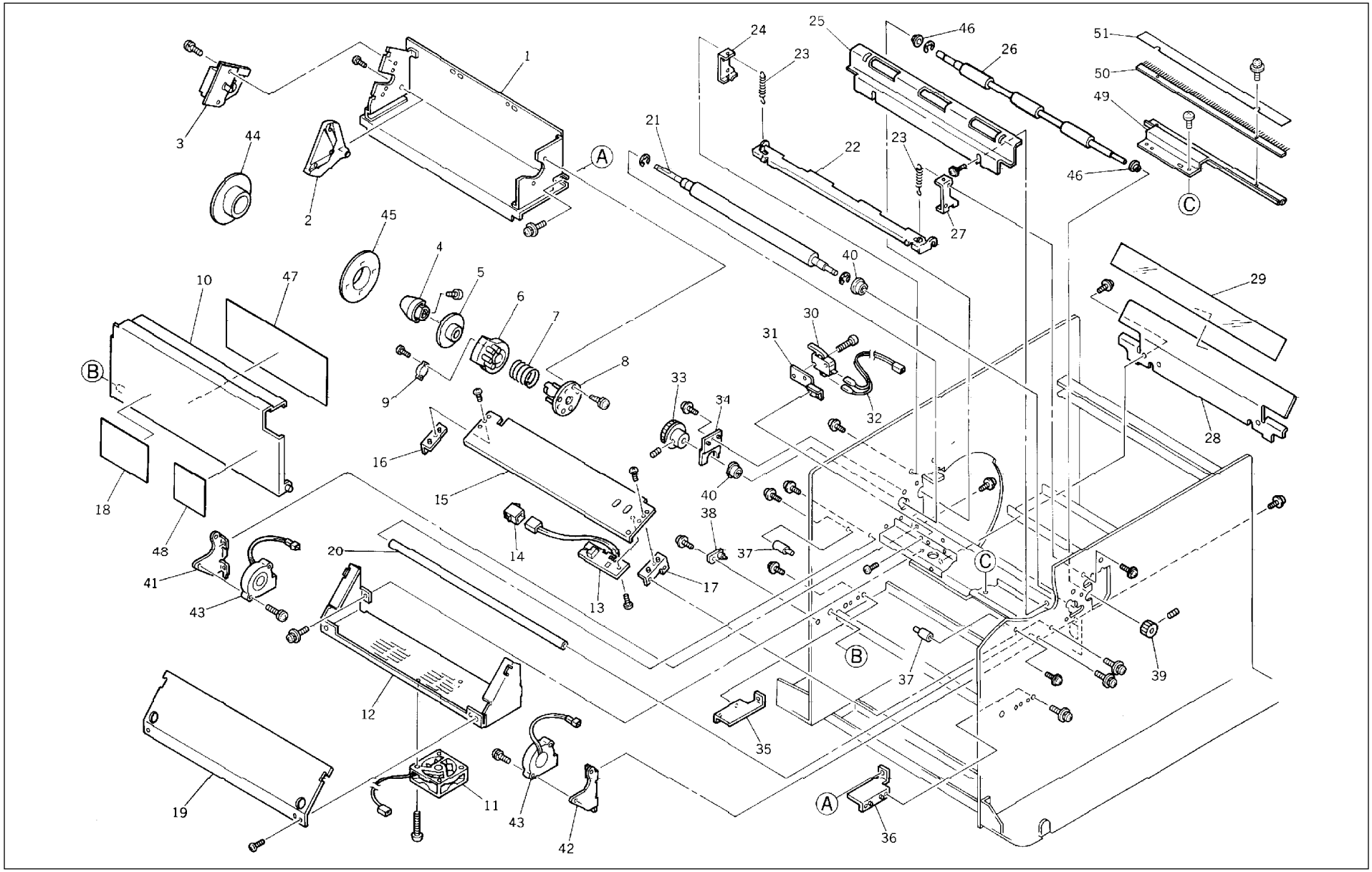


Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-73	32		017-95097-003	Unit/Master Making		1700 (Europe)
I-73	32		017-95004-102	Unit/Master Making		1750
I-73	32		017-95004-200	Unit/Master Making; CE		1700 (Other)
I-73	32		017-95003-106	Unit/Master Making; CE		2710, 2750
I-73	32	1	011-15056-006	*Spring (Right); M. -M.	1	
I-73	32	2	011-15055-000	*Spring (Left); M. -M.	1	
I-73	32	3	014-15021-107	*Fulcrum III; M. -M.; CE	2	
I-73	32	4-1	017-55078-103	Wire Harness; TPH Signal K II	1	1700 (Other)
I-73	32	4-1	017-55072-105	Wire Harness; TPH Signal K	1	1700 (Europe)
I-73	32	4-1	019-55063-100	Wire Harness; TPH Signal T	1	1.75027E+11
I-73	32	4-2	019-55065-006	Wire Harness; M. -M. -Image; CE	1	
I-73	32	5	443-00120-609	*Micro-SW; E21-91N	2	
I-73	32	6	011-15708-100	*Switch Cam	1	
I-73	32	7	011-15710-105	*Bracket; Micro-SW	1	
I-73	32	8	017-65000-005	*Thermal Pressure Motor III Ass'y	1	
I-73	32	9	011-15117-005	*Cam; Thermal Pressure Motor	1	
I-73	32	10	017-15006-002	*Bracket; De-electricity Brush	1	
I-73	32	11	011-15041-009	*De-electricity Brush	1	
I-73	32	12	017-45005-000	*Frame A; M. -M.; CE	1	
I-73	32	13	607-11000-200	*Metal; F4 x 7 x 6; 10 x 1.5	4	
I-73	32	14	011-15004-006	*Fulcrum; TPH	2	
I-73	32	15	017-15008-005	*Shaft; Load Roller	1	
I-73	32	16	017-15009-001	*Load Roller	3	
I-73	32	17	017-15007-106	*Catch Roller (Upper)	1	
I-73	32	18	011-15704-105	*Bracket; TPH	1	
I-73	32	19	011-15716-006	*Pressure Assist Plate	2	
I-73	32	20	011-15717-002	*Bracket; Pressure Assist Plate; K-TPH	2	1700
I-73	32	20	011-15751-103	*Bracket; Pressure Assist Plate; T-TPH; CE	2	Other
I-73	32	21	011-15718-106	*Spring; TPH Pressure	2	
I-73	32	22	011-15098-000	*Hook Spring	2	
I-73	32	23	017-15015-001	*Open/Close Hook II	1	
I-73	32	24	011-15013-005	*Open/Close Hook	1	
I-73	32	25	011-15010-006	*Shaft; Open/Close Hook	1	
I-73	32	26	019-51008-105	Sub-Power Supply PCB VI H	1	*1
I-73	32	27	017-55011-203	Wire Harness; S. Power	1	*1
I-73	32	28	665-02025-601	Wire Saddle; LWS-2N	1	
I-73	32	29	017-35010-006	Cover A; M. -M.; CE	1	
I-73	32	30	550-20671-105	Seal; M. -M.	1	
I-73	32	30	550-20672-101	Seal; M. -M.; Pic.	1	
I-73	32	31	019-60016-005	Master End Sensor (Receive)	1	
I-73	32	32		*Junction Connector; 3P	1	Ref.Pg.II-37
I-73	32	33	017-25011-101	Copy Guide Plate II (Lower); B4	1	B4
I-73	32	33	017-25014-100	Copy Guide Plate II (Lower); A4	1	A4, L
I-73	32	34	550-20118-104	TPH Seal	1	
I-73	32	34	550-20228-104	TPH Seal; Pic.	1	
I-73	32	35	014-15013-007	Sheet; Light Absorber; M. -M.	1	
I-73	32	36	011-15051-004	De-electricity Bar; M. -M.	2	
I-73	32	37-1	019-55027-007	Wire Harness; TPH-Power	1	*1
I-73	32	37-2	017-55070-005	Wire Harness; TPH Power B4; CE	1	*2
I-73	32		017-95042-004	TPH Ass'y; T400 GR		1750, 2750
I-73	32	38		*TPH 260 R22 Ass'y	1	
I-73	32	39	011-15034-002	*Bracket; De-electricity Brush; T-TPH	1	
I-73	32	40	011-15035-009	*Protection Sheet A; TPH	1	
I-73	32	41	011-15036-005	*De-electricity Brush; TPH	1	

Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-73	32	42	488-90003-101	*Ground Wire; U3-100-R3	1	
I-73	32		017-95043-000	TPH Ass'y; T300GR		2710
I-73	32	38		*TPH 260 R21 Ass'y	1	
I-73	32	39	011-15034-002	*Bracket; De-electricity Brush; T-TPH	1	
I-73	32	40	011-15035-009	*Protection Sheet A; TPH	1	
I-73	32	41	011-15036-005	*De-electricity Brush; TPH	1	
I-73	32	42	488-90003-101	*Ground Wire; U3-100-R3	1	
I-73	32		017-95044-007	TPH Ass'y; K300GR		1700
I-73	32	38		*TPH 260-12MGT-RS	1	
I-73	32	39	011-15734-004	*Bracket; De-electricity Brush;K-TPH	1	
I-73	32	40	011-15035-009	*Protection Sheet A; TPH	1	
I-73	32	41	011-15733-008	*De-electricity Brush; K-TPH	1	
I-73	32	42	488-90003-101	*Ground Wire; U3-100-R3	1	

GR Parts List

Fig.33 MASTER-MAKING AREA (1) (GR3750)

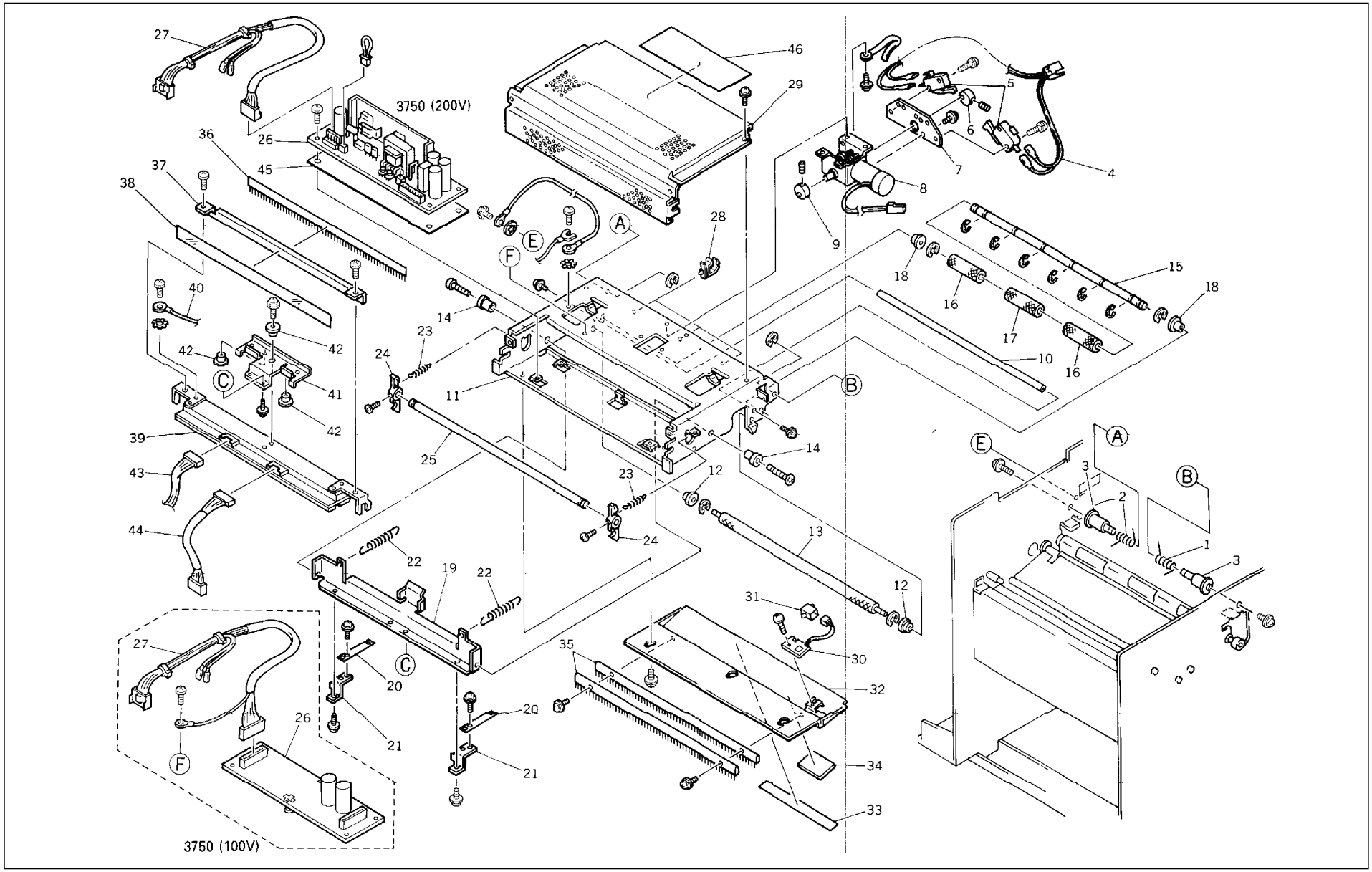


Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-75	33		019-95200-208	Unit/Master Roll Holder; A3; CE		
I-75	33	1	019-45201-009	*Master Roll Holder; A3; CE	1	
I-75	33	2	017-15281-003	*Guide Holder D; Master Holder	1	
I-75	33	3	019-95220-101	*Damper Gear Ass'y	1	
I-75	33		019-95210-106	*Guide Flange Ass'y A3	1	
I-75	33	4	019-15277-000	**Guide Flange; Master Holder	1	
I-75	33	5	019-15269-008	**Damper Gear	1	
I-75	33	6	019-15270-006	**Damper Case	1	
I-75	33	7	019-15273-005	**Spring; Master Holder	1	
I-75	33	8	019-15274-001	**Shaft Flange; Master Holder	1	
I-75	33	9	610-00006-008	**HG Damper; 2G50-J	1	
I-75	33	10	014-35210-100	Cover; Master Roll Holder; CE	1	
I-75	33		019-95095-005	Stocker Ass'y; A3		
I-75	33	11	017-65011-007	*Loading Fan; Stocker	1	
I-75	33	12	019-25111-003	*Stocker	1	
I-75	33		019-95070-002	Set Guide Plate Ass'y; A3		
I-75	33	13	019-60015-009	*Master End Sensor (Send)	1	
I-75	33	14		**Junction Connector; 4P	1	Ref.Pg.II-37
I-75	33	15	019-25121-106	*Set Guide Plate; A3	1	
I-75	33	16	014-15175-007	Stay L; Set Guide Plate	1	
I-75	33	17	014-15174-000	Stay R; Set Guide Plate	1	
I-75	33	18	550-21141-002	Seal; Paper Guide Set	1	
I-75	33	18	550-21142-009	Seal; Paper Guide Set; Pic.	1	
I-75	33	19	019-25112-000	Stocker Cover	1	
I-75	33	20	014-15178-200	Set Guide Shaft	1	
I-75	33	21	014-95076-101	Write Roller; A3	1	
I-75	33	22	014-15131-107	Master Guide Plate; A3	1	
I-75	33	23	014-15146-007	Spring; Master Guide Plate	2	
I-75	33	24	014-15144-209	Spring Hanger L; Master Guide Plate; CE	1	
I-75	33	25	014-15191-100	Guide Plate; Load; A3	1	
I-75	33	26	014-15102-000	Load Roller (Lower); M. -M.	1	
I-75	33	27	014-15145-205	Spring Hanger R; Master Guide Plate; CE	1	
I-75	33	28	019-24126-104	Bracket; Aero Guide Sheet; CE	1	
I-75	33	29	019-24127-100	Aero Guide Sheet; A3	1	
I-75	33		019-95010-000	Master Loading Unit SW Ass'y		
I-75	33	30	443-00120-501	*Micro-SW; E21-51N	1	
I-75	33	31	014-15179-002	*Bracket; Micro-SW; M. -M.	1	
I-75	33	32	019-55004-007	*Wire Harness; Master Loading Unit SW	1	
I-75	33	33	000-10126-002	Pulley G; Original Feed Roller	1	
I-75	33	34	014-15182-003	Fixing Plate; Pulley G	1	
I-75	33	35	017-15214-004	Holder Stay F	1	
I-75	33	36	017-15213-008	Holder Stay R	1	
I-75	33	37	011-15001-007	Support Shaft	2	
I-75	33	38	014-15214-002	Set Plate; Cover	1	
I-75	33	39	011-15110-000	Pulley; Loading Roller (Lower)	1	
I-75	33	40	600-50059-017	Bearing; FLW688ZZ	2	
I-75	33	41	017-24152-100	Bracket F; Master Removal Fan	1	
I-75	33	42	017-24153-107	Bracket R; Master Removal Fan	1	
I-75	33	43	015-65041-009	Master Removal Fan	2	
I-75	33	44	019-15281-105	Flange F; Master Roll	1	
I-75	33	45	019-15282-101	Flange R; Master Roll	1	
I-75	33	46	607-15000-809	Metal; F8 x 16 x 6; 18 x 2	2	
I-75	33	47	550-20987-005	Seal; Setting Master	1	
I-75	33	47	550-20988-001	Seal; Setting Master; Pic.	1	

Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-75	33	48	550-21073-007	Seal; P. -Rcv. -T.; Caution	1	
I-75	33	49	019-25102-004	Bracket; De-electricity Brush	1	
I-75	33	50	019-25101-008	De-electricity Brush	1	
I-75	33	51	019-25103-000	Protection Sheet; De-electricity Brush	1	

GR Parts List

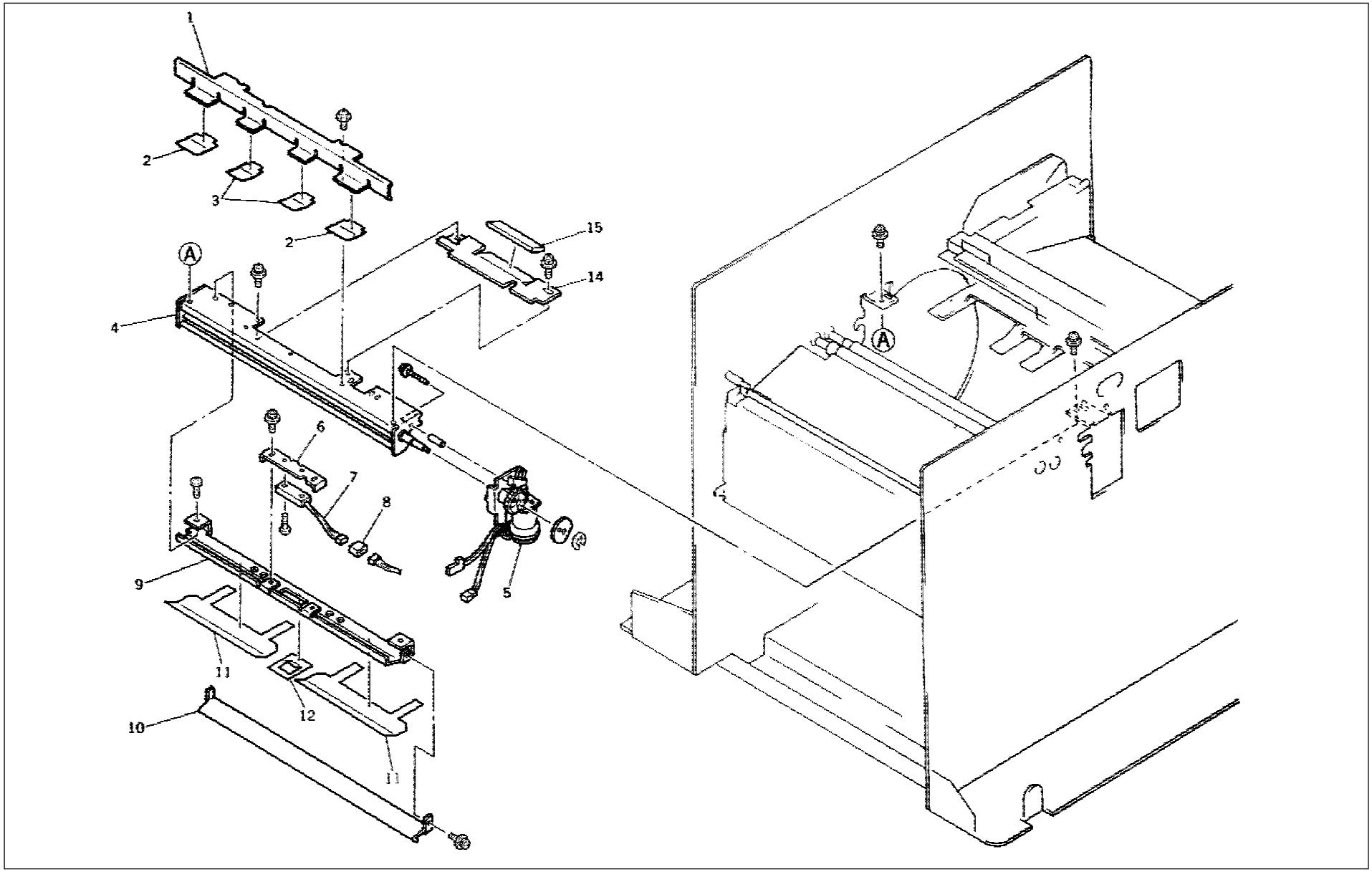
Fig.34 MASTER-MAKING AREA (2) (GR3750)



Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-77	34		019-95000-101	Unit/Master Making; A3; CE		
I-77	34	1	011-15056-006	*Spring (Right); M. -M.	1	
I-77	34	2	011-15055-000	*Spring (Left); M. -M.	1	
I-77	34	3	014-15021-107	*Fulcrum III; M. -M.; CE	2	
I-77	34	4	019-55065-006	Wire Harness; M. -M.-Image; CE	1	
I-77	34	5	443-00120-609	*Micro-SW; E21-91N	2	
I-77	34	6	011-15708-100	*Switch Cam	1	
I-77	34	7	011-15710-105	*Bracket; Micro-SW	1	
I-77	34	8	017-65000-005	*Thermal Pressure Motor III Ass'y	1	
I-77	34	9	011-15117-005	*Cam; Thermal Pressure Motor	1	
I-77	34	10	014-15028-004	*Reinforce Shaft	1	
I-77	34	11	019-45001-000	*Frame A; M. -M.; CE	1	
I-77	34	12	607-11000-200	*Metal; F4 x 7 x 6; 10 x 1.5	2	
I-77	34	13	014-15018-009	*Catch Roller (Upper); A3	1	
I-77	34	14	011-15004-006	*Fulcrum; TPH	2	
I-77	34	15	019-25007-001	*Shaft; Load Roller	1	
I-77	34	16	017-15009-001	*Load Roller	2	
I-77	34	17	014-15007-007	*Load Roller	1	
I-77	34	18	607-13000-607	*Metal; F6 x 9 x 7; 11 x 1	2	
I-77	34	19	014-15004-008	*Bracket; TPH; A3	1	
I-77	34	20	014-15022-006	*Pressure Assist Plate	2	
I-77	34	21	014-15020-208	*Bracket; Pressure Assist Plate; CE	2	
I-77	34	22	011-15718-106	*Spring; TPH Pressure	2	
I-77	34	23	011-15098-000	*Hook Spring	2	
I-77	34	24	011-15013-005	*Open/Close Hook	2	
I-77	34	25	014-15008-003	*Shaft; Open/Close Hook; A3	1	
I-77	34	26	019-51008-105	Sub-Power Supply PCB VI H	1	100V
I-77	34	26	019-51031-000	Sub-Power Supply PCB; CE	1	200V
I-77	34	27	017-55011-203	Wire Harness; S. Power	1	100V
I-77	34	27	019-55080-102	Wire Harness; TPH Power A3; CE	1	200V
I-77	34	28	665-02025-601	Wire Saddle; LWS-2N	1	
I-77	34	29	019-45010-009	Cover A; M. -M.; CE	1	
I-77	34	30	019-60016-005	Master End Sensor (Receive)	1	
I-77	34	31		*Junction Connector; 3P	1	Ref.Pg.II-37
I-77	34	32	019-25011-009	Copy Guide Plate (Lower)	1	
I-77	34	33	550-20118-104	TPH Seal	1	
I-77	34	34	014-15013-007	Sheet; Light Absorber; M. -M.	1	
I-77	34	35	014-15011-004	De-electricity Bar; M. -M.; A3	2	
I-77	34		019-95035-002	TPH Ass'y; T400A3		
I-77	34	36	014-15035-000	*De-electricity Brush; TPH; A3	1	
I-77	34	37	014-15033-008	*Bracket; De-electricity Brush; TPH; A3	1	
I-77	34	38	014-15034-101	*Protection Sheet A; TPH; A3	1	
I-77	34	39		*TPH	1	
I-77	34	40	488-90003-101	*Ground Wire; U3-100-R3	1	
I-77	34	41	019-25020-008	*Set Plate; TPH	1	
I-77	34	42	019-25021-004	*TPH Boss	3	
I-77	34	43	019-55063-100	Wire Harness; TPH Signal T	1	
I-77	34	44	019-55027-007	Wire Harness; TPH - Power	1	
I-77	34	45	017-17240-002	Sheet; Sub-Power Supply PCB	1	
I-77	34	46	550-20671-105	Seal; M. -M.	1	
I-77	34	46	550-20672-101	Seal; M. -M.; Pic.	1	

GR Parts List

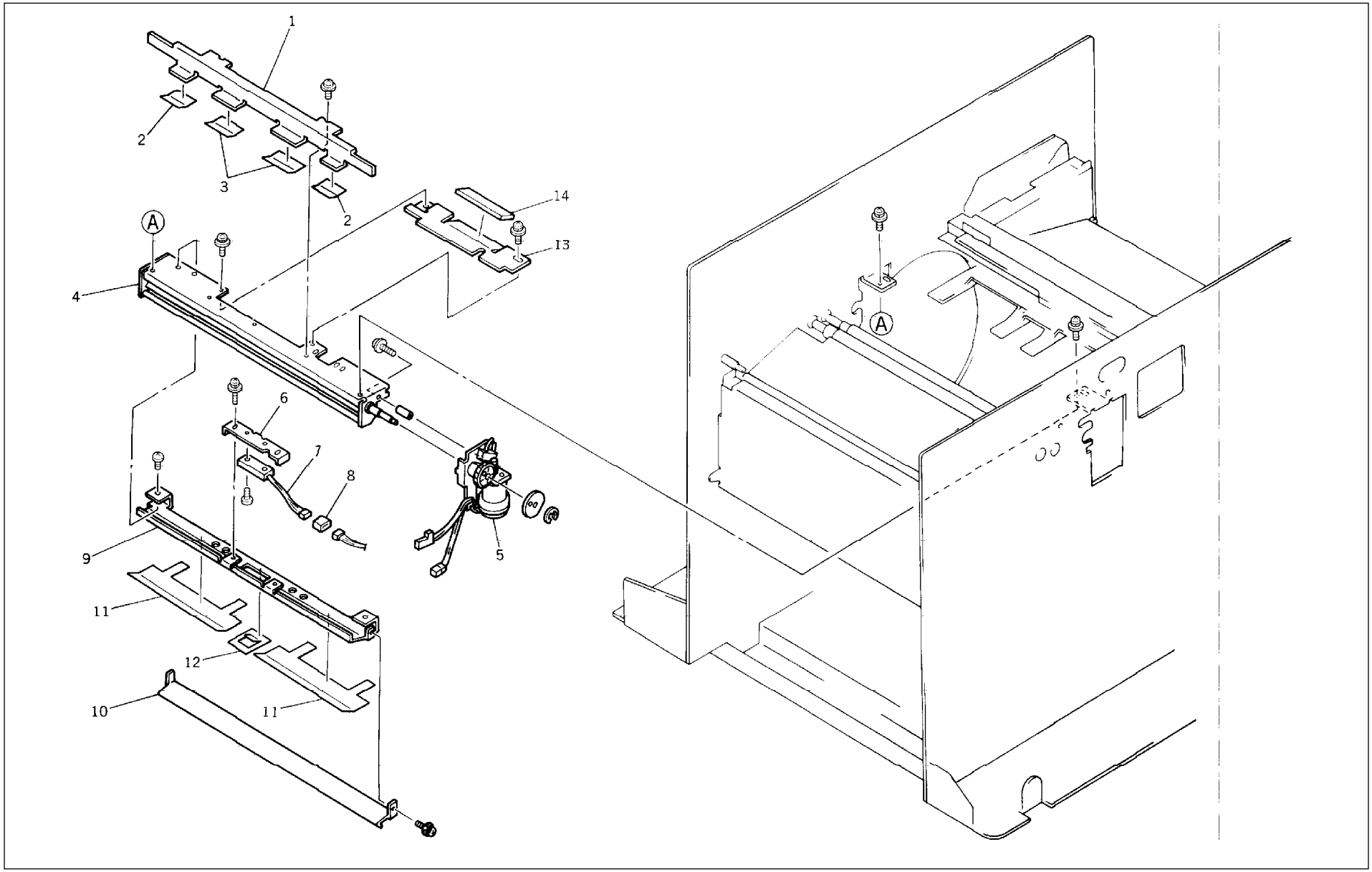
Fig.35 CUTTER UNIT (GR1700, GR1750, GR2710, GR2750)



Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-79	35		011-95111-002	Cutter Cover A Ass'y		
I-79	35	1	011-15047-104	*Cutter Cover A	1	
I-79	35	2	011-15049-000	*Set Sheet B	2	
I-79	35	3	011-15048-003	*Set Sheet A	2	
I-79	35		017-95302-200	Unit/Cutter II; B4; CE		
I-79	35		017-95303-100	Unit/Cutter II; A4; CE		
I-79	35	4		*Cutter Body	1	
I-79	35	5	019-65008-205	**Cutter Motor Ass'y; CE	1	
I-79	35		019-25309-008	**Gear; Cutter Motor	1	
I-79	35	6	017-15306-006	*Bracket; Master Positioning Sensor	1	
I-79	35	7	019-60019-101	*Master Positioning Sensor II	1	
I-79	35	8		*Junction Connector; 3P	1	Ref.Pg.II-37
I-79	35	9	017-15303-309	*Cutter Cover	1	
I-79	35	10	011-15176-206	*Cutter Guide IV	1	
I-79	35	11	017-25306-004	*Cutter Guide Sheet (B4)	2	B4
I-79	35	11	017-25307-000	*Cutter Guide Sheet (A4)	2	A4
I-79	35	12	017-25305-105	*Cutter Center Guide Sheet II	1	
I-79	35	13	017-15310-003	*Master Guide Stopper Plate	1	
I-79	35	14	017-15311-107	*Master Guide Stopper Cushion	1	

GR Parts List

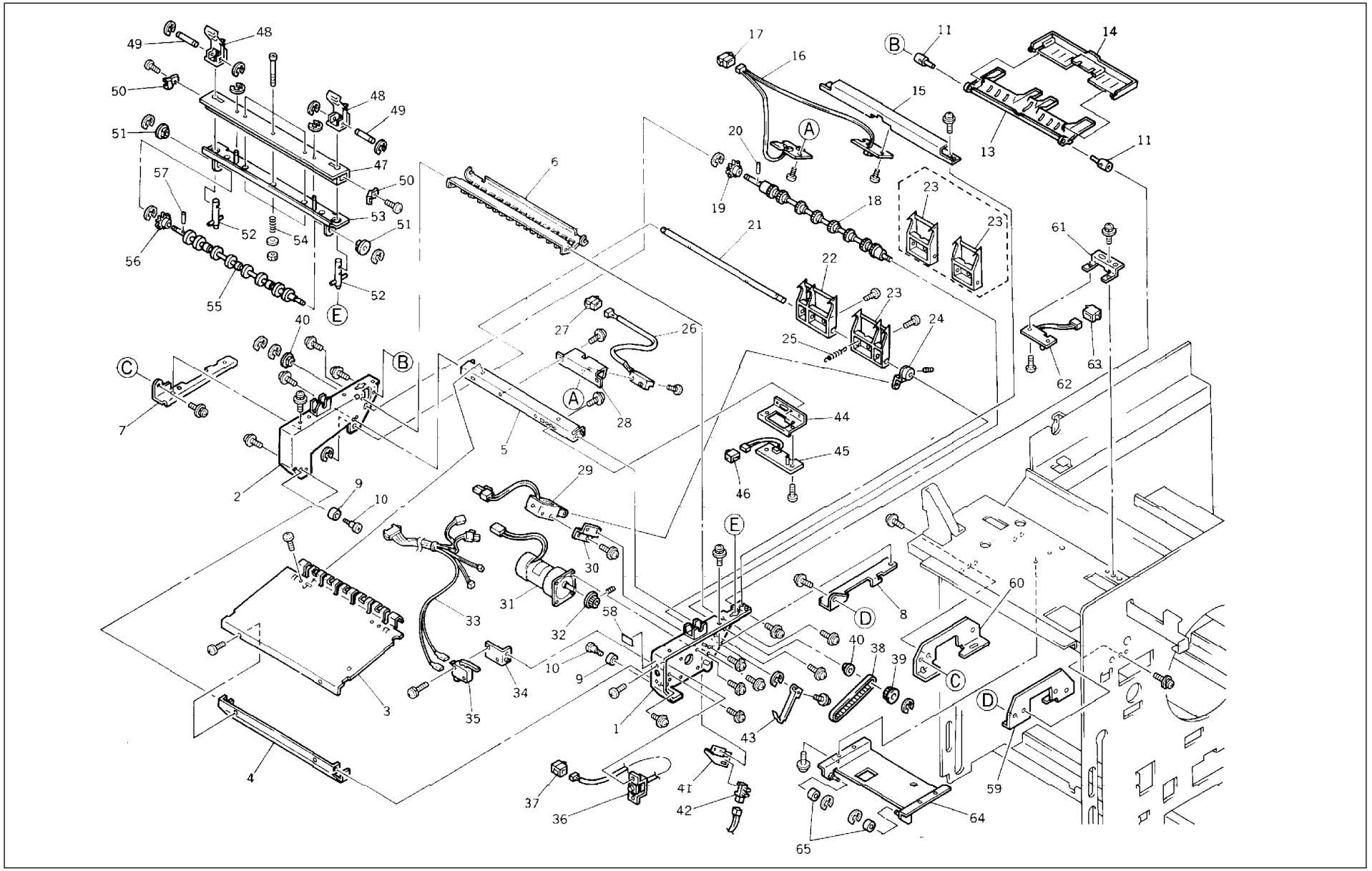
Fig.36 CUTTER UNIT (GR3750)



Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-81	36		019-95100-009	Set Sheet Plate Ass'y; A3		
I-81	36	1	019-25115-009	*Set Sheet Plate; A3	1	
I-81	36	2	019-25116-005	*Set Sheet	2	
I-81	36	3	014-15116-205	*Set Sheet E	2	
I-81	36		019-95300-202	Unit/Cutter; A3; CE		
I-81	36	4		*Cutter Body	1	
I-81	36	5	019-65008-205	**Cutter Motor Ass'y; CE	1	
I-81	36		019-25309-008	**Gear; Cutter Motor	1	
I-81	36	6	017-15306-006	*Bracket; Master Positioning Sensor	1	
I-81	36	7	019-60019-101	*Master Positioning Sensor II	1	
I-81	36	8		*Junction Connector; 3P	1	Ref.Pg.II-37
I-81	36	9	019-25301-201	*Cutter Cover	1	
I-81	36	10	019-25307-005	*Cutter Guide	1	
I-81	36	11	019-25311-002	*Cutter Guide Sheet (A3)	2	
I-81	36	12	019-25312-203	*Cutter Center Guide Sheet	1	
I-81	36	13	019-25305-002	*Master Guide Stopper Plate	1	
I-81	36	14	019-25306-009	*Master Guide Stopper Cushion	1	

GR Parts List

Fig.37 MASTER REMOVAL UNIT (GR1700, GR1750)

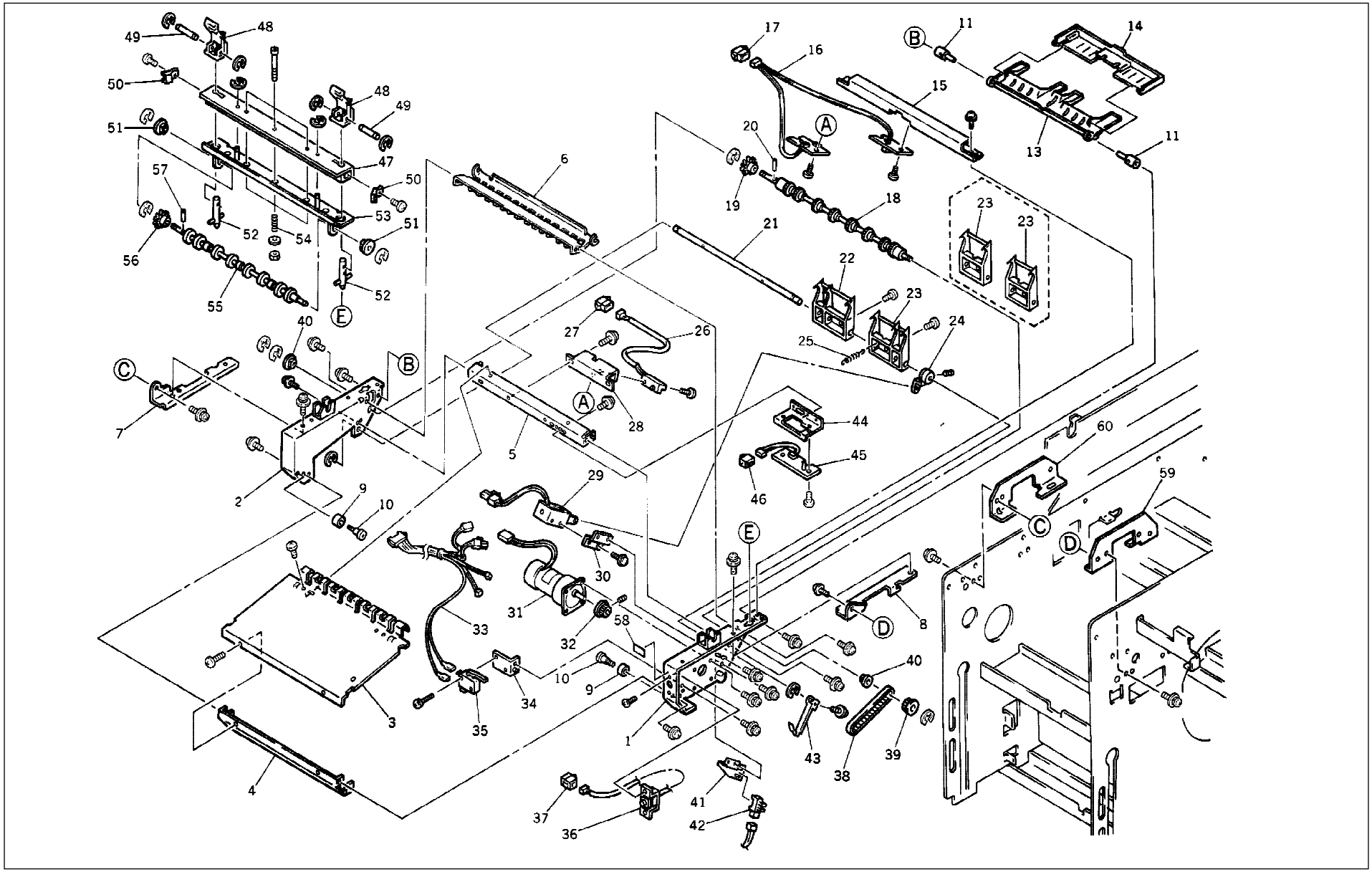


Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-83	37		017-94105-100	Unit/Master Removal II; CE		B4
I-83	37		017-94106-106	Unit/Master Removal II; A4; CE		A4, L
I-83	37	1	017-44101-006	*Right-Side Frame; M. -Rmv.; CE	1	
I-83	37	2	017-44104-005	*Left-Side Frame; M. -Rmv.; CE	1	
I-83	37	3	017-34105-003	*Base Plate; M. -Rmv.; B4; CE	1	B4
I-83	37	3	017-34126-000	*Base Plate; M. -Rmv.; A4; CE	1	A4, L
I-83	37	4	017-34104-007	*Stay B; M. -Rmv.; CE	1	
I-83	37	5	017-24106-001	*Stay A; M. -Rmv.	1	
I-83	37	6	017-14106-208	*Guide Plate; M. -Rmv.; B4; CE	1	B4
I-83	37	6	017-14127-108	*Guide Plate; M. -Rmv.; A4	1	A4, L
I-83	37	7	017-44112-008	*Set Plate R; M. -Rmv.; CE	1	
I-83	37	8	017-44111-001	*Set Plate F; M. -Rmv.; CE	1	
I-83	37	9	017-14114-006	*Set Collar; M. -Rmv.	2	
I-83	37	10	017-14115-002	*Screw; M. -Rmv.	2	
I-83	37	11	017-14116-009	*Fulcrum; Master Guide; M. -Rmv.	2	
I-83	37	13	017-14120-200	*Master Guide; M. -Rmv.	1	
I-83	37	14	017-14172-200	*Guide Plate; M. -Rmv.	1	
I-83	37	15	017-34124-105	*Upper Stay; M. -Rmv.; CE	1	
I-83	37	16	017-60001-208	*Master Removal Sensor	1	
I-83	37	17		**Junction Connector; 5P	1	Ref.Pg.II-37
I-83	37	18	017-14107-204	*Vertical Transport Roller (Down)	1	B4
I-83	37	18	017-14128-201	*Vertical Transport Roller (Down); A4	1	A4, L
I-83	37	19	612-03103-009	*Gear B; 1.25 x 14	1	
I-83	37	20		*Pin; f 2.5 x 8	1	Ref.Pg.II-37
I-83	37	21	017-24115-000	*Shaft II; M. -Rmv. Hook; B4	1	B4
I-83	37	21	017-24116-007	*Shaft II; M. -Rmv. Hook; A4	1	A4, L
I-83	37	22	011-14169-001	*Master Removal Hook (Right); B4	1	B4
I-83	37	23	011-14168-005	*Master Removal Hook (Left); B4	1	B4
I-83	37	23	007-17121-104	*Master Removal Hook	2	A4
I-83	37	24	011-14115-009	*Linking Plate; M. -Rmv. Hook	1	
I-83	37	25	000-10148-030	*Spring B	1	
I-83	37	26	017-60037-105	*Master Sensor II	1	
I-83	37	27		**Junction Connector; 3P	1	Ref.Pg.II-37
I-83	37	28	017-14111-201	*Sensor Bracket; M. -Rmv.	1	
I-83	37	29	011-65018-300	*Master Removal Solenoid	1	
I-83	37	30	017-14122-106	*Bracket; M. -Rmv. Solenoid	1	
I-83	37	31	017-65003-004	*M. -Rmv. Vertical Transport Motor	1	
I-83	37	32	002-14517-000	*Pulley; Duct	1	
I-83	37	33	019-55005-003	*Wire Harness; M. -Rmv.	1	
I-83	37	34	011-14408-006	*Bracket; Disposal Box SW	1	
I-83	37	35	443-00121-109	*Micro-SW; 21-52N	1	
I-83	37	36	017-60010-002	*Switch A	1	
I-83	37	37		**Junction Connector; 2P	1	Ref.Pg.II-37
I-83	37	38	620-32916-002	*Belt; 291-3M-6	1	
I-83	37	39	011-14121-106	*Pulley B; M. -Rmv.	1	
I-83	37	40	607-13000-402	*Metal; F6 x 10/9 x 6; 12 x 1.5	2	
I-83	37	41	017-24110-009	*Bracket; M. -Rmv. Hook Sensor	1	
I-83	37	42	443-30005-006	*Sensor; GP1A71A	1	
I-83	37	43	017-24109-108	*Actuator; M. -Rmv. Hook Sensor	1	
I-83	37	44	017-24108-101	*Bracket; Disposal Box Master Sensor	1	
I-83	37	45	019-60001-008	*Disposal Box Master Sensor (Rcv.)	1	
I-83	37	46		**Junction Connector; 3P	1	Ref.Pg.II-37
I-83	37		017-94115-202	Holder Ass'y II; V.-Transport Roller; CE		B4
I-83	37		017-94116-101	Holder Ass'y II; V.-Transport Roller; A4; CE		A4, L

Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-83	37	47	017-44135-105	*Upper Holder A; V.-Transport Roller; CE	1	
I-83	37	48	017-24139-104	*Knob; M. -Rmv.	2	
I-83	37	49	017-24140-005	*Knob Shaft; M. -Rmv.	2	
I-83	37	50	017-24141-001	*Lock Plate	2	
I-83	37	51	607-13000-003	*Metal; F6 x 10/9 x 4; 12 x 1.5	2	
I-83	37	52	017-24138-000	*Guide Boss; M. -Rmv.	2	
I-83	37	53	017-44131-002	*Upper Holder B; V.-Transport Roller; CE	1	
I-83	37	54	007-14113-100	*Spring; Vertical Transport	3	
I-83	37	55	017-14138-207	*Vertical Transport Roller (UP); B4	1	B4
I-83	37	55	017-14141-208	*Vertical Transport Roller (UP); A4	1	A4, L
I-83	37	56	612-03103-009	*Gear B; 1.25 x 14	1	
I-83	37	57		*Pin; f 2.5 x 8	1	Ref.Pg.II-37
I-83	37	58	550-20059-108	Seal; P. -F. -T. Down	1	
I-83	37	59	017-44113-004	Fixing Plate F; M. -Rmv.; CE	1	
I-83	37	60	017-44114-000	Fixing Plate R; M. -Rmv.; CE	1	
I-83	37	61	017-24163-005	Bracket; Disposal Box Master Sensor	1	
I-84	37	62	019-60000-001	Disposal Box Master Sensor	1	
I-84	37	63		*Junction Connector; 3P	1	Ref.Pg.II-37
I-84	37	64	017-24161-100	Disposal Box Guide II; CE	1	
I-84	37	65	017-24151-007	Guide Collar; Disposal Box Guide	2	

GR Parts List

Fig.38 MASTER REMOVAL UNIT (GR2710, GR2750)

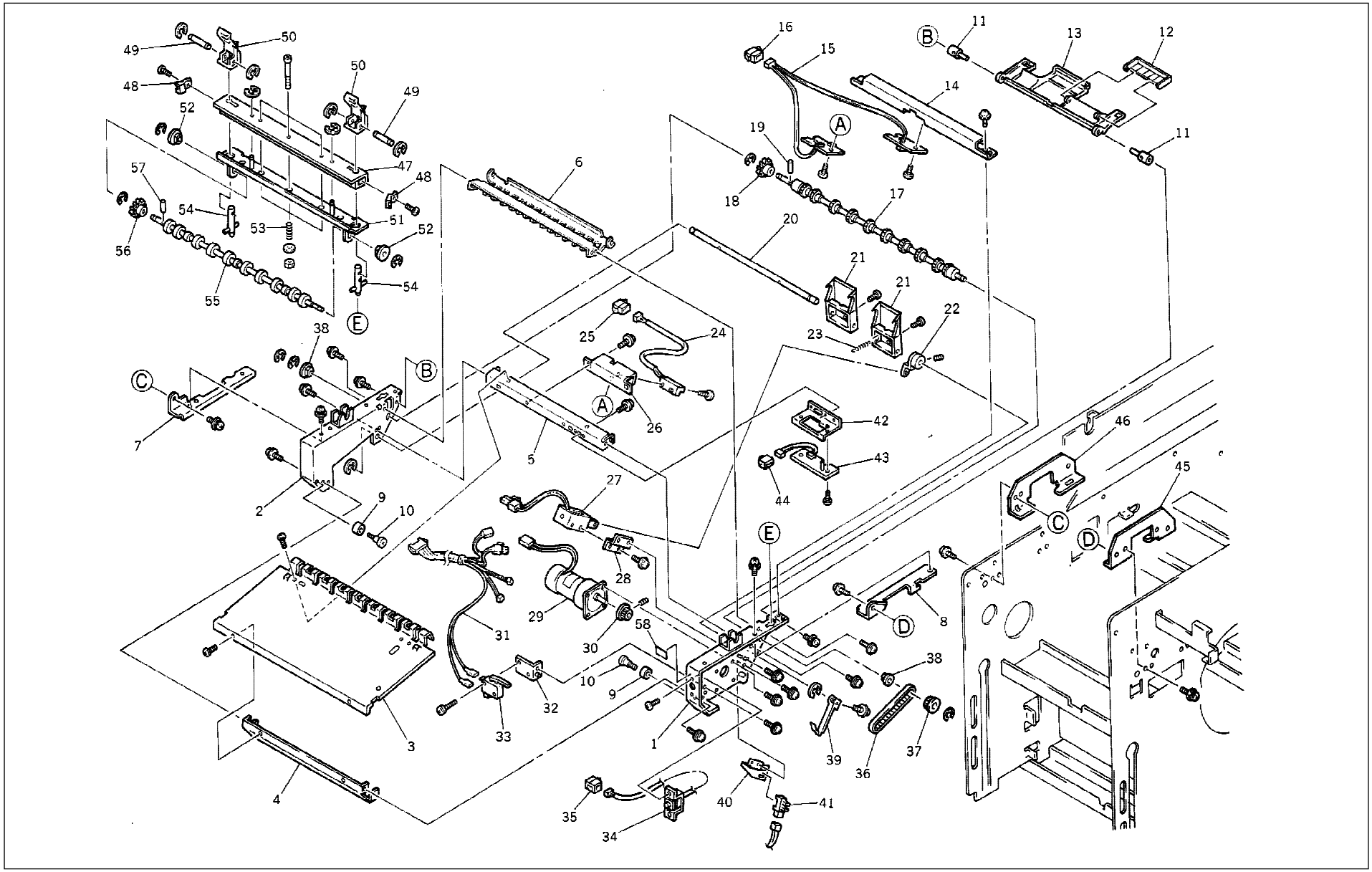


Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-87	38		017-94105-100	Unit/Master Removal II; CE		B4
I-87	38		017-94106-106	Unit/Master Removal II; A4; CE		A4, L
I-87	38	1	017-44101-006	*Right-Side Frame; M. -Rmv.; CE	1	
I-87	38	2	017-44104-005	*Left-Side Frame; M. -Rmv.; CE	1	
I-87	38	3	017-34105-003	*Base Plate; M. -Rmv.; B4; CE	1	B4
I-87	38	3	017-34126-000	*Base Plate; M. -Rmv.; A4; CE	1	A4, L
I-87	38	4	017-34104-007	*Stay B; M. -Rmv.; CE	1	
I-87	38	5	017-24106-001	*Stay A; M. -Rmv.	1	
I-87	38	6	017-14106-208	*Guide Plate; M. -Rmv.; B4; CE	1	
I-87	38	6	017-14127-108	*Guide Plate; M. -Rmv.; A4	1	
I-87	38	7	017-44112-008	*Set Plate R; M. -Rmv.; CE	1	
I-87	38	8	017-44111-001	*Set Plate F; M. -Rmv.; CE	1	
I-87	38	9	017-14114-006	*Set Collar; M. -Rmv.	2	
I-87	38	10	017-14115-002	*Screw; M. -Rmv.	2	
I-87	38	11	017-14116-009	*Fulcrum; Master Guide; M. -Rmv.	2	
I-87	38	13	017-14120-200	*Master Guide; M. -Rmv.	1	
I-87	38	14	017-14172-200	*Guide Plate; M. -Rmv.	1	
I-87	38	15	017-34124-105	*Upper Stay; M. -Rmv.; CE	1	
I-87	38	16	017-60001-208	*Master Removal Sensor	1	
I-87	38	17		**Junction Connector; 5P	1	Ref.Pg.II-37
I-87	38	18	017-14107-204	*Vertical Transport Roller (Down)	1	B4
I-87	38	18	017-14128-201	*Vertical Transport Roller (Down); A4	1	A4, L
I-87	38	19	612-03103-009	*Gear B; 1.25 x 14	1	
I-87	38	20		*Pin; f 2.5 x 8	1	Ref.Pg.II-37
I-87	38	21	017-24115-000	*Shaft II; M. -Rmv. Hook; B4	1	B4
I-87	38	21	017-24116-007	*Shaft II; M. -Rmv. Hook; A4	1	A4, L
I-87	38	22	011-14169-001	*Master Removal Hook (Right); B4	1	B4
I-87	38	23	011-14168-005	*Master Removal Hook (Left); B4	1	B4
I-87	38	23	007-17121-104	*Master Removal Hook	2	A4
I-87	38	24	011-14115-009	*Linking Plate; M. -Rmv. Hook	1	
I-87	38	25	000-10148-030	*Spring B	1	
I-87	38	26	017-60037-105	*Master Sensor II	1	
I-87	38	27		**Junction Connector; 3P	1	Ref.Pg.II-37
I-87	38	28	017-14111-201	*Sensor Bracket; M. -Rmv.	1	
I-87	38	29	011-65018-300	*Master Removal Solenoid	1	
I-87	38	30	017-14122-106	*Bracket; M. -Rmv. Solenoid	1	
I-87	38	31	017-65003-004	*M. -Rmv. Vertical Transport Motor	1	
I-87	38	32	002-14517-000	*Pulley; Duct	1	
I-87	38	33	019-55005-003	*Wire Harness; M. -Rmv.	1	
I-87	38	34	011-14408-006	*Bracket; Disposal Box SW	1	
I-87	38	35	443-00121-109	*Micro-SW; 21-52N	1	
I-87	38	36	017-60010-002	*Switch A	1	
I-87	38	37		**Junction Connector; 2P	1	Ref.Pg.II-37
I-87	38	38	620-32916-002	*Belt; 291-3M-6	1	
I-87	38	39	011-14121-106	*Pulley B; M. -Rmv.	1	
I-87	38	40	607-13000-402	*Metal; F6 x 10/9 x 6; 12 x 1.5	2	
I-87	38	41	017-24110-009	*Bracket; M. -Rmv. Hook Sensor	1	
I-87	38	42	443-30005-006	*Sensor; GP1A71A	1	
I-87	38	43	017-24109-108	*Actuator; M. -Rmv. Hook Sensor	1	
I-87	38	44	017-24108-101	*Bracket; Disposal Box Master Sensor	1	
I-87	38	45	019-60001-008	*Disposal Box Master Sensor (Rcv.)	1	
I-87	38	46		**Junction Connector; 3P	1	Ref.Pg.II-37
I-87	38		017-94115-202	Holder Ass'y II; V.-Transport Roller; CE		B4
I-87	38		017-94116-101	Holder Ass'y II; V.-Transport Roller; A4; CE		A4, L

Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-87	38	47	017-44135-105	*Upper Holder A; V.-Transport Roller; CE	1	
I-87	38	48	017-24139-104	*Knob; M. -Rmv.	2	
I-87	38	49	017-24140-005	*Knob Shaft; M. -Rmv.	2	
I-87	38	50	017-24141-001	*Lock Plate	2	
I-87	38	51	607-13000-003	*Metal; F6 x 10/9 x 4; 12 x 1.5	2	
I-87	38	52	017-24138-000	*Guide Boss; M. -Rmv.	2	
I-87	38	53	017-44131-002	*Upper Holder B; V. - Transport Roller; CE	1	
I-87	38	54	007-14113-100	*Spring; Vertical Transport	3	
I-87	38	55	017-14138-207	*Vertical Transport Roller (UP); B4	1	B4
I-87	38	55	017-14141-208	*Vertical Transport Roller (UP); A4	1	A4, L
I-87	38	56	612-03103-009	*Gear B; 1.25 x 14	1	
I-87	38	57		*Pin; f 2.5 x 8	1	Ref.Pg.II-37
I-87	38	58	550-20059-108	Seal; P. -F. -T. Down	1	
I-87	38	59	017-44113-004	Fixing Plate F; M. -Rmv.; CE	1	
I-87	38	60	017-44114-000	Fixing Plate R; M. -Rmv.; CE	1	

GR Parts List

Fig.39 MASTER REMOVAL UNIT (GR3750)

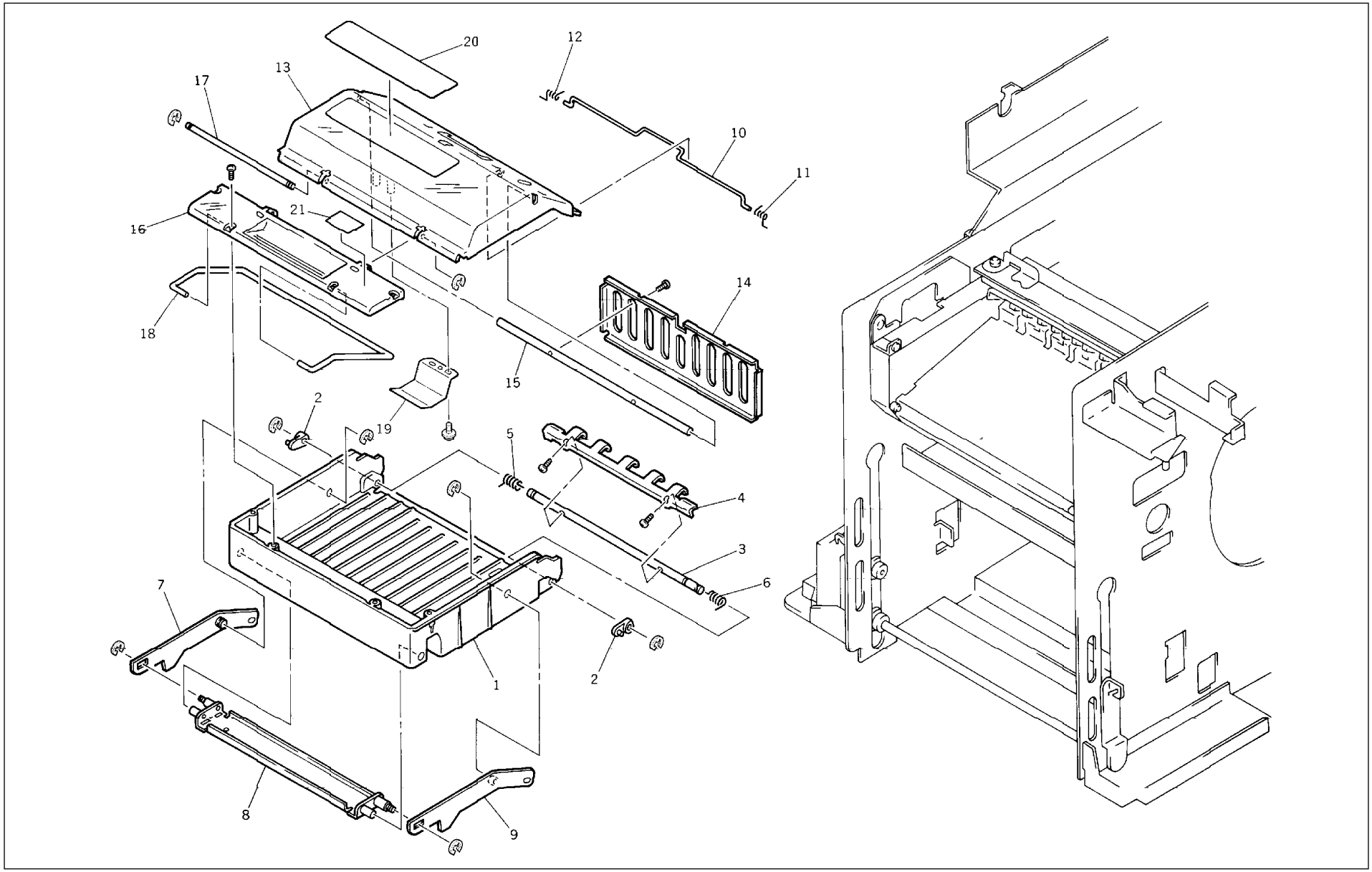


Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-89	39		019-94100-102	Unit/Master Removal; A3; CE		
I-89	39	1	017-44101-006	*Right-Side Frame; M. -Rmv.; CE	1	
I-89	39	2	017-44104-005	*Left-Side Frame; M. -Rmv.; CE	1	
I-89	39	3	019-44103-003	*Base Plate; M. -Rmv; A3; CE	1	
I-89	39	4	019-44102-007	*Stay B; M. -Rmv.; CE	1	
I-89	39	5	019-24101-004	*Stay A; M. -Rmv.	1	
I-89	39	6	019-24104-208	*Guide Plate; M. -Rmv.; A3; CE	1	
I-89	39	7	017-44112-008	*Set Plate R; M. -Rmv.; CE	1	
I-89	39	8	017-44111-001	*Set Plate F; M. -Rmv.; CE	1	
I-89	39	9	017-14114-006	*Set Collar; M. -Rmv.	2	
I-89	39	10	017-14115-002	*Screw; M. -Rmv.	2	
I-89	39	11	017-14116-009	*Fulcrum; Master Guide; M. -Rmv.	2	
I-89	39	12	019-24111-000	*Guide Plate; M. -Rmv.; A3	1	
I-89	39	13	019-24110-100	*Master Guide; M. -Rmv.; A3	1	
I-89	39	14	019-44108-102	*Upper Stay; M. -Rmv.; CE	1	
I-89	39	15	017-60001-208	*Master Removal Sensor	1	
I-89	39	16		**Junction Connector; 5P	1	Ref.Pg.II-37
I-89	39	17	019-24105-000	*Vertical Transport Roller (Down); A3	1	
I-89	39	18	612-03103-009	*Gear B; 1.25 x 14	1	
I-89	39	19		*Pin; f 2.5 x 8	1	Ref.Pg.II-37
I-89	39	20	019-24107-002	*Shaft; M. -Rmv. Hook; A3	1	
I-89	39	21	007-17121-104	*Master Removal Hook	2	
I-89	39	22	011-14115-009	*Linking Plate; M. -Rmv. Hook	1	
I-89	39	23	000-10148-030	*Spring B	1	
I-89	39	24	017-60037-105	*Master Sensor II	1	
I-89	39	25		**Junction Connector; 3P	1	Ref.Pg.II-37
I-89	39	26	017-14111-201	*Sensor Bracket; M. -Rmv.	1	
I-89	39	27	011-65018-300	*Master Removal Solenoid	1	
I-89	39	28	017-14122-106	*Bracket; M. -Rmv. Solenoid	1	
I-89	39	29	017-65003-004	*M. -Rmv. Vertical Transport Motor	1	
I-89	39	30	002-14517-000	*Pulley; Duct	1	
I-89	39	31	019-55005-003	*Wire Harness; M. -Rmv.	1	
I-89	39	32	011-14408-006	*Bracket; Disposal Box SW	1	
I-89	39	33	443-00121-109	*Micro-SW; 21-52N	1	
I-89	39	34	017-60010-002	*Switch A	1	
I-89	39	35		**Junction Connector; 2P	1	Ref.Pg.II-37
I-89	39	36	620-32916-002	*Belt; 291-3M-6	1	
I-89	39	37	011-14121-106	*Pulley B; M. -Rmv.	1	
I-89	39	38	607-13000-402	*Metal; F6 x 10/9 x 6; 12 x 1.5	2	
I-89	39	39	017-24109-108	*Actuator; M. -Rmv. Hook Sensor	1	
I-89	39	40	017-24110-009	*Bracket; M. -Rmv. Hook Sensor	1	
I-89	39	41	443-30005-006	*Sensor; GP1A71A	1	
I-89	39	42	017-24108-101	*Bracket; Disposal Box Master Sensor	1	
I-89	39	43	019-60001-008	*Disposal Box Master Sensor (Rcv.)	1	
I-89	39	44		**Junction Connector; 3P	1	Ref.Pg.II-37
I-89	39	45	017-44113-004	Fixing Plate F; M. -Rmv.; CE	1	
I-89	39	46	017-44114-000	Fixing Plate R; M. -Rmv.; CE	1	
I-89	39		019-94115-207	Holder Ass'y; V. - Transport Roller; A3; CE		
I-89	39	47	019-44116-105	*Upper Holder A; V. - Transport Roller; A3; CE	1	
I-89	39	48	017-24141-001	*Lock Plate	2	
I-89	39	49	017-24140-005	*Knob Shaft; M. -Rmv.	2	
I-89	39	50	017-24139-104	*Knob; M. -Rmv.	2	
I-89	39	51	019-44112-002	*Upper Holder B; V. - Transport Roller; A3; CE	1	
I-89	39	52	607-13000-003	*Metal; F6 x 10/9 x 4; 12 x 1.5	2	

Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-89	39	53	007-14113-100	*Spring; Vertical Transport	3	
I-89	39	54	017-24138-000	*Guide Boss; M. -Rmv.	2	
I-89	39	55	019-24119-108	*Vertical Transport Roller (UP); A3	1	
I-89	39	56	612-03103-009	*Gear B; 1.25 x 14	1	
I-89	39	57		*Pin; f 2.5 x 8	1	Ref.Pg.II-37
I-89	39	58	550-20059-108	Seal; P. -F. -T. Down	1	

GR Parts List

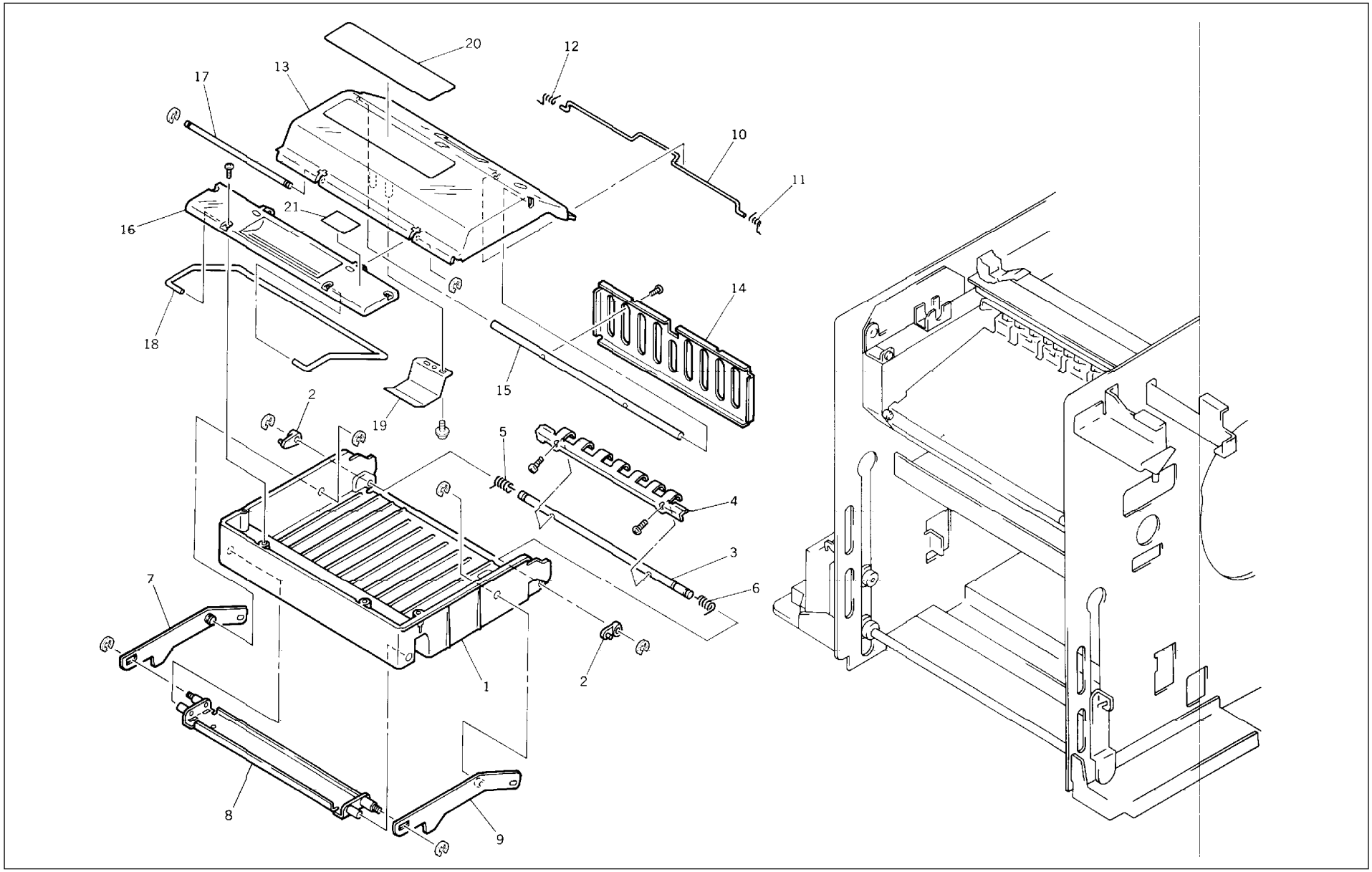
Fig.40 MASTER DISPOSAL BOX (GR1700, GR1750, GR2710, GR2750)



Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-91	40		017-94130-317	Unit/Master Disposal Box; B4; CE		
I-91	40		017-94135-319	Unit/Master Disposal Box; A4; CE		
I-91	40	1	017-34151-005	*Disposal Box; CE	1	
I-91	40	2	011-14421-207	*Guide Cam; Disposal Box	2	
I-91	40	3	017-14162-000	*Guide Shaft; Disposal Box	1	
I-91	40	4	017-14154-008	*Guide Plate; Disposal Box; B4	1	
I-91	40	4	017-14171-000	*Guide Plate; Disposal Box; A4	1	
I-91	40	5	011-14422-203	*Guide Spring; Disposal Box	1	
I-91	40	6	017-14167-002	*Guide Spring B; Disposal Box	1	
I-91	40	7	017-14161-101	*H. -Lever (R); Disposal Box	1	
I-91	40	8	017-14155-004	*Lever Frame; Disposal Box	1	
I-91	40	9	017-14159-107	*H. -Lever (F); Disposal Box	1	
I-91	40	10	011-14427-000	*Lock Shaft; Disposal Box	1	
I-91	40	11	011-14428-007	*Lock Spring (Right)	1	
I-91	40	12	011-14429-003	*Lock Spring (Left)	1	
I-91	40	13	017-14152-307	*Disposal Box Cover	1	
I-91	40	14	017-14166-103	*Compression Plate; Disposal Box	1	
I-91	40	15	017-14165-107	*Shaft; Compression Plate	1	
I-91	40	16	017-14153-109	*Disposal Box Cover B	1	
I-91	40	17	014-14469-007	*Shaft; Disposal Box Cover; A3	1	
I-91	40	18	017-14163-007	*Disposal Shaft	1	
I-91	40	19	019-14231-007	*Hinge Reinforcement; Disposal Box	1	
I-91	40	20	550-20690-002	Seal; Master Disposal	1	
I-91	40	20	550-20691-009	Seal; Master Disposal; Pic.	1	
I-91	40	21	550-20693-001	Seal; Set Disposal Box	1	
I-91	40	21	550-20694-008	Seal; Set Disposal Box; Pic.	1	

GR Parts List

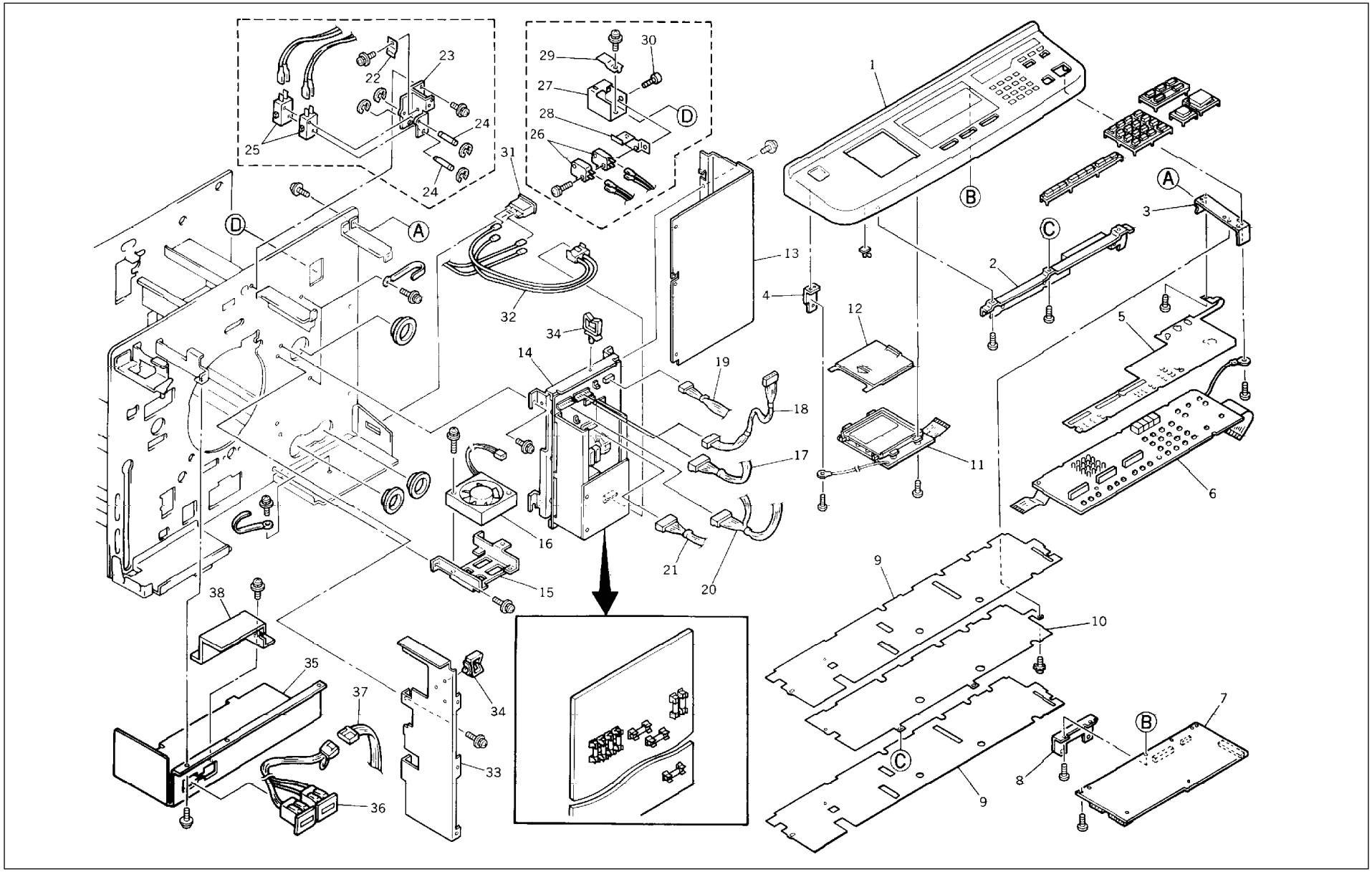
Fig.41 MASTER DISPOSAL BOX (GR3750)



Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-93	41		019-94130-109	Unit/Master Disposal Box; A3; CE		
I-93	41	1	019-44131-007	*Disposal Box; A3; CE	1	
I-93	41	2	011-14421-207	*Guide Cam; Disposal Box	2	
I-93	41	3	019-24137-009	*Guide Shaft; Disposal Box; A3	1	
I-93	41	4	019-24134-000	*Guide Plate; Disposal Box; A3	1	
I-93	41	5	011-14422-203	*Guide Spring; Disposal Box	1	
I-93	41	6	017-14167-002	*Guide Spring B; Disposal Box	1	
I-93	41	7	017-14161-101	*H. -Lever (R); Disposal Box	1	
I-93	41	8	019-24135-006	*Lever Frame; Disposal Box; A3	1	
I-93	41	9	017-14159-107	*H. -Lever (F); Disposal Box	1	
I-93	41	10	014-14465-001	*Lock Shaft; Disposal Box; A3	1	
I-93	41	11	011-14428-007	*Lock Spring (Right)	1	
I-93	41	12	011-14429-003	*Lock Spring (Left)	1	
I-93	41	13	019-24132-104	*Disposal Box Cover; A3	1	
I-93	41	14	017-14166-103	*Compression Plate; Disposal Box	1	
I-93	41	15	019-24138-005	*Shaft; Compression Plate; A3	1	
I-93	41	16	019-24133-003	*Disposal Box Cover B; A3	1	
I-93	41	17	014-14469-007	*Shaft; Disposal Box Cover; A3	1	
I-93	41	18	017-14163-007	*Disposal Shaft	1	
I-93	41	19	019-14231-007	*Hinge Reinforcement; Disposal Box	1	
I-93	41	20	550-20690-002	Seal; Master Disposal	1	
I-93	41	20	550-20691-009	Seal; Master Disposal; Pic.	1	
I-93	41	21	550-20693-001	Seal; Set Disposal Box	1	
I-93	41	21	550-20694-008	Seal; Set Disposal Box; Pic.	1	

GR Parts List

Fig.42 ELECTRICAL COMPONENT AREA (1) (GR1700, GR1750, GR2710)

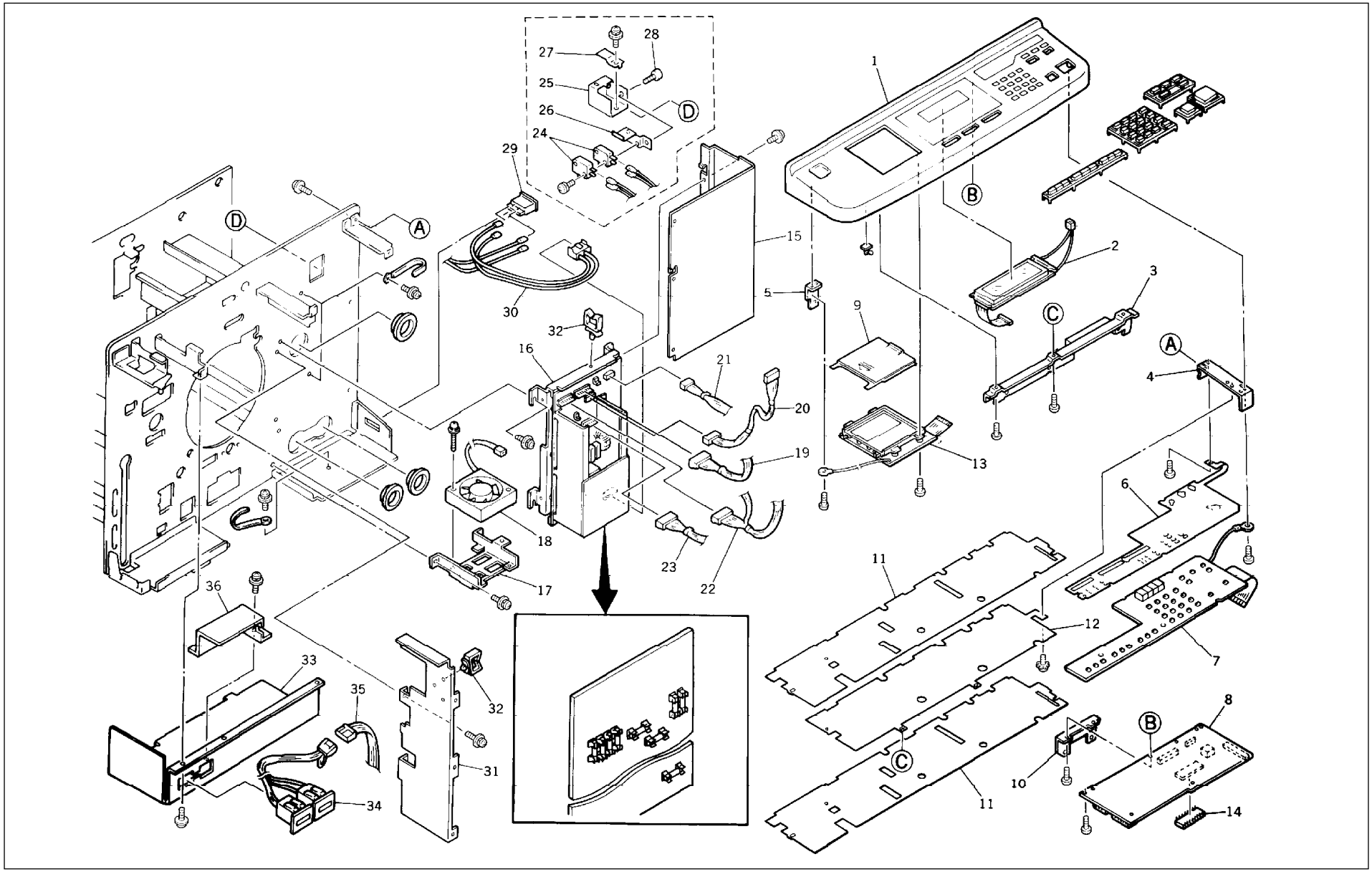


Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-95	42		017-97041-102	Unit/Operation Panel; 1700; CE		
I-95	42		017-97039-108	Unit/Operation Panel; 1700 US; CE		
I-95	42		017-97040-106	Unit/Operation Panel; 1700 Pic.; CE		
I-95	42		017-97038-101	Unit/Operation Panel; 1750; CE		
I-95	42		017-97036-109	Unit/Operation Panel; 1750 US; CE		
I-95	42		017-97037-105	Unit/Operation Panel; 1750 Pic.; CE		
I-95	42		018-97023-101	Unit/Operation Panel; 2710; CE		
I-95	42		018-97022-105	Unit/Operation Panel; 2710 Pic.; CE		
I-95	42	1	017-97156-007	*Key Board Cover; 1700	1	
I-95	42	1	017-97154-004	*Key Board Cover; 1700 US	1	
I-95	42	1	017-97155-000	*Key Board Cover; 1700 Pic.	1	
I-95	42	1	017-97153-008	*Key Board Cover; 1750	1	
I-95	42	1	017-97151-005	*Key Board Cover; 1750 US	1	
I-95	42	1	017-97152-001	*Key Board Cover; 1750 Pic.	1	
I-95	42	1	018-97157-000	*Key Board Cover; 2710	1	
I-95	42	1	018-97156-004	*Key Board Cover; 2710 Pic.	1	
I-95	42	2	019-17090-200	*Reinforce Plate; Panel; CE	1	
I-95	42	3	017-17051-005	*Bracket B; Keyboard	1	
I-95	42	4	017-17050-106	*Bracket A; Keyboard	1	
I-95	42	5	019-17008-007	*Mylar Sheet; Panel SW	1	
I-95	42	6	017-51028-101	*GR LED PCB II	1	1700
I-95	42	6	018-51008-108	*GR LED PCB	1	1750, 2710
I-95	42	7	017-51029-108	*LED CTL PCB II	1	1700
I-95	42	7	018-51007-101	*LED CTL PCB		1750, 2710
I-95	42	8	019-17096-208	*Grand Plate; Panel	1	
I-95	42	9	019-17010-109	*Sheet A; Panel	2	
I-95	42	10	019-17009-100	*Sheet B; Panel	1	
I-95	42	11	017-97096-004	*Sub-Panel Ass'y; 1700	1	
I-95	42	11	017-97094-001	*Sub-Panel Ass'y; 1700 US	1	
I-95	42	11	017-97095-008	*Sub-Panel Ass'y; 1700 Pic.	1	
I-95	42	11	017-97093-005	*Sub-Panel Ass'y; 1750	1	
I-95	42	11	017-97091-002	*Sub-Panel Ass'y; 1750 US	1	
I-95	42	11	017-97092-009	*Sub-Panel Ass'y; 1750 Pic.	1	
I-95	42	11	018-97088-009	*Sub-Panel Ass'y; 2710	1	
I-95	42	11	018-97087-002	*Sub-Panel Ass'y; 2710 Pic.	1	
I-95	42	12	019-17011-008	*Door; Panel	1	
I-95	42	13	019-18122-105	Cover (R); Power Supply	1	100V
I-95	42	14	019-51022-205	Power Supply PCB VI N 100		1700, 2710
I-95	42	14	019-51006-102	Power Supply PCB VI H 100	1	1750
I-95	42	14	019-51023-309	Power Supply PCB VI N 200; CE	1	
I-95	42	15	019-17242-107	Bracket; Power Supply Fan	1	
I-95	42	16	019-65003-009	Fan; Power Supply	1	
I-95	42	17	019-55007-006	Wire Harness; Panel - Power	1	
I-95	42		017-55074-000	Wire Harness; Power 1700; CE		1700(Other)
I-95	42		019-55060-004	Wire Harness; Power; CE		2710,1750,1700(Europe)
I-95	42	18		*Wire Harness; System - Power	1	
I-95	42	19		*Wire Harness; Motor Con. - Power	1	
I-95	42	20		*Wire Harness; Image - Power	1	
I-95	42	21	017-55011-203	Wire Harness; S. Power	1	1750(100V)
I-95	42	21	017-55070-005	Wire Harness; TPH Power B4; CE	1	1700,2710,1750(200V)
I-95	42		017-96200-002	Interlock Switch		1700, 1750
I-95	42	22	017-16244-101	*Plate Spring; Interlock Switch	1	
I-95	42	23	017-16253-100	*Bracket; Interlock Switch	1	
I-95	42	24	017-16245-000	*Shaft; Interlock Switch	2	
I-95	42	25	443-00210-004	*Micro-SW; DDIL-AIAA	2	
I-95	42		019-96105-101	Interlock Switch; FB		2710
I-95	42	26	443-00210-004	*Micro-SW; DDIL-AIAA	2	

Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-95	42	27	019-16236-103	*Bracket; Interlock Switch FB	1	
I-95	42	28	018-16239-105	*Bracket B; Interlock Switch FB	1	
I-95	42	29	018-16254-007	*Plate Spring; Interlock Switch FB	1	
I-95	42	30	635-19404-003	*Stepped Screw; M4 x 4.5	1	
I-95	42	31	443-12000-005	Power Switch; JWZ2120-2001	1	
I-95	42	32	019-55025-004	Inlet Terminal; 100V	1	
I-95	42	32	019-55079-007	Inlet Terminal; 200V; CE	1	
I-95	42	33	019-18121-001	Cover Plate; Power Supply	1	
I-95	42	34	665-02025-504	Wire Saddle; WS-4W	3	
I-95	42	35	019-37209-106	Bracket; Counter; En; CE	1	
I-95	42	35	019-37210-104	Bracket; Counter; Pic.; CE	1	
I-95	42	36	011-65022-200	Counter	1	
I-95	42	37	019-55078-000	Wire Harness; CN14; CE	1	
I-96	42	38	014-17207-100	Back Cover; Counter	1	
I-96	42			[For Power Supply PCB H100]		
I-96	42		485-00002-401	Fuse 10A 125V 5.2 ULTS C	1	
I-96	42		485-00001-804	Fuse 8A 125V 5.2 ULTS C	1	
I-96	42		485-00003-408	Fuse 3.15A 125V ULTS C	6	
I-96	42		485-01420-002	Fuse 1A 250V 5.2SD6	2	
I-96	42			[For Power Supply PCB N100]		
I-96	42		485-00002-401	Fuse 10A 125V 5.2 ULTS C	1	
I-96	42		485-00001-804	Fuse 8A 125V 5.2 ULTS C	1	
I-96	42		485-00003-408	Fuse 3.15A 125V ULTS C	5	
I-96	42		485-02110-007	Fuse 3.15A 125V SSFR	3	
I-96	42			[For Power Supply PCB N200]		
I-96	42		485-02520-000	Fuse 6.3A 250V 5.2 ET	1	
I-96	42		485-00003-300	Fuse 5A 250V 5.2 SET	1	
I-96	42		485-00003-203	Fuse 3.15A 250V 5.2 SET	5	
I-96	42		485-02110-007	Fuse 3.15A 125V SSFR	3	

GR Parts List

Fig.43 ELECTRICAL COMPONENT AREA (1) (GR2750, GR3750)

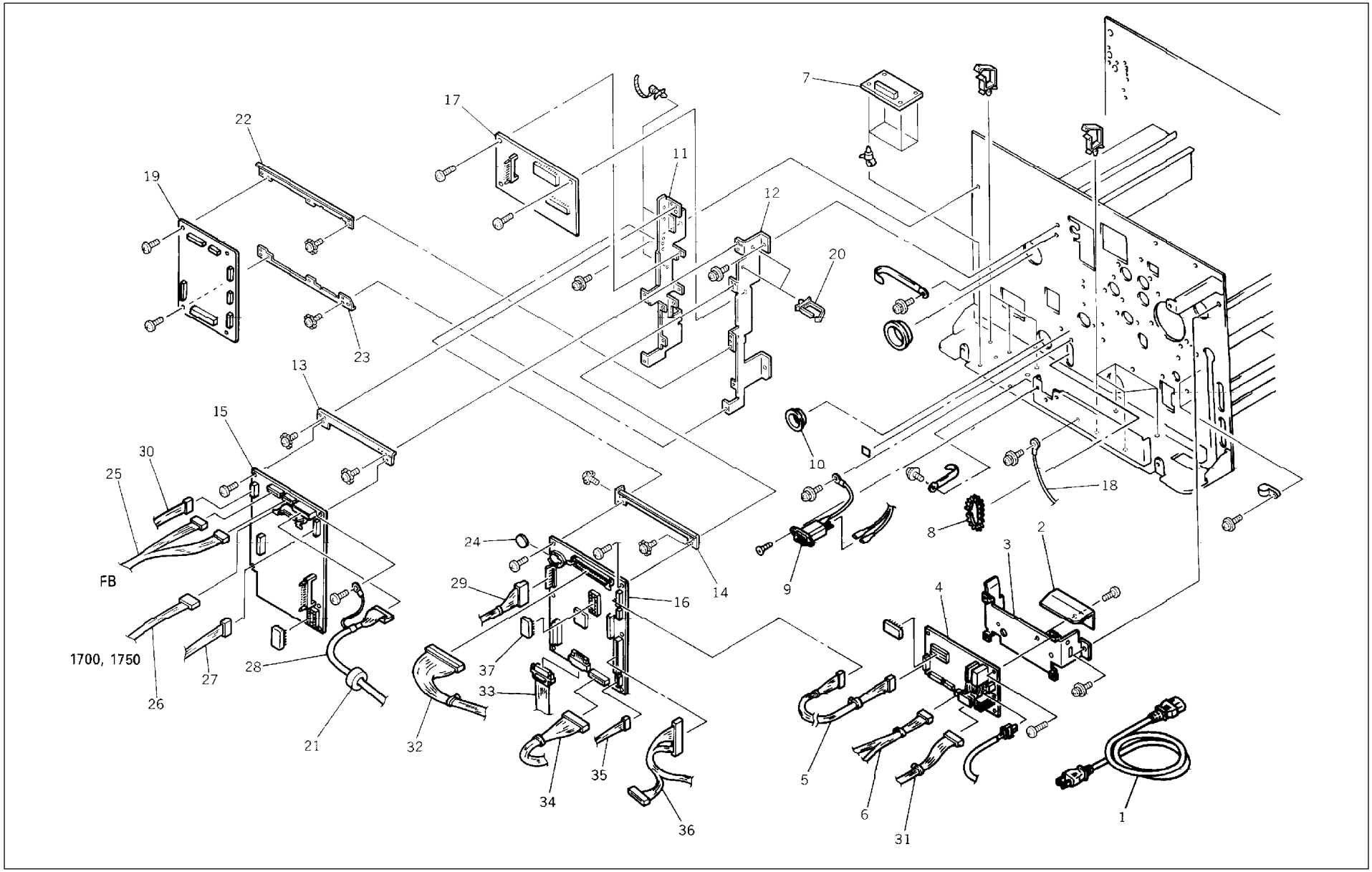


Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-99	43		018-97020-102	Unit/Operation Panel; 2750; CE		
I-99	43		018-97018-108	Unit/Operation Panel; 2750 US; CE		
I-99	43		018-97019-104	Unit/Operation Panel; 2750 Pic.; CE		
I-99	43		019-97007-103	Unit/Operation Panel; 3750: CE		
I-99	43		019-97005-100	Unit/Operation Panel; 3750 US; CE		
I-99	43		019-97006-107	Unit/Operation Panel; 3750 Pic.; CE		
I-99	43	1	018-97154-001	*Key Board Cover; 2750	1	
I-99	43	1	018-97152-009	*Key Board Cover; 2750 US	1	
I-99	43	1	018-97153-005	*Key Board Cover; 2750 Pic.	1	
I-99	43	1	019-97153-002	*Key Board Cover; 3750	1	
I-99	43	1	019-97151-000	*Key Board Cover; 3750 US	1	
I-99	43	1	019-97152-006	*Key Board Cover; 3750 Pic.	1	
I-99	43	2	019-97090-000	*LCD; Panel	1	
I-99	43	3	019-17090-200	*Reinforce Plate; Panel; CE	1	
I-99	43	4	017-17051-005	*Bracket B; Keyboard	1	
I-99	43	5	017-17050-106	*Bracket A; Keyboard	1	
I-99	43	6	019-17008-007	*Mylar Sheet; Panel SW	1	
I-99	43	7	019-51003-103	*Main SW PCB; Panel	1	
I-99	43	8	019-51016-000	*LCD CTL PCB	1	
I-99	43	9	019-17011-008	*Door; Panel	1	
I-99	43	10	019-17096-208	*Grand Plate; Panel	1	
I-99	43	11	019-17010-109	*Sheet A; Panel	2	
I-99	43	12	019-17009-100	*Sheet B; Panel	1	
I-99	43	13	018-97085-000	*Sub-Panel Ass'y; 2750	1	
I-99	43	13	018-97083-007	*Sub-Panel Ass'y; 2750 US	1	
I-99	43	13	018-97084-003	*Sub-Panel Ass'y; 2750 Pic.	1	
I-99	43	13	019-97057-003	*Sub-Panel Ass'y; 3750	1	
I-99	43	13	019-97055-000	*Sub-Panel Ass'y; 3750 US	1	
I-99	43	13	019-97056-007	*Sub-Panel Ass'y; 3750 Pic.	1	
I-99	43	14	019-80013-	RPU	1	U.S.A.
I-99	43	14	019-80014-	RPE	1	Europe
I-99	43	14	019-80015-	RPA	1	Asia
I-99	43	15	019-18122-105	Cover (R); Power Supply	1	100V
I-99	43	16	019-51006-102	Power Supply PCB VI H100	1	100V
I-99	43	16	019-51023-309	Power Supply PCB VI N200; CE	1	200V
I-99	43	17	019-17242-107	Bracket; Power Supply Fan	1	
I-99	43	18	019-65003-009	Fan; Power Supply	1	
I-99	43	19	019-55007-006	Wire Harness; Panel - Power	1	
I-99	43		019-55060-004	Wire Harness; Power; CE	1	
I-99	43	20		*Wire Harness; System - Power	1	
I-99	43	21		*Wire Harness; Motor Con. - Power	1	
I-99	43	22		*Wire Harness; Image - Power	1	
I-99	43	23	017-55011-203	Wire Harness; S. Power	1	100V
I-99	43	23	017-55070-005	Wire Harness; TPH Power B4; CE		2750(200V)
I-99	43	23	019-55080-102	Wire Harness; TPH Power A3; CE		3750(200V)
I-99	43		019-96105-101	Interlock Switch; FB		
I-99	43	24	443-00210-004	*Micro-SW; DDIL-AIAA	2	
I-99	43	25	019-16236-103	*Bracket; Interlock Switch FB	1	
I-99	43	26	018-16239-105	*Bracket B; Interlock Switch FB	1	
I-99	43	27	018-16254-007	*Plate Spring; Interlock Switch FB	1	
I-99	43	28	635-19404-003	*Stepped Screw; M4 x 4.5	1	
I-99	43	29	443-12000-005	Power Switch; JWZ2120-2001	1	
I-99	43	30	019-55025-004	Inlet Terminal; 100V	1	
I-99	43	30	019-55079-007	Inlet Terminal; 200V; CE	1	

Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-99	43	31	019-18121-001	Cover Plate; Power Supply	1	
I-99	43	32	665-02025-504	Wire Saddle; WS-4W	3	
I-99	43	33	019-37209-106	Bracket; Counter; En; CE	1	
I-99	43	33	019-37210-104	Bracket; Counter; Pic.; CE	1	
I-99	43	34	011-65022-200	Counter	1	
I-99	43	35	019-55078-000	Wire Harness; CN14; CE	1	
I-99	43	36	014-17207-100	Back Cover; Counter	1	2750
I-99	43			[For Power Supply PCB H100]		
I-99	43		485-00002-401	Fuse 10A 125V 5.2 ULTS C	1	
I-99	43		485-00001-804	Fuse 8A 125V 5.2 ULTS C	1	
I-99	43		485-00003-408	Fuse 3.15A 125V ULTS C	6	
I-99	43		485-01420-002	Fuse 1A 250V 5.2SD6	2	
I-99	43			[For Power Supply PCB N200]		
I-99	43		485-02520-000	Fuse 6.3A 250V 5.2 ET	1	
I-99	43		485-00003-300	Fuse 5A 250V 5.2 SET	1	
I-99	43		485-00003-203	Fuse 3.15A 250V 5.2 SET	5	
I-100	43		485-02110-007	Fuse 3.15A 125V SSFR	3	

GR Parts List

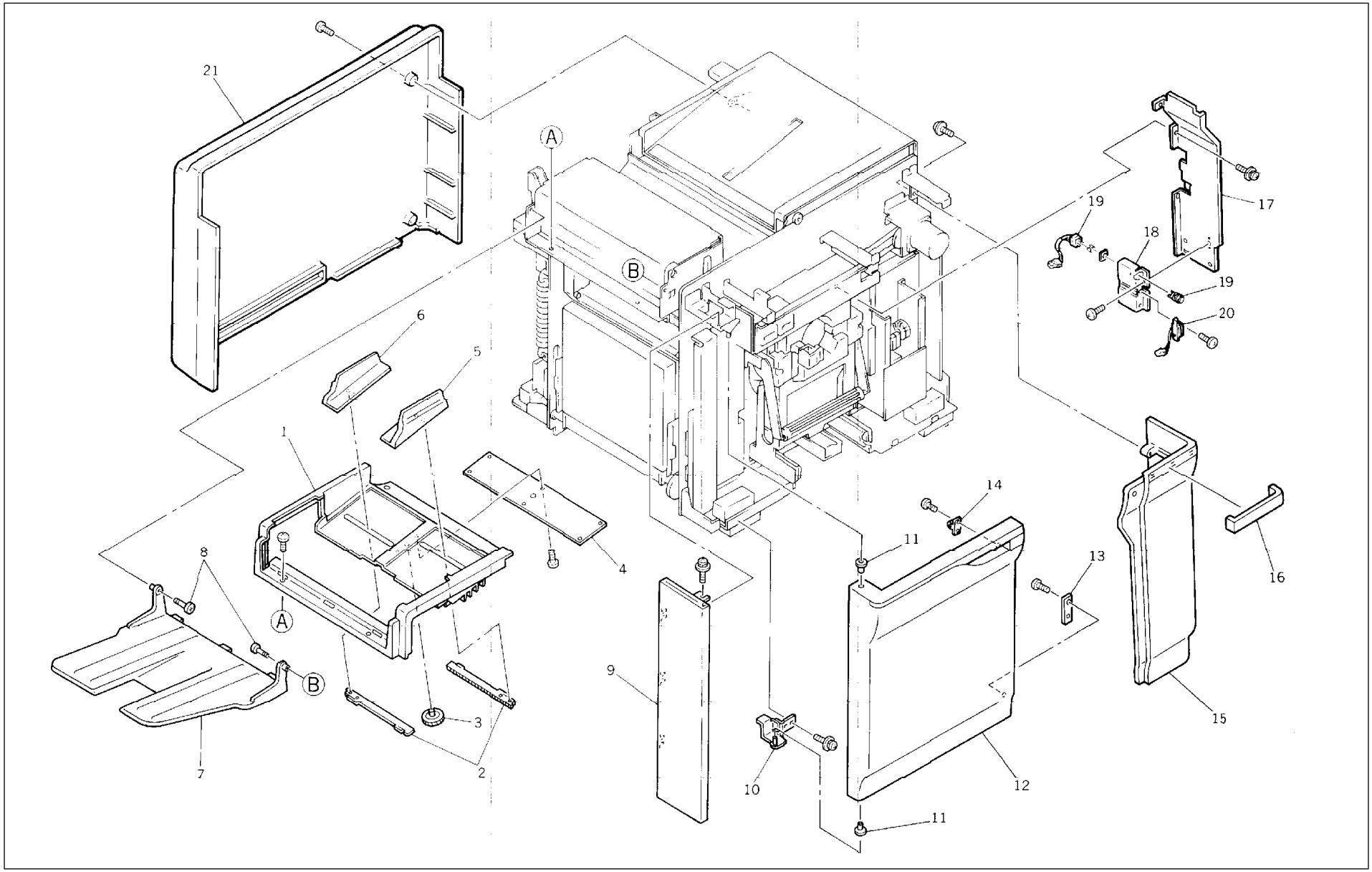
Fig.44 ELECTRICAL COMPONENT AREA (2)



Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-103	44	1	488-00013-103	Power Cord; 100V	1	
I-103	44	1	488-00014-100	Power Cord; US	1	
I-103	44	1	488-00015-106	Power Cord; 200V	1	
I-103	44	2	019-27301-004	Protection Plate; Motor Con.	1	3750
I-103	44	3	019-17236-204	Bracket; Motor Control PCB	1	
I-103	44	4	019-51013-508	Motor Control PCB2	1	
I-103	44	5	017-55017-007	Wire Harness; Motor Con.-System	1	
I-103	44	6	017-55031-204	Wire Harness; Elevator Motor	1	
I-103	44	7	019-51030-003	De-electricity PCB	1	
I-103	44	8	665-04037-003	Free Bushing; NJ-23	1	
I-103	44	9	019-55025-004	Inlet Terminal; 100V	1	
I-103	44	9	019-55079-007	Inlet Terminal; 200V; CE	1	
I-103	44	10	665-04014-003	Snap Bushing; SB-2000-26	2	
I-103	44	11	019-18125-201	Bracket (R); System PCB; CE	1	
I-103	44	12	019-18126-100	Bracket (L); System PCB; CE	1	
I-103	44	13	019-18128-006	Reinforce Plate; Image PCB; CE	1	
I-103	44	14	019-18127-107	Reinforce Plate; System PCB; CE	1	
I-103	44	15	017-51030-106	Image Processing PCB; RIP3	1	1700
I-103	44	15	019-51026-103	Image Processing PCB; AIPDF	1	2.71028E+11
I-103	44	15	019-51001-305	Image Processing PCB; IPDF	1	1750
I-103	44	16	019-51000-309	System PCB 2	1	
I-103	44	17	018-51000-107	Trimming PCB II	1	2750, 3750
I-103	44	18	488-90021-002	Ground Wire; U3-1000-R4		
I-103	44	19	019-51035-005	Option PCB A (CE)	1	
I-103	44	19	019-51036-001	Option PCB B (CE)	1	
I-103	44	20	665-02040-007	Wire Saddle; LWS-2N-VO-MB6	2	
I-103	44	21	435-00028-000	Core; TFC-23-11-14	1	1700
I-103	44	22	019-18129-002	Bracket E; Option PCB; CE	1	
I-103	44	23	019-18130-000	Bracket F; Option PCB; CE	1	
I-103	44	24	408-02301-008	Battery; CR-2450	1	
I-103	44	25	019-55076-105	Wire Harness; ADF (FB); CE	1	FB
I-103	44	26	017-55003-006	Wire Harness; S. ADF	1	1700, 1750
I-103	44	27	017-55072-105	Wire Harness; TPH Signal K	1	1700 (Europe)
I-103	44	27	017-55078-103	Wire Harness; TPH Signal K II		1700 (Other)
I-103	44	27	019-55063-100	Wire Harness; TPH Signal T	1	Other
I-103	44	28	019-55011-003	Wire Harness; Image	1	
I-103	44		017-55074-000	Wire Harness; Power 1700; CE		1700 (Other)
I-103	44		019-55060-004	Wire Harness; Power; CE		*1
I-103	44	29		*Wire Harness; System-Power	1	
I-103	44	30		*Wire Harness; Image-Power	1	
I-103	44	31		*Wire Harness; Motor Con.-Power	1	
I-103	44	32	019-55066-002	Wire Harness; CN7; CE	1	
I-103	44	33	019-55077-004	Wire Harness; Panel-System; CE	1	
I-103	44	34	019-55028-003	Wire Harness; CN15	1	*2
I-103	44	34	019-55071-006	Wire Harness; CN15; CE	1	*3
I-103	44	35	019-55078-000	Wire Harness; CN14; CE	1	
I-103	44	36	019-55014-401	Wire Harness; CN9	1	
I-103	44	37	019-80011-	System ROM; GR	1	2750, 3750
I-103	44	37	019-80004-	System ROM RL; GR	1	Other

GR Parts List

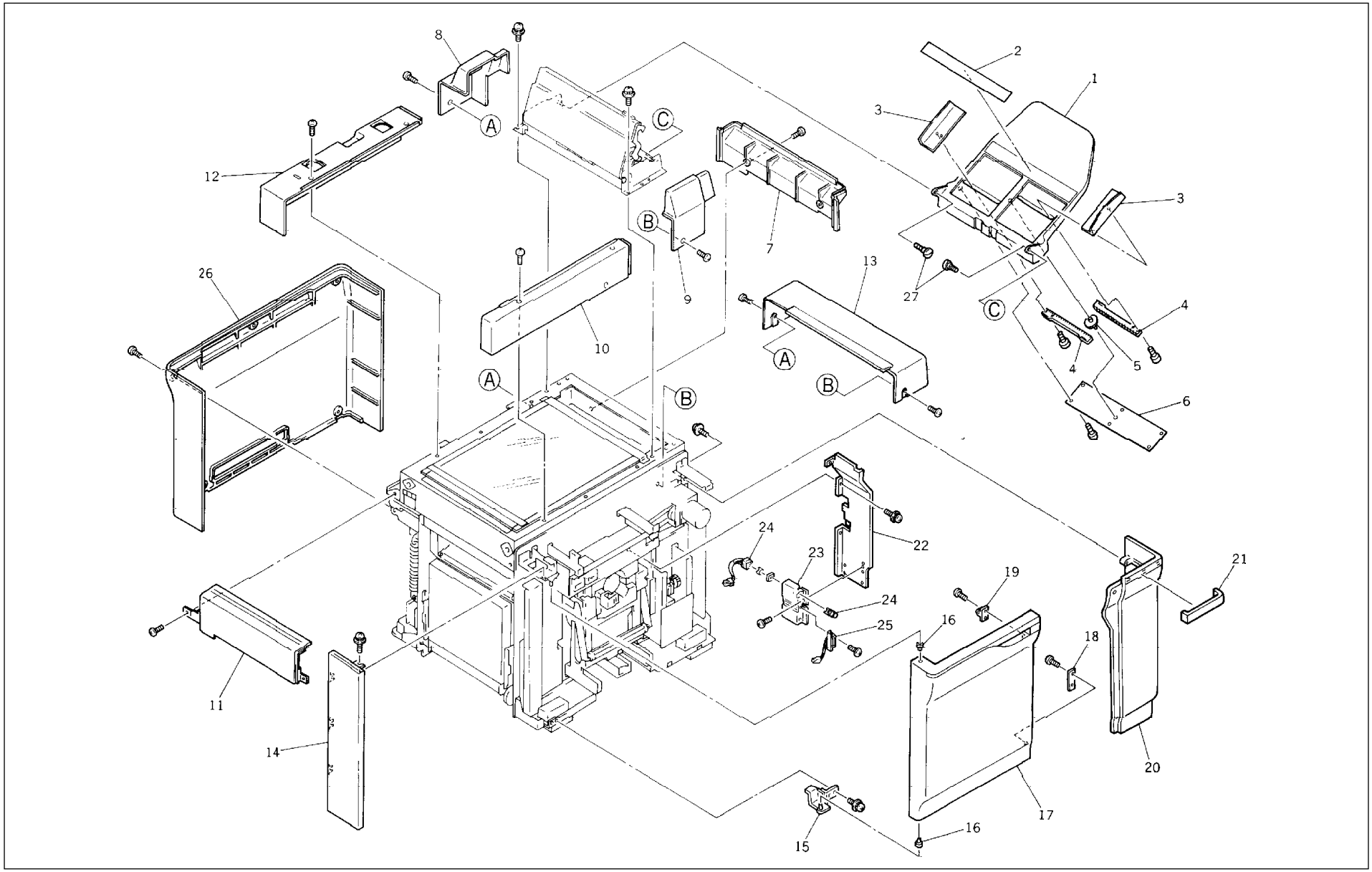
Fig.45 EXTERIOR COVER AREA (GR1700, GR1750)



Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-104	45		017-97100-001	Unit/ADF Cover		
I-104	45	1	017-17101-207	*ADF Cover	1	
I-104	45	2	017-17105-008	*Slide Rack; Original Holder	2	
I-104	45	3	005-24114-003	*Shaft Gear; Original Holder	1	
I-104	45	4	017-16021-005	*Rack Cover; ADF Cover	1	
I-104	45	5	017-17103-005	*Original Side Guide (R)	1	
I-104	45	6	017-17104-001	*Original Side Guide (L)	1	
I-104	45	7	017-17121-100	Original Tray	1	
I-104	45	8	017-16009-005	Shaft; Original Tray	2	
I-104	45	9	011-17105-101	Front Left Cover	1	
I-104	45	10	019-17215-002	Lower Hinge; Front	1	
I-104	45	11	002-17006-007	Shaft Catch; Front Cover	2	
I-104	45		019-97200-000	Front Cover Ass'y		
I-104	45	12	019-17100-205	*Front Cover	1	
I-104	45	13	011-17102-005	*Magnet Catch Plate; Front	1	
I-104	45	14	002-17016-002	*Cover Catch A; Front	1	
I-104	45		550-20998-007	*Seal; Manual Pocket	1	
I-104	45	15	019-17104-308	Front Right Cover	1	
I-104	45	16	017-27202-001	Mole; 1700	1	
I-104	45	16	017-27201-005	Mole; 1750	1	
I-104	45	17	019-37201-008	Inner Cover A; CE	1	
I-104	45	18	011-37211-005	Switch Box; CE	1	
I-104	45	19	011-60007-008	Rotation SW; A Position	1	
I-104	45	20	011-60020-004	Front Cover Set SW	1	
I-104	45	21	011-47557-007	Back Cover	1	

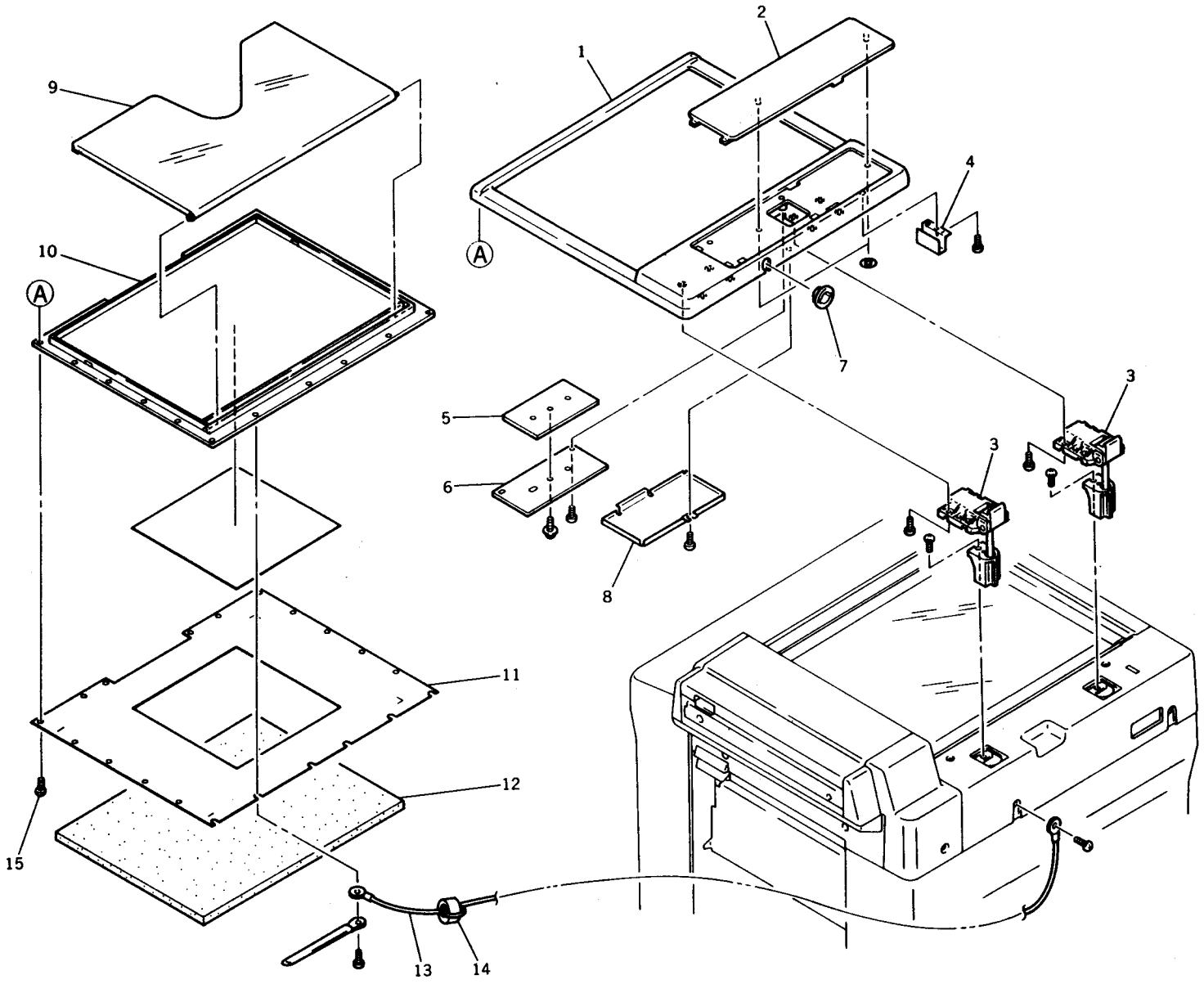
GR Parts List

Fig.46 EXTERIOR COVER AREA (GR2710, GR2750, GR3750)



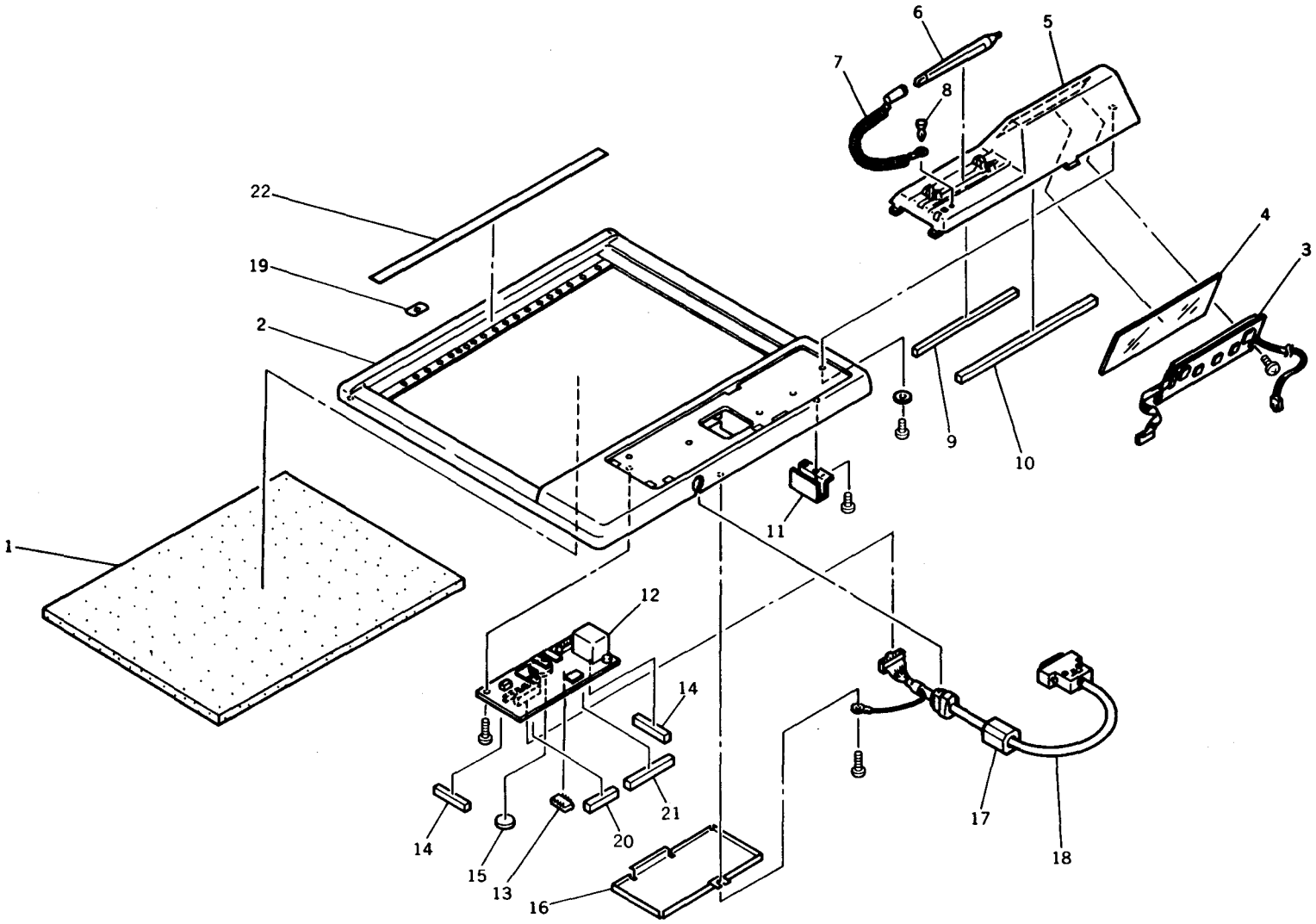
Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-107	46		018-96600-008	Original Tray Ass'y; FB		
I-107	46	1	018-16309-200	*Original Tray; FB	1	
I-107	46	2	550-20682-107	*Seal; Original Size	1	
I-107	46	3	018-16310-101	*Original Side Guide	2	
I-107	46	4	017-17105-008	*Slide Rack; Original Holder	2	
I-107	46	5	005-24114-003	*Shaft Gear; Original Holder	1	
I-107	46	6	017-16021-005	*Rack Cover; ADF Cover	1	
I-107	46	7	018-16308-000	ADF Cover (Right); FB	1	
I-107	46	8	018-16307-003	ADF Cover (R); FB	1	
I-107	46	9	018-16306-007	ADF Cover (F); FB	1	
I-107	46	10	018-16301-307	Scanner Cover (F); FB	1	
I-107	46	11	018-16303-300	Scanner Cover (Left); FB	1	
I-107	46	12	018-16302-303	Scanner Cover (R); FB	1	
I-107	46	13	018-16304-209	Scanner Cover (Right); FB	1	
I-107	46	14	011-17105-101	Front Left Cover	1	
I-107	46	15	019-17215-002	Lower Hinge; Front	1	
I-107	46	16	002-17006-007	Shaft Catch; Front Cover	2	
I-107	46		019-97200-000	Front Cover Ass'y		
I-107	46	17	019-17100-205	*Front Cover	1	
I-107	46	18	011-17102-005	*Magnet Catch Plate; Front	1	
I-107	46	19	002-17016-002	*Cover Catch A; Front	1	
I-107	46		550-20998-007	*Seal; Manual Pocket	1	
I-107	46	20	019-17104-308	Front Right Cover	1	
I-107	46	21	018-27204-001	Mole; 2710	1	
I-107	46	21	018-27203-005	Mole; 2750	1	
I-107	46	21	019-27202-103	Mole; 3750	1	
I-107	46	22	019-37201-008	Inner Cover A; CE	1	
I-107	46	23	011-37211-005	Switch Box; CE	1	
I-107	46	24	011-60007-008	Rotation SW; A Position	1	
I-107	46	25	011-60020-004	Front Cover Set SW	1	
I-107	46	26	014-17101-000	Back Cover; A3	1	3750
I-107	46	26	012-17001-109	Back Cover; FB	1	2710, 2750
I-107	46	27	018-16312-007	Shaft; Original Tray	2	

Fig. 47 STAGE COVER



Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-109	47		018-96200-107	Unit/Stage Cover		
I-109	47	1	018-16401-204	*Stage Cover; FB	1	
I-109	47	2	018-16413-008	*Cover B; Stage Cover	1	
I-109	47	3	018-96210-005	*Stage Cover Hinge Ass'y	2	
I-109	47	4	018-16420-004	*Actuator Plate; Stage Cover	1	
I-109	47	5	018-16417-100	*Balance Weight C; Stage Cover	1	
I-109	47	6	018-16416-104	*Balance Weight B; Stage Cover	1	
I-109	47	7	018-16418-000	*Cord Cap; Stage Cover	1	
I-109	47	8	018-16406-206	*PCB Cover; Stage Cover	1	
I-109	47	9	018-16411-102	*Original Holder Cover (Upper); Stage Cover	1	
I-109	47	10	018-16412-400	*Original Holder Cover (Lower); Stage Cover	1	
I-109	47	11	018-16415-302	*Balance Weight A; Stage Cover	1	
I-109	47	12	018-16425-006	*Stage Pad (W); Stage Cover	1	
I-109	47	13	488-90019-105	*Ground Wire; R4-440-R4	1	
I-109	47	14	435-00020-009	*Core; TR-23-11-14	1	
I-109	47	15	635-11307-106	*Stepped Screw; 3 x 7	10	

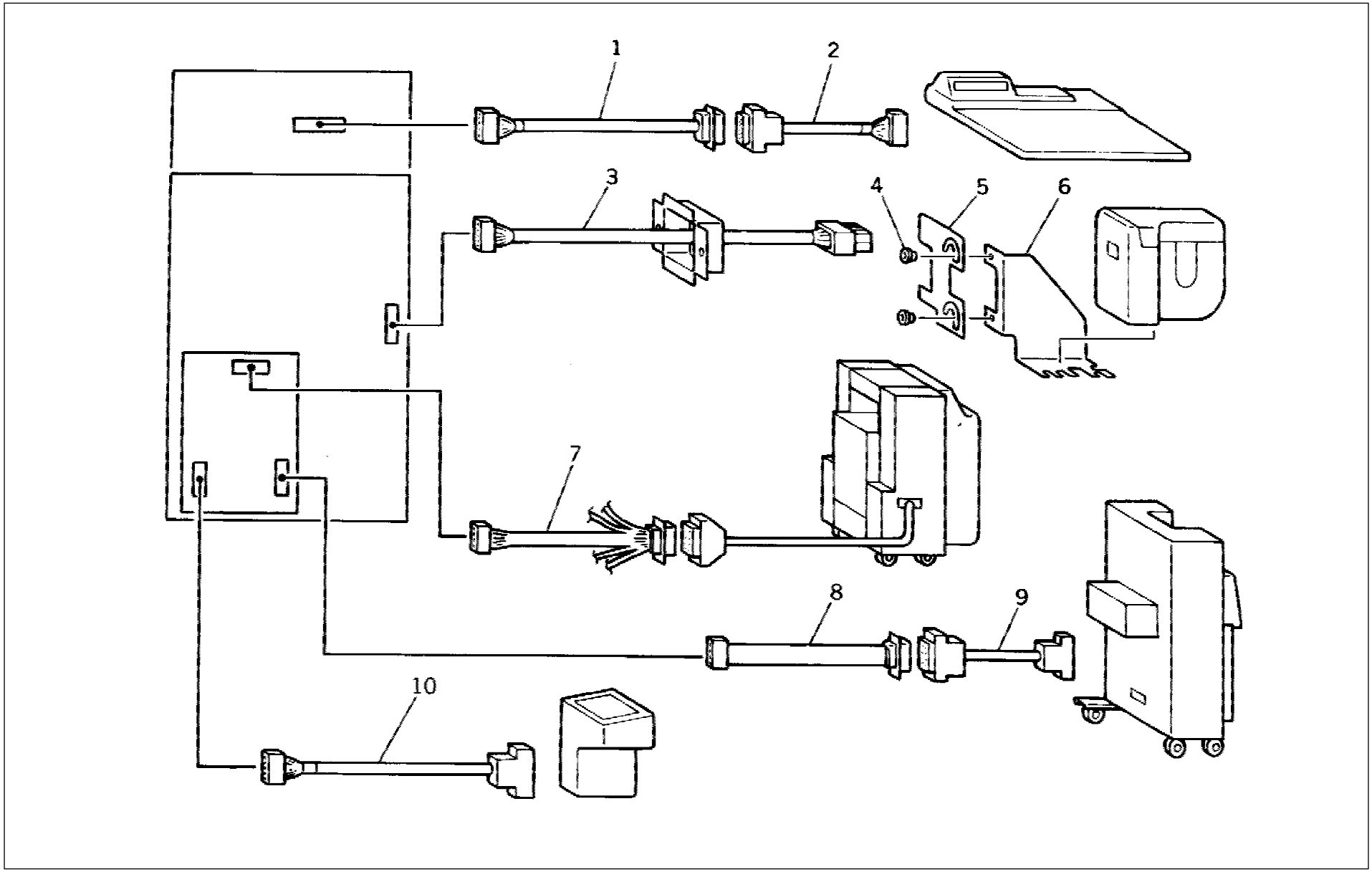
Fig. 48 DIGITIZER



Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-111	48	1	018-16425-006	Stage Pad (W); Stage Cover	1	
I-111	48	2	018-96230-103	Ass'y/Digitizer Stage Cover; FB; CE	1	
I-111	48	3	011-70508-005	LCD; DMF5005N	1	
I-111	48	4	018-16431-006	LCD Filter; Digitizer	1	
I-111	48	5	018-16435-001	LCD Cover; Digitizer; CE	1	
I-111	48	6	018-16427-203	Stylus Pen III	1	
I-111	48	7	665-09004-006	Stylus Pen Holder	1	
I-111	48	8	665-04951-104	Clip; Stylus Pen Holder	1	
I-111	48	9	481-30012-003	Gasket; LCDF	1	
I-111	48	10	481-30013-000	Gasket; LCDR	1	
I-111	48	11	018-16420-004	Actuator Plate; Stage Cover	1	
I-111	48	12	018-51004-404	Digitizer PCB III	1	
I-111	48	13	018-70018-009	INF ROM (ST); Digitizer	1	Ja, US
I-111	48	13	018-70019-005	INF ROM (OP1); Digitizer	1	Gr, Fr
I-111	48	13	018-70020-003	INF ROM (OP2); Digitizer	1	It, Sp
I-111	48	13	018-70021-000	INF ROM (OP3); Digitizer	1	In, Ch
I-111	48	14	481-30010-000	Gasket; PCB2	2	
I-111	48	15	408-02300-001	Battery	1	
I-111	48	16	018-16406-206	PCB Cover; Stage Cover	1	
I-111	48	17	435-00027-003	Ferrite Core; SFC-10	1	
I-111	48	18	018-55015-001	Wire Harness; Digitizer III ; CE	1	
I-111	48	19	018-16428-005	SW Guide; Digitizer	1	
I-111	48	20	481-30009-002	Gaslet; PCB1	1	
I-111	48	21	481-30011-007	Gaslet; PCB3	1	
I-111	48	22	550-20764-006	Digitizer Seal; Ja, US	1	
I-111	48	22	550-20861-001	Digitizer Seal; Gr	1	
I-111	48	22	550-20862-008	Digitizer Seal; Fr	1	
I-111	48	22	550-20863-004	Digitizer Seal; It	1	
I-111	48	22	550-20864-000	Digitizer Seal; Sp	1	
I-111	48	22	550-20865-007	Digitizer Seal; In	1	
I-111	48	22	550-20866-003	Digitizer Seal; Ch	1	
I-111	48	22	550-20867-000	Digitizer Seal; Kr	1	

GR Parts List

Fig.49 CONNECTING PARTS FOR OPTION



Page	Fig.	No.	Part No.	Part Name	Q'ty	Remark
I-113	49	1	018-55016-008	Wire Harness; Image-Digitizer; CE	1	
I-113	49	2	018-55015-001	Wire Harness; Digitizer III; CE	1	
I-113	49	3	017-97300-108	Wire Harness; JS III; CE	1	
I-113	49	4	011-13916-008	Boss; JS Bracket	2	
I-113	49	5	017-13901-004	Positioning Bracket; JS III	1	
I-113	49	6	017-13902-000	Bracket; JS III	1	
I-113	49	6	019-13143-007	Job Separator Bracket EX	1	*1
I-113	49	7	017-55054-000	Inner COM Wire Harness; SF	1	
I-113	49	8	017-55049-006	Wire Harness; RA-RC Sorter Inner	1	
I-113	49	9	017-55048-000	Wire Harness; RA-TM2400	1	
I-113	49	10	019-55074-005	Wire Harness II; Counter III; CE	1	